

LEARNING MATERIAL

SEMESTER & BRANCH: 3RD SEMESTER CIVIL ENGINEERING

THEORY SUBJECT: BUILDING MATERIALS & CONSTRUCTION
TECHNOLOGY (TH-3)

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Building Material

Stone :- Small pieces of rock agg of minerals found of earth's crust.

Rocks :-
I) Geological classification
II) Physical classification
III) Chemical classification

V.V.S
The building stones are obtained from the rocks which are in the following ways.
⊙ (A) Geological classification :- According to this classification, the rocks are divided into 3 types.

- I) Igneous rock
- II) Sedimentary rock
- III) Metamorphic rock

Igneous Rock :- The inside portion of earth surface has high temperature so as to cause fusion by heat at even ordinary pressures.

⇒ The molten or pasty material is known as the magma & this occasionally flows to come out to the earth surface.
⇒ The rocks which are formed by cooling of magma is called Igneous rock.
⇒ Igneous rocks are divided into 3 types -

- I) Plutonic Rock
- II) Hypabyssal Rock
- III) Volcanic Rock

Plutonic Rock

- (i) Such rocks are formed due to cooling of magma at a considerable depth from earth surface.
 - (ii) The cooling process is slow and rock possess coarsely grained crystalline structure.
 - (iii) The igneous rocks commonly used in building industry.
- Ex:- Granite

Hypabyssal Rock :- 13 Aug 2020

- (i) Such rocks are formed due to cooling of magma at a relatively shallow depth.
- (ii) The cooling process is quick and hence rocks are possess finely grained structure.

Ex:- Basaltic Rock :-

Volcanic Rock :- Such rocks are formed due to pouring of magma at earth surface.

- (i) The cooling process is rapid as compared to the previous two cases.
- (ii) These rocks are extremely fine grained structure.

Ex:- Basalt Rock

Sedimentary Rock :- (i) Clastic Rock are formed by the deposition of products of weathering on the pre-existing rock.

(i) All the products of weathering are ultimately carried away from their place of origin by the agents of transport. Such agents are wind, water, ice etc.

(ii) These rocks are divided into 3 types.

- (1) Residual deposit
- (ii) Sedimentary deposit
- (iii) Chemical deposit

Residual deposit :- Some portion of the products of weathering remain at the site of origin such a deposit is known as residual deposit.

Sedimentary deposit :- The insoluble product of weathering are carried away by some agents & deposited at a new place such deposits are known as sedimentary deposit.

Chemical deposit :- Some particles are carried away in solution by chemical process. It gives rise to chemical deposit.

ex:- Gravel, sand stone, lime stone etc.

(e) Metamorphic Rock 14 Aug 2020

→ These rocks are formed by the change in character of the pre-existing rock.

→ The igneous as well as sedimentary rock are changes in character when they are subjected to high heat & pressure. The process of

→ In this process, the original constituent minerals which are converted into new ones which are more stable under changed condition.

→ There are three agents of metamorphism such as heat, pressure & chemical.

→ There are four types of metamorphism:

- (I) Thermal metamorphism
- (II) Cataclastic metamorphism
- (III) Dynamic-thermal metamorphism
- (IV) Plutonic metamorphism

(1) Thermal metamorphism:-

→ The heat is predominant factor.

(2) Cataclastic Metamorphism:-

At the surface of earth the temperatures are low and metamorphism is brought about by directed pressure only.

(3) Dynamic-thermal metamorphism:-

There is rise in temperature with increase in depth. Hence the heat in combination with stress, brings about the changes in rock. Such metamorphism is known as dynamic-thermal metamorphism.

(4) Plutonic metamorphism:-

→ The stress is effective only in depth.

→ This is due to the fact that the rock becomes plastic in nature at certain depth.

(B) Physical classification :-

This classification based on general structures on rocks. According to this classification rocks are divided in to 3 types.

- (i) stratified Rock
- (ii) unstratified Rock
- (iii) foliated Rock

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Stratified Rock :- These rock possess planes of stratification or cleavage and such rocks can easily be split up along these plane.

→ The sedimentary rock are distinctly stratified rock.

Unstratified Rock :- These rocks are unstratified (not layer). This structure may be crystalline granular or compact structure.

Foliate of rock :- These rocks have a tendency to be split up in a definite direction.

ex:- Metamorphic rock

(C) Chemical classification :- According to this classification, rocks are divided into 3 types.

- (i) Siliceous Rock
- (ii) Argillaceous Rock
- (iii) Calcareous Rock

(i) Siliceous Rock :- In these rocks the silica predominates. The rock is hard & durable.

⇒ They are not easily affected by the weathering agencies.
→ The silica however in combination with weaker materials, may disintegrate easily. It is therefore necessary that these rocks should contain silicates making them hard & durable.
Ex: Granite, Quartz etc.

Argillaceous Rocks :-

In these rocks, the argillia or clay predominates such rocks may be dense & may be soft. This rock is brittle in nature (brittle sandstone).

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(ii) Calcareous Rock :- In these rocks calcium carbonate predominates.

⇒ The durability of these rocks depends on the impurities present in the

Surrounding atmosphere
(durability, composition)
Ex: - Lime stone, marble

Uses of stone

Following are the various uses of stone

(i) Structure :- The stones are used for foundation, walls, columns, lintels etc.

(ii) Face work :- The stones are adopted to give massive appearance to the structure. The walls are of bricks and facing is done in stone of desired shade. This is known as composite masonry. Cover

(iii) paving :- The stones are used to floor on buildings of various types such as residential building, industrial building, commercial building etc.

(iv) Base material :- The stones are distinct in to from a basic material and oriented concrete. material for concrete: museum of road etc.

Natural bed of stone

These are the building stones are obtained from rock. These rocks have a distinct plane of division along which stone can easily be split. This plane is known as natural bed of stone.

Qualities of good building stone



- (i) Crushing strength :- For a good building stone should be greater than 100 N/mm^2 on structural.
- (ii) Appearance :- The stone which one to be used for fair work should be even in appearance and they should be capable of preserving their colour uniformly for a long time.
- (iii) Durability :- A good building stone should be durable.
 - The various factors contributing to durability of a stone are its chemical composition.
- (iv) Facility of dressing :- The stone should be such that they can be easily dressed.
 - It is an important consideration from the economic point of view.
- (v) Fracture :- For a good building stone its fracture should be sharp, even bright & clear with granular surface.

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(vi) hardness - The coefficient of hardness, as worked out in hardness test, should be greater than 15 for a stone used in road work.

→ If it is less than 15, the stone is said to be of medium hardness.

→ If it is less than 10, the stone is said to be poor hardness & such stone should not be used in road work.

(vii) percentage of water wear (i) % of wear

(i) In attrition test, if wear is more than 3%, the stone is not satisfactory.

(ii) If it is equal to 3%, the stone is just tolerable for a good building stone.

(iii) wear should be equal or less than 3%.

(viii) seasoning :-

(i) The stone should be well seasoned before putting into use.

(ii) The stone obtained fresh from a quarry contain some moisture which is known as the quantity of sap.

(iii) The presence of this moisture makes the stone soft. Hence the stone quarried, freshly, are easy to work.

(iv) The stone should be dried or seasoned before they are used in structural work. A period of about 2 to month is considered to be proper seasoning.

11.3 Water absorption

All the stones are more or less porous but for a good building stone % absorption by weight after 24 hours not exceed 5%.

→ The porous stone seriously affect the durability of stone.

stone quarrying :- the process of

taking out stone from natural rock bed is known as quarrying.

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Dressing of stone :-

The stone after being quarried are to be cut into suitable sizes and with suitable surfaces. This process is known as the dressing of stone. It is carried out for the following purposes :-

(1) To get the desired appearance for stone work.
To make the transport from quarry easy & economical.

→ Following are the varieties of finishes obtained by the dressing of stones

(i) Asqued Finish :- The surfaces of hard stones such as granite are dress by means of an iron such a finish is known as asqued finish.

(i) Brushed or dressed finish :-

In this type of finish, the brush is used to make non-continuous parallel marks on the stone surface.

The mark may be horizontal, vertical or inclined. A brush is a raised having an edge of width about 100mm.



(Brushed or dressed finish)

(ii) chisel-draughted margins :-

In order to obtain uniform joints in stone work, the margins are placed which may be either square or pitched.

(iii) Circular finish :- In this type of finish the surface of stone made round or circular as in case of columns.

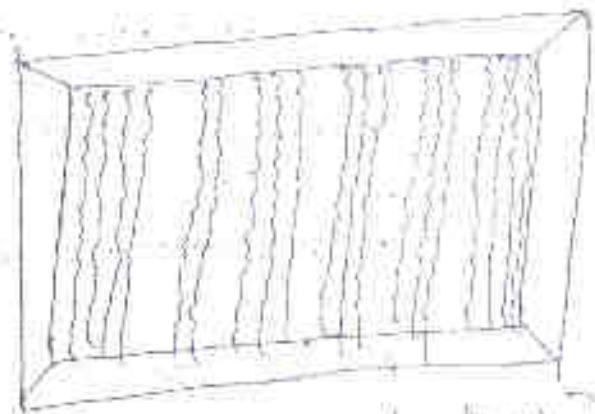
(iv) Engaged or Combed finish :-

In this type of finish, a drag or a comb which is a piece of steel with a number of teeth is rubbed on the surface in all directions and surfaces.



(Dragged finish)

(vi) Flushed Finish:- In this type of finish, quantity of about 50mm width is suit on all the edges of stones and the vertical portion is made to project about 15mm. A number of vertical or horizontal grooves about 10mm wide are formed in projected portion.



(Flushed finish)

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(vii) Quarried Finish:- The surface can be moulded on any desired shape so as to improve the appearance of the work.

⇒ The moulding can be made in the by machine or hand.

(viii) Dimensional-dressed finish:-

In this type of finish the stones are made roughly square or rectangular by means of vertical hammer.



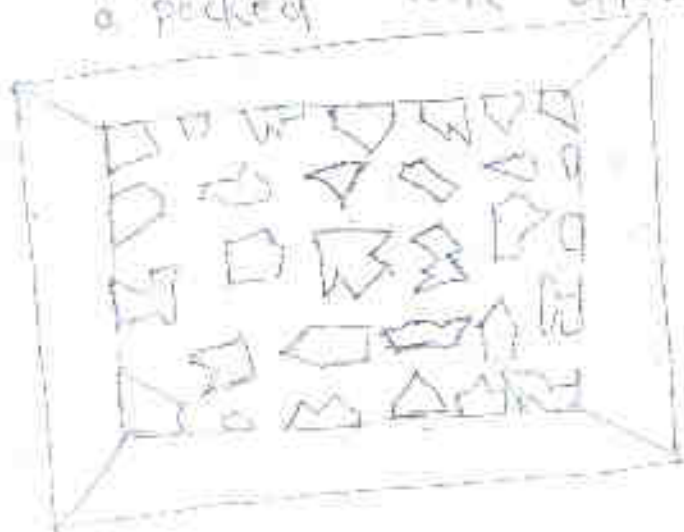
(HAMMER - Finished finish)

(ix) Plain finish :- In this type of finish, the surface of the stone is made approximately smooth with saw or width chisel.

(x) Reticulated finish :- In this type of finish presents a net-like appearance.

→ A margin about 20mm wide is mark on the edge of stone & irregular linking are made on the enclosed space.

A point tool is used to put the mark on the surface. So as to present a pecked mark appearance.



(xi) Scabbled finish :- In this type of finish the angular portions are removed with a scabbling hammer.

Stone	Classification	Qualities	Uses
(1) Dull and heavy	Sandstone	Hard and tough, difficult to work. Its spalls in 2 and 3 and compressive strength varies from 18 to 125 N/mm ² . Its weight varies from 18 to 29 KN per cum.	Road metal, fire, rubble masonry, foundation work etc.
(2) Limestone	Substratum	More calcareous limestone, soft and easy to form smooth.	For masonry, flooring, plaster, etc. (extensively) masonry construction of partition, concrete.
(3) Sandstone	Pisotomphic	Splits into thin slabs, easy to work. Its sp in 2.64 and compressive strength is 26 N/mm ² . Hard, durable and available in different colours. Synthetic ones start to deteriorate faces can take more polish. Its sp. gr. varies from 2.6 to 2.7 and compressive strength varies from 15 to 127 N/mm ² . Its weight is about 26 to 27 KN per cum.	Steps, sills, flooring, wall, bridge piers, columns, road metal, building sculpture for ornaments.
(4) Granite	Granitic	Impure limestone	Road metal, masonry, etc. of hydraulic works, etc.
(5) Marble	Schistose	Hard and strong, structure is easily quarried. Contains high percentage of oxide of iron. Contains different colours. Its compressive strength is about 100 N/mm ² .	Two types stone, good metal rough stone.
(6) Slate	Schistose	Hard and strong, structure is easily quarried. Contains high percentage of oxide of iron. Contains different colours. Its compressive strength is about 100 N/mm ² .	

Impure limestone
Schistose
Hard and strong, structure is easily quarried. Contains high percentage of oxide of iron. Contains different colours. Its compressive strength is about 100 N/mm².

(VI) Granite	Microcrystalline	Can take good polish and available in different colours. Sp. gr. 2.65, P.S. 2.63 and compressive strength is 74 N/mm ² .	Flamingo facing work, columns, steps, ornamentally work etc. It can take nice polish. It can easily be iron and coated.
(VII) Metavolcanic	Microcrystalline	Decomposed, soluble, deep brown or red in colour.	Cylindrical bar, metal rods, iron casting, pipes and gravel on walls.
(VIII) Quartzite	Microcrystalline	Hard, brittle, crystalline and compact, difficult to work and dress.	Facing with vertical metal concrete, aggregate, masonry, bridge construction, etc.
(IX) Sand stone	Medium to coarse crystalline	Consists of quartz and other minerals, easy to work and dress and available in different colours. Sp. gr. 2.65, P.S. 2.63 to 2.9.5 and compressive strength is 64 N/mm ² . It's weight is about 20 to 22 kN per m ³ .	Steps, roofing work, iron casting, masonry, road water containing etc.
(X) Slate	Microcrystalline	Dark colour and splits along natural bedding planes, non-absorbent. Sp. gr. 2.7, P.S. 2.7 and compressive strength varies from 75 to 207 N/mm ² .	Roofing work, sills, damp proof courses etc.

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Brick :- The bricks are obtained by moulding clay in rectangular blocks of uniform size & shape.

⇒ As bricks are of uniform size they can be properly arranged.

Composition of Brick :-

S	Silica (SiO_2)	→ (50-60%)
A	Alumina (Al_2O_3)	→ (20-30%)
L	Lime	→ (7-3%)
I	Iron oxide	→ (5-6)%
M	Magnesia	→ (1%)

(i) Silica :- It exist in clay either as free or combined as free sand it is mechanically mixed with clay in combined form, it exist in chemical composition with alumina.

⇒ A good brick earth should contain about (50-60)% of silica. The presence of this constituent prevents cracking, shrinking, warping and breaks.

⇒ It has impart uniform shape to the brick.

⇒ The durability of brick depends on proper proportion of silica in brick earth. The excess of silica destroys the cohesion between particles.

It is the chief constituent of every
kind of clay - a good brick earth
should contain about (20-30%) of alumina.

It is essential to the
so that it can be manufactured.
> If alumina is present in excess the
new bricks shrink more during drying.

(iii) Lime (2-3%) 2-5%
A small quantity of lime not
exceeding 3% is desirable good brick
earth.

> It should be present in a very
finely powdered state because even
small particles of size of a pin-head
cause flaking of bricks.

> The lime prevents shrinkage of new
bricks the excess of lime cause the
brick to melt & looses shape to
lost.

(iv) Iron oxide (5-6%)
> A small quantity of iron oxide to
the extent of about (5-6%) is desirable
in good brick earth.

If it imparts red colour to the bricks
the excess of iron oxide makes
the brick dark brown blackish.
If in the other hand, the quantity
of iron oxide comparatively less, the
bricks will be yellowish in colour.

(5) Magnesia - A small quantity of Magnesia in brick earth imparts yellow tint to the brick and decreases shrinkage.

> Excess of magnesia leads to the decay of brick. 1%

(6) 28 Aug 2020 Manufacturing of brick

(1) Preparation of clay :-

The clay for bricks is prepared in the following.

- (i) unsoiling
- (ii) weathering
- (iii) Digging
- (iv) Bending
- (v) cleaning
- (vi) Tempering

(i) unsoiling -> The top layer of soil about 200mm in depth is taken out and thrown away.
> The clay in top soil is full of impurities and hence it is to be rejected for the purpose of preparing bricks.

(ii) Digging - The clay is then dug out from the ground. It is spread on the levelled ground just a little deeper than the level of ground. It is prepared in the form of heaps of clay about 100mm to 120mm high.

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(iii) Cleaning :- The clay, as obtained as a result of digging, should be cleaned of stones, pebbles, vegetable matters etc.

→ If this particles are excess one in excess, the clay is to be washed and screened.

(iv) Weathering :- The clay is then exposed to atmosphere for softening.

→ The period of exposure varies from few weeks to full season.

→ For a large project, the clay is dug out just before the monsoon and it is allowed to weather through out the monsoon.

(v) Blending :- The clay is made loose & any ingredient to be added to it, is spread out at its top.

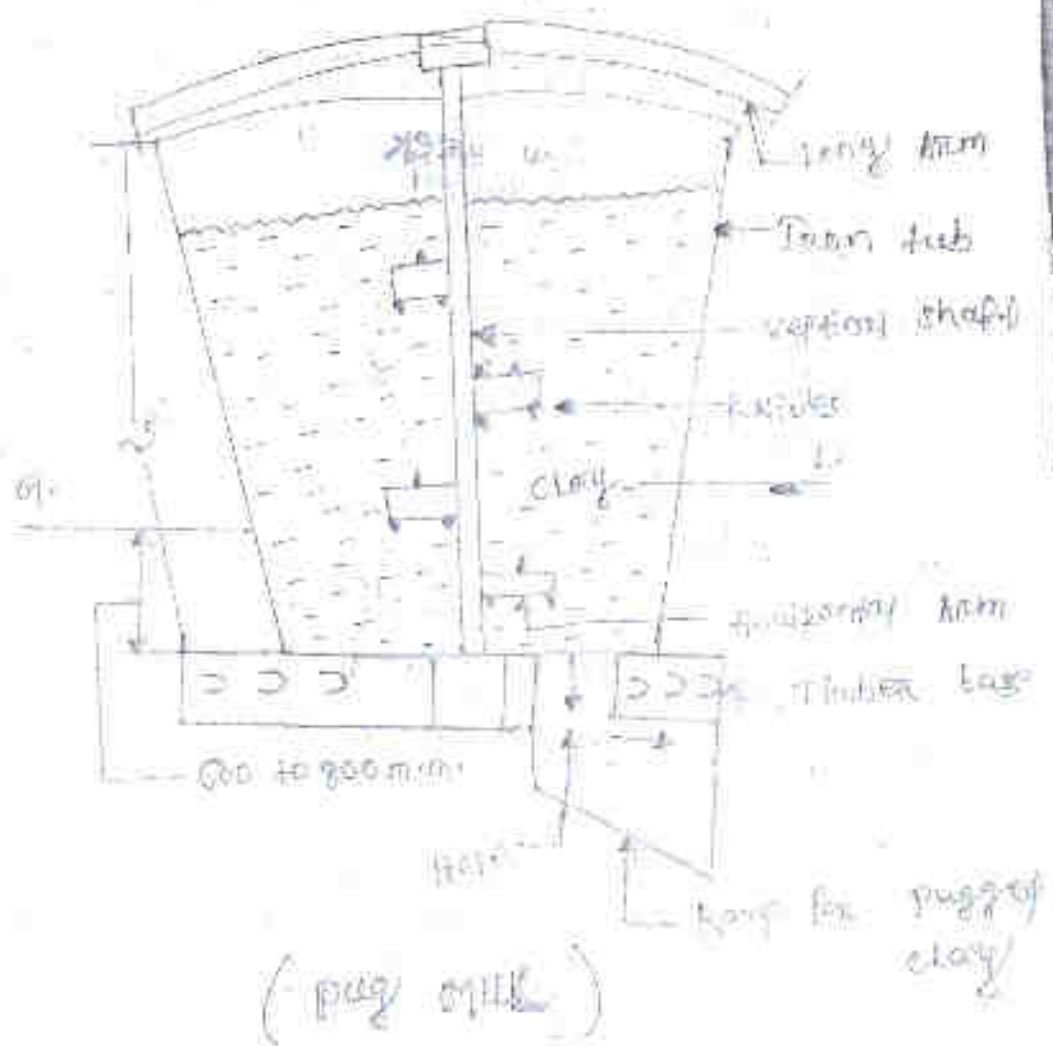
→ The blending involves intimate mixing.

→ It is carried out by turning small portion of clay every time and by turning it up & down in vertical direction. The blending makes clay fit for the next stage of tempering.

Tempering = In the process of tempering, makes clay fit is brought to a proper degree of hardness & it is made fit for the next operation of moulding.

→ The water in required quantity is added to clay whole mass is kneaded or pressed under the feet of men or cattle.

→ The tempering should be done to obtain homogeneous mass of clay of uniform character.



→ For manufacturing good bricks on large scale, the tempering is usually done in a pug mill.

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(2) Moulding - The clay which is prepared as above is then sent for the next operation of moulding.

→ Following are the two types of moulding.

(i) Hand moulding

(ii) Machine moulding

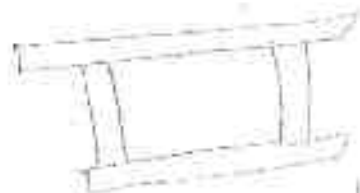
Hand moulding:-

In hand moulding, the bricks are moulded by hand.
→ It is adopted where mass manufacture is cheap & readily available, for the manufacturing process of brick on a small scale.

→ The moulds are rectangular boxes which are open at top & bottom. They may be of wood or steel.



Elevation



→ The bricks prepared by hand moulding are of two types.

(A) Square moulded brick

(B) Table moulded brick

(A) Ground moulded brick :-

- The ground is 1st made level & fine sand is sprinkled over it.
- The mould is dipped in water and placed over the ground. The lumps of tempered clay is taken and it is dashed in the mould.
- The clay is pressed or forced in the mould in such a way that it fills all the corners of mould. The extra clay is removed either by wooden sticks or metal strike.
- The mould is then lifted up & new brick is left on the ground. The placed just near the previous brick to prepare another brick. This process is repeated till the grounds is covered with new bricks.

(B) Table moulded brick :-

- The process of moulding these brick is just similar to as above but in this case the mould stands near a table of size about 2m x 1m.

→ The bricks are moulded on the table & sent for the further process is drying.

(C) Machine moulding :-

The moulding machines may also be active in process to be when bricks in large

Quantity are the same to be manufactured of same shape at short time.

→ It also helpful for moulding hard & strong clay.

→ These machines are classified in the two categories.

(i) Plastic clay machines

(ii) Dry clay machines.

(3) Drying :- 3 Sep 2020

→ The damp bricks, if burnt, are likely to be cracked and distorted. Hence the moulded bricks are dried before they are taken for next operation burning.

→ For drying bricks are laid longitudinally in stacks of width equal to two bricks.

→ Drying of bricks are 5 types.

(i) Artificial drying :-

The bricks are generally dried by natural process when bricks are to be rapidly dried the artificial drying may be adopted.

→ In such a case the moulded bricks are allowed to pass through series of dryers which are in the form of tunnels or hot channels on floors.

(ii) Circulation of air :- The bricks in stacks should be arranged in such a way that sufficient air space

is left between them.

(iii) Drying yard :- For the drying purpose special drying yards should be prepared.

(iv) Period of drying :- The time required by moulded bricks to depends on prevailing weather condition. usually it takes about 3 to 30 days bricks to become dry.

(v) Screens :- It is to be seen that bricks are not directly exposed to be wind or sun for drying. Suitable screens if necessary may be provided to avoid such situations.

(vi) Burning :- This is a very important operation in the manufacture of bricks. It imparts hardness & strength to the bricks and make them durable.

→ The bricks should be burnt properly. If bricks are over burnt they will be brittle & hence break easily if they are under burnt they will be soft & hence cannot carry load.

⇒ The burning of bricks is done either in clamps or in kilns.

→ The clamps are temporary structure & they are adopted in manufacturing bricks on small scale. The kilns are permanent structure & they are adapted when large scale

brick required.

Clamp :- Following procedure is adopted

in construction of clamp.

- (i) A piece of ground is selected it's shape in plane is generally trapezoid - at the base of clamp is prepared in such a way that shortend is slightly in the elevation & wider end is raised at an angle of about 5° from the ground level.
- (ii) The bricks used in mud is constructed on the shortend & layer of fuel is laid on the prepared floor. The fuel may consist of grass, coal dung etc. The thickness of this layer is about 70mm. to 80mm. the wood or coal dust may also be used as fuel.
- (iii) A layer consisting of 4 or 5 course of raw bricks is then put up the bricks are laid on edges with small spaces between them for the circulation of air.
- (iv) A second layer of fuel is then placed over it, another layer of raw bricks are framed. The thickness of fuel layer gradually decreases as the height of clamp increases.
- (v) The total height of the clamp is about 3m. to 4m.
- (vi) when clamp is completely constructed it is plastered with mud on sides.
- (vii) The clamp is allowed to burn for a period of about one to two months.

- (vi) It is then allowed to cool for three or less the same period as burning.
- (vii) The burnt bricks are then taken out from the clamp.



Clamp

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Advantages of clamp burning:-

Following are the advantages of clamp burning.

- (i) The burning and cooling of bricks are gradual in clamp hence the bricks produced are tough & strong.
- (ii) The burning of bricks by clamps proves to be cheap & economical.
- (iii) No special labour required.

Disadvantages of clamp burning :-

Following are the disadvantages of clamp burning.

(i) The bricks are not of regular shape. This may be due to the settlement of bricks when fuel near bottom is burnt & turned to ashes.

(ii) It is a very slow process.

(iii) Bricks are liable to uneven burning.

KILN :- A kiln is a large oven which is used to burn bricks. The kiln which are used in the manufacturing of bricks are of the following two types.

(i) Intermittent kiln

(ii) Continuous kiln

(i) Intermittent kiln :- These kilns are

intermittent in operation which means that they are loaded, fired, cooled and unloaded. Such kilns may be either rectangular or circular in plan. They may be over ground or under ground. They are classified into two ways.

(a) Intermittent - updraught kiln

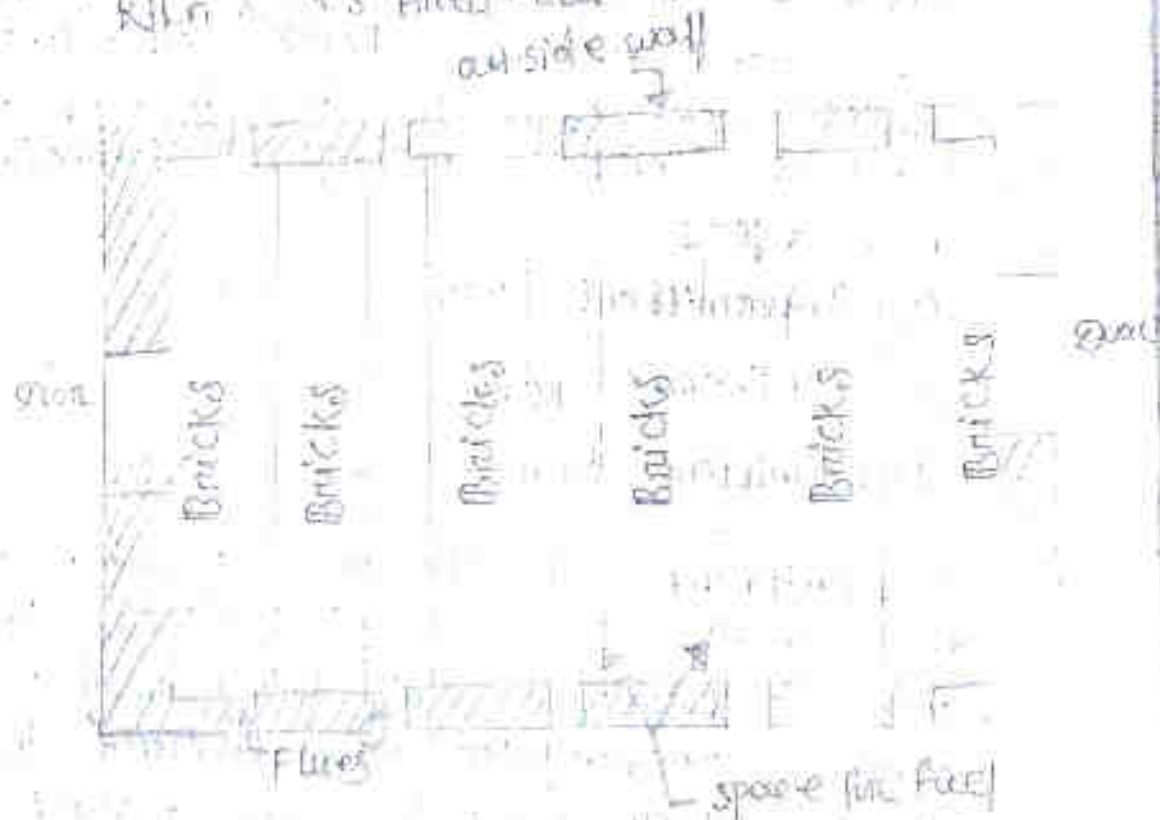
(b) Intermittent - downdraught kiln.

(ii) Intermittent - updraught kiln :-

These kilns are in the form of rectangular structures with thick outside wall. The side doors are provided

each and for loading & unloading.
 → The flues are channels or passages which are provided to carry flames or hot gases through the body of kiln.

→ A temporary roof may be installed on light material such roof give protection to the raw bricks from rain while there being placed. This roof is to be removed when the kiln is fired.



(Intermittent kiln)

(a) The raw bricks are wall in rows in thickness equal to 2 to 3 bricks and of height equal to 6 to 8 bricks. A space of about 2 bricks is left between adjacent rows & this space is utilized for placing fuel.

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Intermittent down-draught kiln:-

- These kilns are rectangular or circular in shape. They are provided with permanent walls and closed tight roof.
- The floor of the kiln has openings which are connected to a common chimney stack through flues.
- The working of this kiln is more or less similar to updraught kiln but is arranged in this kiln the hot gases are carried through vertical flue up to the level of roof.
- These hot gases move downward by the chimney and in doing so they burn the bricks.

(2) Continuous kiln:- These kilns are continuous in operation. This means that loading, firing, cooling and unloading are carried out simultaneously. In these kilns there are various types of the continuous kiln following three types of continuous kilns will be described:-

(i) Bull's trench kiln

(ii) Hoffmann's kiln

(iii) Tunnel kiln

Building tunnel kiln

This kiln may be of rectangular or circular on every slope in plan.

→ The kiln is constructed in a trench excavated in ground. It may be fully underground or partly projecting above ground.

→ The ramps of earth should be provided on outside wall. The outer & inner walls are to be "bedding" of bricks. The openings are generally provided in the outer walls to act as flue holes.

→ The dampers are in the form of iron plates & they are used to divide the kiln into suitable parts. The most widely used kiln in India and it gives continuous supply of bricks.

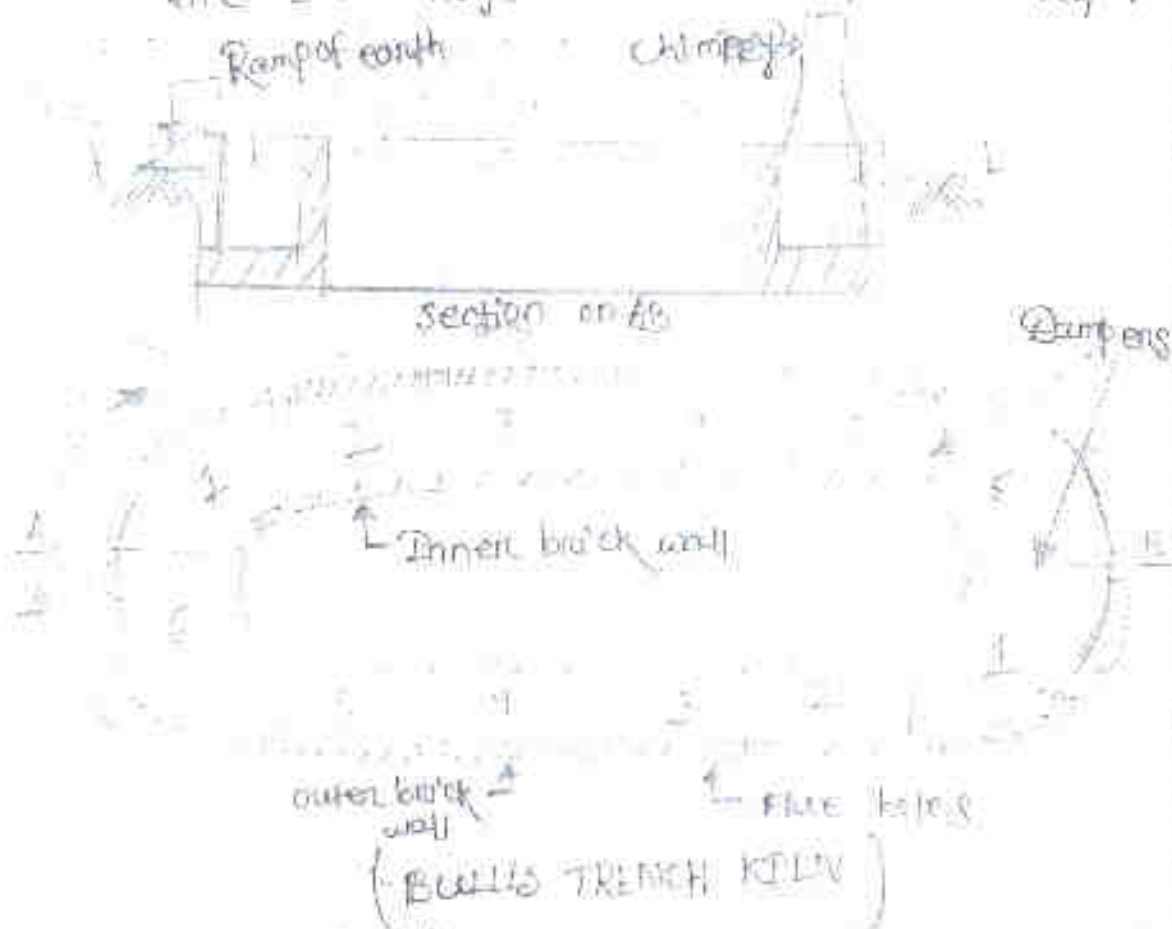
operation: - The bricks are arranged

in sections they are arranged in such a way that flues are formed the fuel is placed below after covering top surface with earth and ashes to prevent the escape of heat.

→ The flue holes provided in sufficient number at top to insert fuel when burning is in progress usually the two suitable iron chimneys are to form draught.

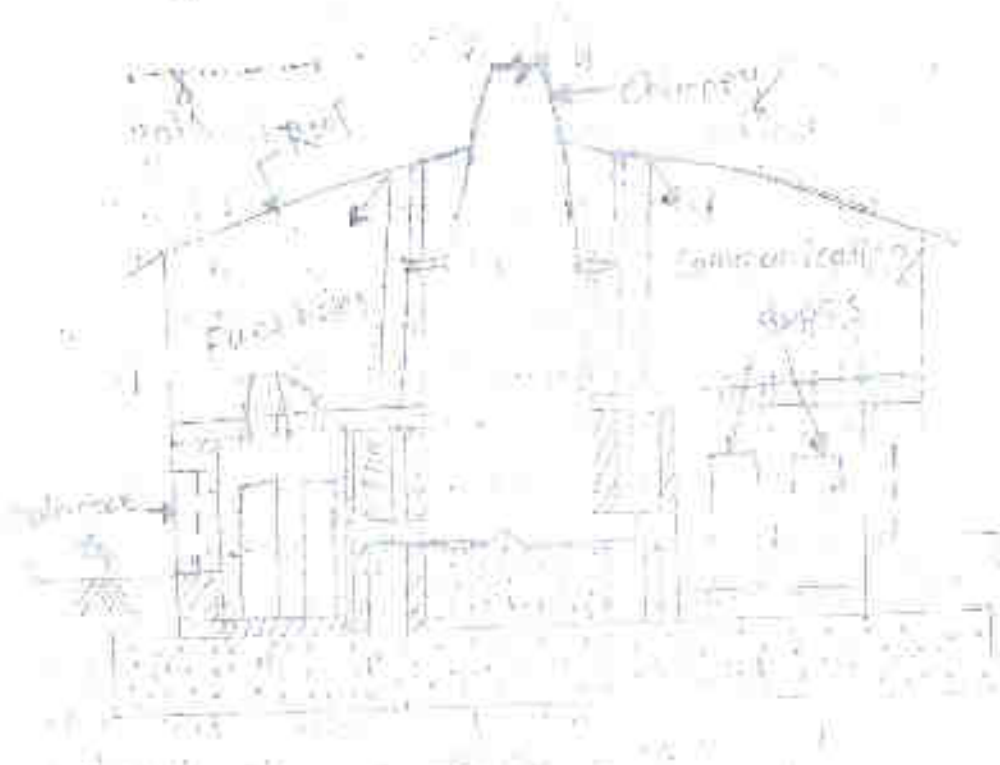
⇒ Hence the hot gases leaving the chimneys make up the bulk in next section each section requires about one day to burn.

⇒ When a section has been burnt, the fire holes are closed and it is allowed to cool down gradually. The fire is advanced to the next section and the chimneys are moved forward.



Bull's Trench Kiln :- This kiln is constructed over ground and hence it is sometimes known as the flame kiln. Its shape is circular in plan and it is divided into a number of compartments or chambers. As a permanent roof is provided, the kiln can over function during season. Each chamber is provided with the following:-

- (a) A main door for loading and unloading of bricks
 - (b) Communicating doors which would act as flues in open condition.
 - (c) A radial flue connected with a central chimney.
- The main door are closed by dry bricks and covered with mud, when required, for communicating doors and radial flues, the damper, are provided to shut or open them.





In this type of kiln, each chamber performs various functions i.e. loading, drying, burning, cooling and unloading.

- Chamber 1 ————— Loading
- Chamber 2 to 5 ————— Drying & Preheating
- Chamber 6 to 7 ————— Burning
- Chamber 8 to 11 ————— Cooling
- Chamber 12 ————— Unloading

with the above arrangement the circulation of flue gases shown by arrows in fig. The cool air enters through the chamber 12 as their main doors are open. After crossing the cooling chamber 8 to 11, it enters the burning section in a heated condition. It then moves to chamber 2 to 5 in dry and pre heat the raw bricks. The damper of chamber 2 is open & hence it escapes in to atmosphere through chimney.

Advantages of Kiln (Hoffman's kiln)

- (i) The bricks are burnt uniformly equally & evenly - Hence the high percentage of good quality bricks can be produced.
- (ii) It is possible to regulate heat inside the chambers through fuel holes.
- (iii) The supply of bricks is continuous regular because of the fact that the top of kiln is closed and it can be made to work during the entire.
- (iv) There is considerable saving in fuel due to preheated of raw bricks.
- (v) There is no air pollution in the low quality brick or coal dust don't contain black or coal dust particle.

(3) Tunnel kiln :- This type of kiln is in the form of tunnel which may be straight, circular or oval in plan. It contains a stationary zone of fire.

→ The raw bricks are placed on trolleys which are then moved from one end to the other end of tunnel.

→ The raw bricks now get dried & preheated as they approach zone of fire. The bricks are burnt and they are placed in zone of hot cooling.

Characteristics of good bricks :-

Following are the qualities of good brick

→ The brick should be free from defects, well burnt in kiln, copper-colored, bricks from cracks and with sharp & square edges. The colour should be uniform & bright.

→ The brick should be uniform in shape and size and should be of standard size.

→ The brick should give a clear metallic ringing sound when struck with each other.

→ The bricks when broken should show a bright homogeneous & uniform compact structure free from voids.

→ The brick should not absorb water more than 20% by weight for the first class brick & 22% for 2nd class bricks when soaked in cold water for a period of 24 hours.

→ The brick should be sufficiently hard no impression should be left on hard surface when it is

stroked with finger nail.

→ The brick should not break into 4 pieces when dropped flat on hard ground from a height of about one meter.

→ The brick should have the following strength

~~→~~ strength

Two types :-
(i) unburnt or sun-dried bricks
(ii) burnt bricks

Burnt brick :-

- (i) 1st class brick
- (ii) 2nd class brick
- (iii) 3rd class brick
- (iv) 4th class brick

1st class brick :- compressive strength 35 N/mm^2

→ These bricks are table moulded and standard shape and they are burnt in kiln the surfaces & edges of bricks are sharp square & smooth & straight.

→ These bricks are used for super soke work of permanent nature.

2nd class brick :-

→ These bricks are ground moulded and they are burnt in kiln. The surface of these bricks is some what rough & shape is also slightly irregular.

→ These bricks may have hair cracks and whole edges may not be sharp & uniform.

→ these bricks are commonly used at places where brick work is to be provided with a coat of plaster. 2nd class brick - these bricks

are ground moulded and they are burnt in clamps.

→ these bricks are not hard & they have rough surface with irregular distorted edges.

→ these bricks give dull sound when struck each other.

→ they are used for unimportant and temporary structure and places where rainfall is not heavy.

3rd class brick -

→ these are over burnt bricks with irregular shape and dark colour.

→ these bricks are used as aggregate in concrete in foundation, frames, roads etc. because of the fact that the over burnt bricks have a compact structure & hence they are sometimes found to be stronger than even the first class brick.

size of brick -

→ the bricks are prepared in various sizes. Some bricks which are not standardized are known as traditional brick.

- (i) Standard size of bricks
(190 x 90 x 90) mm
- (ii) Standard size of modular bricks
(190 x 90 x 90) mm
- (iii) Standard size of modular bricks with mortar
(200 x 100 x 100) mm

30 Sep 2020

New Chapter - 3

Cement :-

Cement is a binding material obtained by burning & crushing the stone containing clay, carbonate of lime and some amount of carbonate of magnesia.

⇒ The artificial cement is obtained by burning at a very high temperature a mixture of calcareous and argillaceous materials. The mixture of ingredients should be intimate & they should be in correct proportion. The product is known as the product.

Plaster :- A small quantity of gypsum added to the cement & it is then grinding into very fine powder which is known as the cement.

② Types of cement :-

Following are the different types of cement

- (i) Ordinary portland cement (OPC)
- (ii) Pozzolanic portland cement (PPC)
- (iii) Coloured cement
- (iv) White cement
- (v) Fire resistance cement
- (vi) Quick setting cement
- (vii) Acid resistance cement
- (viii) Low heat cement
- (ix) Rapid hardening cement
- (x) Extra rapid hardening cement

* Following are the important physical properties of cement :-

- (i) It gives strength to the masonry
- (ii) It is an excellent binding material
- (iii) It is workable easily
- (iv) It offers good resistance to the moisture
- (v) It passes good plasticity
- (vi) The initial setting time of ordinary cement is about 30 min.
- (vii) The final setting time of ordinary cement is 2 to 3 hours.

Mechanical properties of cement :-

- (i) The compressive strength of the end of 5 day should be less than 115 N/mm² & the end of 7 days should be less than 115 N/mm².

(e) The tensile strength at the end of 7 days should not be less than 210 N/mm^2 and that the end of 28 days should be less than 25 N/mm^2 .

Chemical properties of cement :-

⇒ The ratio of % of alumina to iron oxide should not be less than 0.66.

⇒ The ratio of % of lime to alumina iron oxide & silica, known as lime saturation factor (LSF) should not be less than 0.66 and not be more than 1.02.

(f) Composition of ordinary cement :-

<u>100%</u>	
Lime (CaO)	→ 62%
Silica (SiO_2)	→ 22%
Alumina (Al_2O_3)	→ 5%
Calcium sulphate (CaSO_4)	→ 4%
Iron oxide (Fe_2O_3)	→ 3%
Magnesia (MgO)	→ 2%
Sulphate (S)	→ 1%
Alkalies	→ 1%
<u>Total = 100%</u>	

(iii) Pozzolana Cement

The pozzolana is a volcanic powder. It is found in Italy. It resembles Surtini which is prepared by burning bricks made from ordinary soil. The percentage of pozzolana material should be between 10 to 30.

(iii) Acid resistant Cement :-

Acid resistant cements are the finest acid resistance materials known and widely used in chemical resistant masonry.

(iv) Coloured Cement :-

Coloured cements are made by grinding (5 to 10)% of suitable pigment with white or ordinary grey portland cement. The amount of colouring material may vary from (5 to 10)%. If this percentage exceed 10% the strength of cement is affected.

→ The chromium oxide gives green colour, the cobalt oxide gives blue colour, the iron oxide in different proportion gives brown, red or yellow colour. The manganese dioxide is used to produce black or brown coloured cement.

(v) White Cement :-

This is just a variety of ordinary cement and it is prepared from such raw materials which are free from iron, manganese or chrominum.

It is white in colour and is used for
finer finishes. It sets and hardens
much more quickly than ordinary
Cement.

(vi) Low heat Cement :- Initial - 3 hours
Final - 28 hours

The considerable heat is produced
during the setting action of cement.
In order to reduce the amount of
heat, this type of cement is used. It
is mainly used for mass concrete
work.

(vii) Quick setting cement :- This cement is produced

by adding a small percentage of
aluminium sulphate and by finely
grinding the cement. The % of gypsum
is added for reduce the setting time of
Cement. It sets within five minutes
after addition of water and it becomes
hard less than 30 minutes or so. This
Cement is used for concrete and as
returning water.

(viii) Rapid hardening Cement :- The initial and

final setting times of this cement are
the same as those of ordinary cement.
But it attains high strength in early
days. It has a shorter initial setting time.

Extra rapid hardening cement :-

This type of cement accelerates the
setting and hardening process. It
imparts strength of about 25% higher
than that of rapid hardening
Cement.

① Manufacture of ordinary cement -

Following process are adopted for manufacturing of cement.

(i) Mining of raw materials.

(ii) Burning

(iii) grinding iv - packing

(i) Mining of raw materials :- The raw materials such as lime stone & clay may be mined either in dry conditions or in wet condition. The process accordingly known as mining of raw materials.

14 sep 2020

② Dry process (modern technology) -

In this process the raw materials are first reduced in size of about 25 mm in crushers. A current of dry air is taken passed over these dried materials. These are then pulverised into fine powder in ball mills & tube mills. All these operations are done separately for each raw materials & they are stored in hoppers. They are then mixed in concrete proportion and made ready for the test or rotary kiln. This fine powder of raw materials is known as the raw mix and it is stored in storage tank.

→ Following is the procedure of manufacture of cement by the dry process.

various materials

Calcareous material
lime stone

Argillaceous material
clay

Crushing

Crushing

Fine grinding in ball mill & tube mill

Fine grinding in ball mill & tube mill

Storage basin

Storage basin

Channel

Mixing in correct proportion

Channel

Preheating @ 800 by exhaust gas

Storage tank for material

Fueled from lower end

Feed to rotary kiln

clinkers are formed

Addition of 2-3% gypsum

clinkers are grinding ball mills

Cement silos

packing plant

Wet process :- (old technology)

In the earlier part of the country i.e. from 1913 to 1960, the wet process was used for the manufacture of cement.

- In this process, the calcareous material such as lime stone are crushed and stored in silos or storage tank. The argillaceous material such as clay is thoroughly mixed with water in a container known as the wash mill. The washed clay is stored in basin.
- Now crushed lime stone from silos and wet clay from basins are allowed to fall in a channel in correct proportions. This channel leads to material to intimate contact to form what is known as the slurry.
- The grinding is carried out either in ball mill or tube mill or both. The slurry is led to connecting basin where it is constantly stirred.
- At this stage the chemical composition is adjusted in storage tanks and kept ready to serve as feed for rotary kiln.

Flow diagram of mixing of raw materials in wet process.



Burning

- The burning is carried out in a rotary kiln. A rotary kiln is formed of steel tubes. Its diameter varies from 2.5m to 5m. Its length varies from 40m to 120m. It is laid at a gradient of about 1 in 25 to 1 in 30. The kiln is supported at intervals by columns of masonry or concrete.
- The concentrated slurry is ~~to be~~ injected at the upper end of kiln. The fig shows the rotary kiln for the wet process. The hot gases or flames are fired through the lower end of kiln.
- The portion of the kiln near its supported end is known as the drying zone and in this zone, the water of slurry is evaporated. The small lumps known as nodules are formed at this stage.
- The nodules then gradually roll down passing through zones of rising temperature and ultimately reach to the burning zone, where temperature is about 1400°C to 1500°C .
- In burning zone, the calcined product is formed and nodules are converted in to small hard dark greenish blue balls which are known as the clinkers.

Rotary kiln diagram



- In the modern technology of dry process, the coal brought from the coal fields is pulverised in vertical coal mills and it is stored in silo. It is pumped with required quantity of air through the burner.
- The preheated raw material falls down the kiln and get heated to such an extent that the carbon dioxide is driven off with combustion gases.
- The material is then heated to temperature of nearly 1400°C to 1500°C when it gets fused together. The fused product is known as the clinker or raw cement.

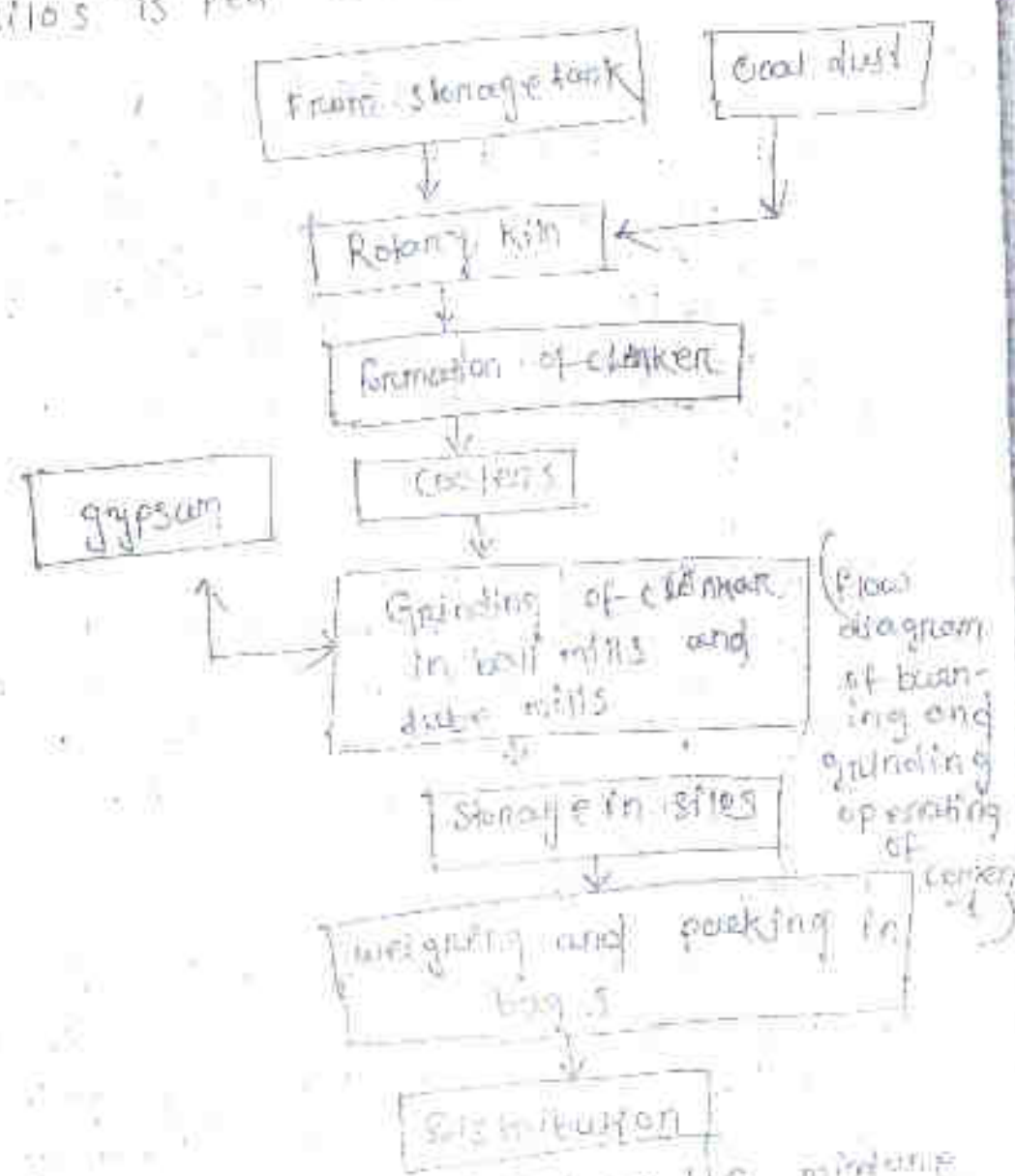
Grinding

The clinkers are obtained from the rotary kiln are finely ground in ball mill and tube mill - usually grinding, a small quantity (2-4%) of gypsum is added.

- The gypsum controls the initial setting time of cement. If gypsum is not added the cement would set as soon as water is added, the gypsum acts as a

retarder and it delays the setting
action of cement.

⇒ The grinding of clinkers in modern plants
technology is carried out in the cement
mill which contains chromium still ball
of various sizes. These balls roll
within the mill and grind the mixture
which is circulated in a hopper and
taken in the bucket elevator for
storage in silos. The cement from
silos is fed to the packing machines.



✓ Mortar :- It is defined as the mixture
of binding material like cement,
lime, sand & water with
certain proportion.

Binding material + Sand + Water

Classification of mortar :- The mortar are classified on the basis of following.

- (i) Bulk density
- (ii) Kind of binding material
- (iii) Nature of application
- (iv) Special mortar

(i) Bulk density :- According to the bulk density of mortar in dry state, there are two types of mortar.

- (1) Heavy mortar ($> 15 \text{ kN/m}^3$)
- (2) Light mortar ($< 15 \text{ kN/m}^3$)

(a) Heavy mortar :- The mortar having bulk density of 15 kN/m^3 or more are known as heavy mortar and they are prepared from heavy sands or other sand.

(b) Light mortar :- The mortars having bulk density less than 15 kN/m^3 are known as the light weight mortar & they are prepared from light porous (from waste) sand.

(ii) Kind of binding material :-

According to the kind of binding material, the mortar are classified in to following 3 categories.

(ii) Lime Mortar

(iii) Sandhi mortar

(iv) Cement mortar

(v) Grated mortar

(vi) Gypsum mortar

Cement + Sand + water = Cement mortar
Binding material + Sand + water = mortar
Lime + water + Sand = Lime mortar

17 sep 2020 (a) Lime mortar:-

→ In this type of mortar, the lime is used as binding material. The lime may be fat lime or hydraulic lime.

→ The fat lime shrinks to a great extent and hence it regulates about 2 to 3 to mm its volume of sand. The lime should be slaked before use. This mortar is suitable for water logged area or in damp situations.

→ For hydraulic lime, the proportion of lime to sand by volume is about 1:2. This mortar should be consumed within one hour after mixing. It gives good adhesion with other surfaces and shrinks very little.

→ It is sufficiently durable, but its hardness is generally used for slightly loaded above ground parts of building.

(b) Surchhi mortar :-

This type of mortar is prepared by using fatty surchhi instead of sand or by replacing half of sand in case of fat lime mortar.

- The surchhi mortar is used for ordinary masonry work of all kind in foundation and super structure.
- But it cannot be used for plastering.

(c) Cement mortar

In this type of mortar the cement is used as binding material depending upon the strength required and importance of work, the proportion of cement to sand by volume varies.

from 1:2 to 1:6 or more.

- The cement mortar is used where a mortar of high strength is required, such as under ground construction.
- This mortar may be used for building and for thick brick walls.

(d) Gauged mortar :- to improve the quality of lime mortar and to achieve early strength the cement is sometimes added to it. This process is known as gauging.

- It makes lime mortar economical strong & dense. The usual proportion of cement to lime by volume is about 1:6 to 1:8. It is also known as composite mortar.
- This mortar may be used for building and for thick walls.

Gypsum mortar - This mortar is prepared from gypsum binding material such as building gypsum and anhydrite binding material.

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(3) Nature of Application :-

According to the nature of application the mortars are classified into two categories.

- (i) Brick laying mortar
- (ii) Finishing mortar

(i) Brick laying mortar :- These mortars for brick laying are intended to be used for brick work and walls. Depending upon the working conditions and type of construction the composition of masonry mortars with respect to the kind of binding materials is decided.

(ii) Finishing mortar :-

These mortars include common plastering work and mortars for decorative or architectural or ornamental effect.

→ The cement or lime generally used as binding material for masonry plastering, mortar for decorative finishing. The mortars are composed of suitable materials with due consideration of stability, water retention etc.

(ii) Special mortars :- Mortars with the bonding which are

Types of special mortars used for certain lining

(1) Fire - resistant mortar

(2) Light weight mortar

(3) Packing mortar

(4) Sound absorbing mortar

(5) X-ray shielding mortar

(1) Fire - resistant mortar :-

This mortar is prepared by adding alumina cement to the finely crushed powder of fine bricks in the following proportion

1 part of alumina cement to 2 parts of powder of fine bricks

This mortar is fire resistant and it is therefore used with fine bricks for lining furnaces, fire places, etc.

(2) Light weight mortar :-

This mortar is prepared by adding materials such as saw dust, wood chips, etc. to the same mortar or cement

This mortar is used in the sound proof & heat-proof construction.

(3) Packing mortar :-

This mortar is prepared by adding materials such as soap pack, oil, grease, special mortars possessing the properties of high impermeability, water resistant, indetermined setting time have to be formed.

(ii) Sound-absorbing mortar:

To reduce the noise level, the sound absorbing plaster is formed with the help of sound-absorbing mortar. The bulk density of such a mortar varies from 6 to 10 kN/m³ and the binding materials employed in its composition may be Portland cement, lime, gypsum etc.

(iii) X-ray shielding mortar

This type of mortar is used for providing the plastering coat to the walls and ceiling of X-ray cabinets. It is heavy type of mortar with bulk density over 22 kN/m³.

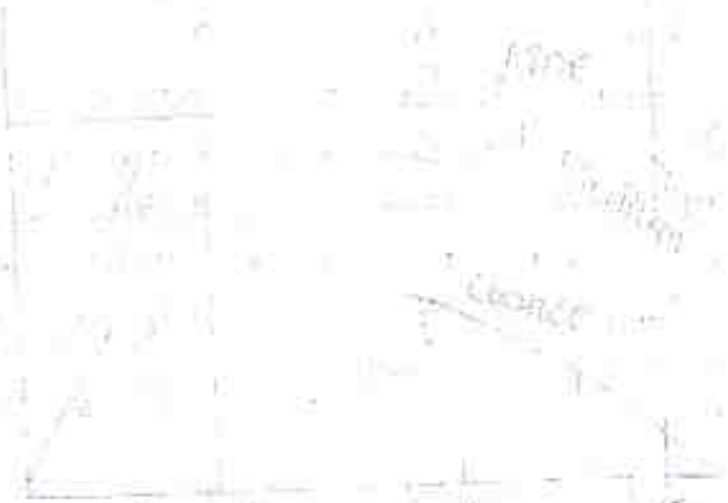
Bulking of sand:- The presence of moisture in sand increases the volume of sand. This is due to the fact that sand particles are surrounded by a film of water which results in the increase of volume of sand.

→ For moisture content of about (5 to 8)%, this increase of volume may be as much as (20-40)%, depending upon the grading of sand.

→ The finer the material, the more will be the increase in volume for a given moisture content. This phenomenon is known as the bulking of sand.

Sand

(percentage
of
Iron
oxide
in
volume)



Sand :-
percentage by weight of mixture
(Concrete showing bulking
of sand)

Natural sources of sand :-

The sand particle consist of small grain of silica (SiO_2). It is formed by the decomposition of sand stones due to various effect of weather.

- there are 3 types of sand
- (i) Pit sand
 - (ii) River sand
 - (iii) Sea sand

Pit sand :-
This sand is found as deposits in soil and it is obtained by forming pits in soil. It is excavated from a depth of about 1m to 2m from ground level.
This sand consist of sharp angular grains which are free from soil & it proves to be excellent material for concrete.

(ii) River Sand :- This sand is obtained from banks or beds of river. The river sand consist of fine rounded grains. Probability due to natural attrition. Under the action of current water the colour of river sand is almost white. As river sand usually available in clean condition. It is widely used for all purposes.

(iii) Sea Sand :- This sand is obtained from sea shore. The sea sand like river sand consists of fine rounded grains. The colour of sea sand is light brown.

→ The sea sand contains salts & these salts attract moisture. Such absorption causes dampness, efflorescence and disintegration of work. The sea sand also retards the setting action of cement.

→ Due to all reasons, it is the general rule to avoid the use of sea sand for engineering purposes except for filling of basements etc.

→ It can however be used as local material after being thoroughly washed to remove the salt.

Classification of sand :-

According to the size of grain the sand is classified as -

(i) Fine sand

(ii) Coarse sand

(iii) Gravel sand

(i) Fine sand :- The sand passing through a screen with clear opening of 1.5675 mm. is known as the fine sand. It is mainly used for plastering.

(ii) Coarse sand :- The sand passing through a screen with clear opening of 3.175 mm. is known as the coarse sand. It is generally used for masonry work.

(iii) Gravel sand :- The sand passing through a screen with clear opening of 7.62 mm. is known as Gravel sand. It is generally used for concrete work.

Concrete :- It is the mixture of binding material, coarse aggregate, fine aggregate and water within proper proportion.

Cement concrete :-

Cement + Coarse agg + fine agg + water.
It is the mixture of cement, coarse agg, fine agg, water within proper proportion.

Water - cement ratio :-

The water in concrete has to perform following two function.

(i) The water in concrete enters into chemical action with cement and this action causes setting & hardening of concrete.

(ii) The water lubricates the aggregate and it facilitates the passage of cement through voids of aggregate. This means water makes the concrete workable.

It is found empirically that water required for these two functions is about 0.50 to 0.60 times the weight of cement.

The ratio of amount of cement to the amount of water is known as water-cement ratio.

The strength & quality of concrete depend upon this ratio.

The important points to be observed in connection with the water-cement ratio are as follows:-

(1) The minimum quantity of water should be used to have reasonable degree of workability. The excess water occupied in concrete and on evaporation, the voids are created and on evaporation, the voids are created in concrete. Thus the excess water affects the strength & durability of concrete. In general, it may be stated that addition of one extra litre of water to the concrete of one bag of cement will reduce the strength by about 1.47 N/mm^2 . In other words, strength of concrete is inversely proportional to the water-cement ratio.

Workability - The term workability is used to describe the ease with which concrete is handled, transported and placed between the forms minimum loss of homogeneity.

→ The workability as a physical property of concrete.

Mixing the materials of concrete is

the process of rolling, folding & spreading of particles. is known as the mixing of concrete.

→ The materials of concrete should be mixed thoroughly so that there is uniform distribution of materials of concrete.

(ii) Hand mixing :-

→ For hand mixing, the materials are stacked on a water tight platform which may either of wood, brick or steel.

→ The material should be thoroughly mixed, at least three times in dry conditions before water is added.

The prepared mixed should be consumed in 30 minutes after adding water. The mixing by hand is allowed in case of small works or unimportant works where small quantity of concrete is required.

→ For important works, if hand mixing is to be adopted it is advisable to use 10% more cement than specified.

Mechanical Mixing :-

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For machine mixing, all the material of concrete including water are collected in a receiving drum & then the drum is rotated for a certain period the resulting mix is taken out of the drum. The features of machine are as follows.

→ It is found that mixing the materials of concrete with the help of machines is more efficient and it produces concrete of better quality in a short time.

→ The mixers of various types and capabilities are available in the market.

→ The water should enter the mixer at the same time or before the other materials are placed. This ensure even distribution of water.

→ The concrete mixture should be thoroughly washed & cleaned after used.

→ The time of mixing the materials in the mixer & the speed of the mixer are very important factor in deciding the strength of concrete which is formed.

→ The mixing time should be at least one minute and possible two minutes. The volume should be rotated by manufacturer of machine.

→ The concrete discharged by the mixture should be contained within 30 minutes.

Transporting & placing of concrete

The concrete as it comes out the mixer or as it is ready for use on the platform, is to be transported and placed in the form work.

The type of equipment to be used for transport of concrete depends on the nature of work, the two important pre-calculation necessary in the transportation of concrete are as following -

(i) The concrete should be transported in such a way that there is no segregation of aggregate.

(ii) Under no circumstances, the water should be added to the concrete during its passage from mixer to the form work.

The precaution to be taken during the placing of concrete are as following.

(i) The form work on the surface which is receive the fresh concrete should be properly cleaned, prepared & well watered.

(ii) It is desirable to deposit concrete as near as practicable to its final position.

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Curing of concrete :- The concrete

surfaces are kept wet for a certain period after placing of concrete so as to promote the hardening of cement.

→ It consist of a control of temperature and of the moisture movement in the concrete.

Period of curing :-

This depends on the type of cement & nature of work. For ordinary portland cement the curing period is about 7 to 14 days. If rapid hardening cement is used the curing period can be considerably reduced.

Grading of aggregate :- In order

to obtain concrete of denser quality the fine & coarse aggregate are properly graded.

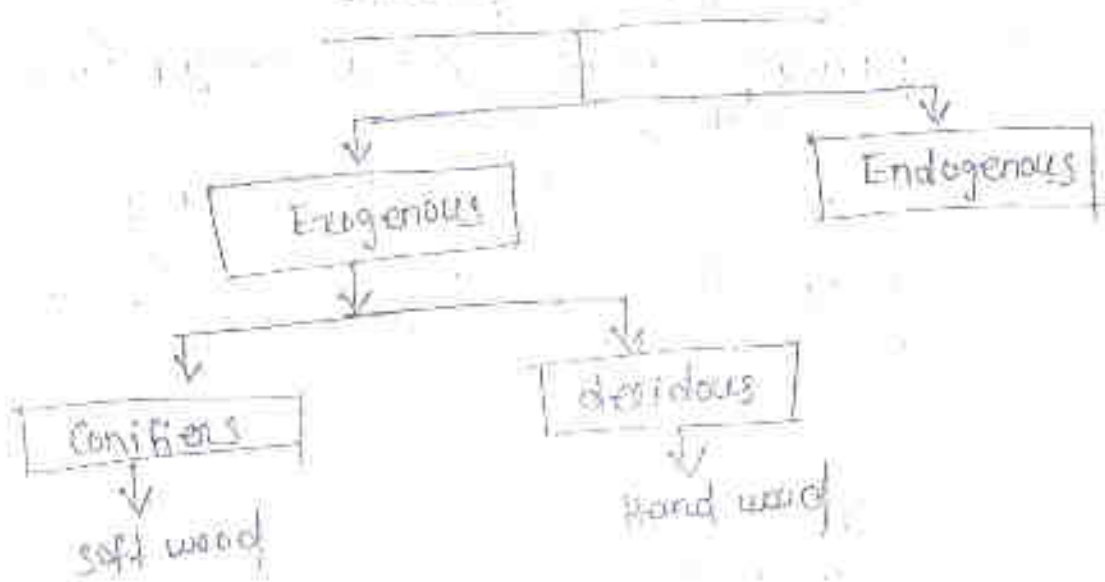
→ The grading of fine aggregates is expressed in terms of BIS (Bureau of Indian Standard) test sieve no 480, 240, 120, 60, 30 & 15.

→ The grading of coarse aggregate may be varies enough with limits than those of sand without appreciable effect on the workability of concrete.

new chapter

Timber is the word timber is derived from an old English word timber which means to build - the timber thus cleaved wood which is suitable for building or Carpentry on various other purposes & it is applicable to the logs measuring not less than 60mm in girth or circumference of the trunk.

classification of trees



23 Sep 2020

Exogenous trees - These trees increased in bulk by growing outwards and distinct consecutive rings are formed in the horizontal section of such a tree. These rings are known as the annual rings because one such ring is added every year and these rings are useful in predicting the age of tree.

→ The timber which is mostly used for engineering purposes belongs to this

The engineering trees are further divided into two groups.

(i) Conifers

(ii) Deciduous

(i) Conifers - The conifers are also known as ever-green trees and leaves of these trees don't fall till new ones are growing.
⇒ These trees yield soft woods which are generally light coloured, light in weight & weak.

⇒ They show distinct annual ring.

⇒ As these trees bear cone-shaped fruits they are given the name conifers.

(ii) Deciduous :- These trees are also known as the broad-leaf trees and leaves of these trees fall in autumn and new ones appear in Spring season.

⇒ The timber for engineering purposes is mostly derived from deciduous trees.

⇒ These trees yield hard wood and strong heavy timber in colour.

⇒ They do not show distinct annual ring.

24 SEP 2020 :-

Endogenous trees - these trees grow in woods & fibrous mass is seen in their longitudinal section. The timber from these trees have very limited application.

ex:- bamboo, cane, palm etc.

Structure of a tree :- A tree basically

consist of 3 parts namely, trunk, crown & roots. The structure of a tree can be divided into two categories.

- (i) Macro structure
- (ii) Micro structure

Following are its different components :-

(i) Pith :- The innermost central portion or core of the tree is called the pith or medulla. It varies in size and shape in different types of trees. It consists entirely of cellular tissues and it nourishes the part in its young age.

when the pith becomes old, the pith dies up and decays and the sap is then transmitted by the woody fibres deposited round the pith. The pith of branches is nothing but merely a prolongation of the pith of stem.



(2) Heart Wood -

The inner annual rings surrounding the pith constitute the heart wood. It is usually dark in colour. As a matter of fact, it indicates dead portion of tree and as such, it does not take active part in the growth of tree. But it imparts rigidity to the tree and hence it provides strong and durable timber for various engineering purposes.

(3) Sap wood - The outer annual rings between heart wood and cambium layer is known as sap wood. It is usually light in colour and weight. It indicates recent growth and it carries sap. The annual rings of sap wood are less sharply defined than those of heart wood. It takes active part in the growth of tree and the sap moves in an upward direction through it. The sap wood is also known as the alburnum.

Cambium layer - The thin layer of sap
between sap wood and inner bark is
known as the cambium layer. It indicates
sap which has yet not been converted
into sap wood. If the bark is removed
for any reason, the cambium layer gets
exposed and the cells cease to be active
resulting in the death of tree.

(e) Inner bark - The inner skin on layer
covering the cambium layer is known
as the inner bark. It gives protection to
the cambium layer from any injury.

(f) Outer bark - The outer skin on layer
covering the cambium layer is known as the
outer bark. It is the outermost protective
layer and it sometimes contains cracks
and fissures. It consists of cells of wood
fibre and is also known as the cortex.

(g) Medullary rays - The thin radial fibres
extending from pith to cambium layer are
known as the medullary rays. The
function of these rays is to hold together
and in some varieties of trees, they
are not very prominent.

~~24 Sep 2020~~

Micro structure - The structure of
wood visible to the naked eye or
at small magnification is called macro
structure.

causes of
wales

microscopic structure of wood

The structure of wood apparently of a gross magnification is called the micro structure when studied under a microscope it becomes evident that wood consist of living & dead cells of various sizes & shape.

→ A living cell consist of four parts namely, membrane, protoplasm, sap &

→ The cell membrane consistency of cellular tissue & cellulose.

→ The protoplasm is a granular transparent various vegetable protition composed of carbon, hydrogen etc.

→ The core of cell differs from protoplasm

→ The cells according to the function they perform, are classified into the following 3 categories.

- (i) Conductive cell
- (ii) Mechanical cell
- (iii) Storage cell

(i) Conductive - these cells are serve mainly to transmit nutrients from roots to the branch of tree.

(ii) Mechanical cell - these cells are elongated thick wall & heavily highly interconnected network intercellular cavities.

→ these impart strength ~~to~~ to the wood.

Water storage cell. These cells serve to store & transmit nutrients to the living cells in the horizontal direction & they are usually located immediately rays.

Seasoning of timber :-

- When a tree is newly felled, it contains about 50% or more of its own dry weight as water.
- This water is in the form of sap & moisture.
- The water is to be removed before the timber can be used for any engineering purposes.
- The process of drying of timber is known as seasoning of timber.

Importance of seasoning - 26 Sep 2020

The seasoning of timber is carried out to achieve the following objects.

- (i) To allow timber to burn readily, if used as fuel.
- (ii) To decrease the weight of timber & thus be easy to transport.
- (iii) To impart hardness, stiffness, strength & better electrical resistance to timber.
- (iv) To increase the resisting power of timber, as most of the causes of decay of timber are due to the moisture.

(vi) To maintain the shape & size of the components of the timber articles which are expected to remain unchanged in form.

(vii) To make timber easily workable.

(viii) To make timber fit for receiving treatments of paints, varnishes etc.

(ix) To make timber safe from the attack of fungi & insects.

(x) To make timber suitable for gluing (or)

To reduce the tendency of timber to crack, shrink & warp.

✓ Qualities of good timber :-

(i) Appearance

(ii) colour - dark

(iii) Durability

(iv) hardness

(v) mechanical wear

(vi) shape

(vii) smell

(viii) sound

(ix) strength

(x) weight

(xi) weathering effect

11) Appearance

A freshly cut surface of timber should exhibit hard and shiny appearance.

(i) Colour - The colour of timber should exhibit hard and shiny appearance. usually the lighter colour indicates timber with less strength.

(ii) Durability - A good

(iii) Defects - A good timber should be free from serious defects such as dead knots, flaws, shakes etc.

(iv) Durability - A good timber should be durable. It should be capable of resisting the actions of fungi, insects, chemicals, and acids. If wood is exposed to the action of acid and alkalis for a prolonged period, it is seriously damaged.

(v) Strength - The timber should have

straight fibres.

(vi) Elasticity - This is the property by which timber returns to its original shape when load causing its deformation is removed.

(vii) Fire resistance - The timber is a bad conductor of heat. A dense wood offers good resistance to fire as it requires sufficient heat to cause a flame.

- (8) Hardness - A good timber should be hard i.e. it should offer resistance when it is being penetrated by another body.
- (9) Shape - A good timber should be capable of retaining its shape during seasoning & should not low or war or split.
- (10) Smell - A good timber should have sweet smell. An unpleasant smell indicates decayed timber.
- (11) Sound - A good timber should give out a clear ringing sound when struck. A dull, heavy sound, when struck, indicates decayed timber.
- (12) Strength - A good timber should be strong in working as structural member such as joints, beam etc. It should be capable of taking loads slowly or suddenly.
- (13) Toughness - A good timber should be tough i.e. it should be capable of offering resistance to the shock due to vibrations.

Paints

The paints are coatings of plastic materials & they are applied over the surfaces of timber & metals.

The varnishes are transparent solution of resinous material and they are applied over the painted surfaces.

✓ Types of paints

(1) Aluminium paint - The very finely ground

aluminium is suspended in either water-acrylic spirit varnish, oil, slow drying oil varnish as per requirement. The spirit or oil evaporates and a thin metallic film of aluminium is formed on the surface.

⇒ The aluminium paint is widely used for painting gas tank, hot water pipes, marine plant etc.

(2) Anticorrosive paint - This paint essentially

consist of oil and strong drier. A pigment such as chromic oxide or lead or red lead or zinc chromate is taken and after mixing it with some quantity of very fine sand, it is added to the paint.

(3) Asthetics paint - This is a peculiar type of paint and it is applied on the surfaces which are exposed to the acidic gases & steam.

(1) Bituminous paint - this paint is

prepared by dissolving asphalt in mineral pitches or vegetable bitumens in any type of oil or petroleum. A variety of bituminous paints is available. The paint presents a black appearance & it is used for painting iron work under water.

(2) Cellulose paint - this paint is

prepared from nitro-cotton, celluloid sheets, photographic films etc. An ordinary paint hardness by evaporation.

→ A cellulose paint - hardness by evaporation of thinning agent. It thus hardens quickly.

→ It is a little more costly, but it presents a flexible, hard & smooth surface.

→ Also, the surface painted with cellulose paint washed & easily cleaned.

→ The cellulose paint not affected by contact with hot water & the surface can stand extreme degree of cold & heat.

(3) Cement paint - this paint consists of

white cement, pigment, accelerators and other additives. It is available in dry powder form. The cement paint is available in variety of shades & it gives excellent decorative appearance.

(ii) Graphite paint - The paint presents a black colour & it is applied on iron surfaces which come in contact with ammonia, chlorine, sulphur etc.
→ It is also used in mines & under ground railways.

Oil paint

✓ Composition of oil paint

An oil paint essentially consists of the following ingredients.

- (1) a base
- (2) a vehicle or carrier
- (3) a drier
- (4) a colouring pigment, and
- (5) a solvent

Bases - A base is a solid substance in a fine state of division and it forms the bulk of a paint. It determines the character of the paint & imparts durability to the surface which is painted.

→ It reduces shrinkage cracks formed on drying.

Vehicles - The vehicles are the liquid substances which hold the ingredients of a paint in liquid suspension. They are required mainly for spreading & to make it possible to spread the paint evenly and uniformly on the surface in the form of thin layers.

It also provides a binder for the
pigments of a paint so that they
may stick to the surface.

Driers - The substances accelerate
the process of drying & also
absorb oxygen from the air and
transfer it to the dried oil, which,
in turn, gets hardened.

→ The various type of driers
available in the market
they may be either in the
form of soluble driers or
paste driers.

→ The former driers are compounds
of metals such as cobalt & lead,
manganese etc. dissolving in
dried oil.

Colouring pigments - when it is desired
to have a different colour than the
base of a paint, a colouring pigment
is to be added.

→ The pigments are available in the
form of fine powders in various
colours and qualities.

Following are the colouring pigments
which are used to create a particular
hue of a paint.

<u>Type of paint</u>	<u>Pigment</u>
Black	Graphite, Lamp black, Vegetable black.
Blue	Indigo, blue
Brown	Raw umber, burnt umber.

Green ————— chrome green, copper sulphate.

Red ————— red lead

Yellow ————— chrome yellow, zinc chrome

Solvents - The function of solvent is to make the paint thin so that it can be easily applied on the surface. It also helps the paint in penetration through the porous surfaces.

→ The most common community used solvent is the spirit of turpentine.

✓ Varnishes -

The term varnish is used to indicate the solution resins prepared either in alcohol or oil or turpentine.

→ Following are the main objectives of applying varnish on a wooden surface.

- (i) It brightens the appearance of the wood.

- (ii) It protects the painted surface from atmospheric action.

- (iii) It protects the unpainted wooden surfaces of doors, windows, roof trusses etc.

✓ Composition of a varnish / Ingredients of varnish

Following are the ingredients of varnish -

- (i) Resins or resinous substances

- (ii) Solvents

- (iii) Solvents

① Resins or Resinous Substances

The commonly used resins are Copal or Rosin.

⇒ The Copal is a hard substance & is available from the earth at places where pine trees existed in past. It is available in variety of forms.

⇒ The resin is obtained from pine tree.

Driers - The function of a drier in varnish is to accelerate the process of drying.

⇒ The common driers used in varnishes are white copper.

Solvents - Depending upon the nature of resin the type of solvent is decided.

Type of Varnishes -

Depending upon the solvent, the varnishes are classified into the following four categories -

- (i) Oil varnishes
- (ii) Spirit varnishes
- (iii) Turpentine varnishes
- (iv) Water varnishes

(i) Oil varnishes - The linseed oil is used as solvent in this type of varnish. The hard resin such as copal are dissolved

in case of oil varnish if the varnish is not workable a small quantity of turpentine is added.

- > The oil varnishes dry slowly but they form hard and durable surface. In fact these are the hardest and the most suitable varnishes.
- > they are specially adapted for exposed works which require frequent cleaning.

(2) Spirit varnishes - The methylated spirit or wine are used as solvent in this type of varnish.

- > The spirit varnishes dry quickly but they are not durable & easily affected by weathering action.
- > they are generally used for furniture.

(3) Turpentine varnishes - The turpentine is used as solvent in this type of varnish.

- > These varnishes dry quickly and possess bright colours. They are not durable and tough as oil varnishes.

(4) Water varnishes - The shellac is dissolved in hot water and enough quantity of either ammonia or borax or potash or soda is added such that shellac is dissolved.

- > These varnishes are used for varnishing map, notices etc. they are also used for delicate internal work & as a covering for wood paper.

Building Technology

Introduction :-

- 1.1 - Building and classification of building based on occupancy.
- 1.2 - Different components of a building
- 1.3 - Site investigation - objectives, site reconnaissance and explorations.

Building :- The dictionary meaning of building is very simple. It simply indicates anything i.e. built with walls and a roof.

⇒ The term building in civil engg. parlance is used to mean a structure having various components like foundations, walls, columns, floors, roofs, doors, windows, ventilators, stairs, etc. various type of surface finished etc.

Classification of buildings based on occupancy

As per national building code of India, building are classified in to nine groups :-

- Group A : Residential buildings
- Group B : Educational buildings
- Group C : Institutional buildings
- Group D : Assembly buildings

- Group I : Mercantile Buildings
 Group G : Industrial buildings
 Group H : Storage buildings
 Group J : Hazardous buildings
 Group A : Residential Buildings :-

The buildings which are provided with sleeping accommodation for normal residential purposes, with or without cooking or dining or both the facilities except any buildings classified under Group C. The buildings of Group 'A' are further subdivided into five groups.

- (1) Sub-group A-1 :- Lodging or rooming houses.
- (2) Sub-group A-2 :- One or two family private dwellings.
- (3) Sub-group A-3 :- Kitchens.
- (4) Sub-group A-4 :- Apartment house (Flats)
- (5) Sub-group A-5 :- Hotels

Group B :- Educational buildings :-

Any school, college building or day care center used for educational purpose for more than 8 hours a week involving assembly for instruction, education or recreation and which is not covered by Group J comes under this group.

Group C: Institutional Building

This includes any building which is used for purpose like medical or other treatment or care of persons suffering from physical or mental illness, diseases, care of infants, aged person etc. - This group is further divided into 3 groups.

- (i) Sub-group C-1: Hospital & Sanatoria
- (ii) Sub-group C-2: Custodial Institution
- (iii) Sub-group C-3: Penal Institution

Group D: Assembly Buildings:-

Any building or part of a building like the dress assembly house, drama theatres, auditorium, museums, restaurants, dance halls etc where group of people gather for amusement, social & religious or other similar purposes are included in this group. This group is further divided into five sub-groups.

- (i) Sub-group D-1
- (ii) Sub-group D-2
- (iii) Sub-group D-3
- (iv) Sub-group D-4
- (v) Sub-group D-5

Group E: Business Buildings:-

Any building or part of a building which is used for the transaction of

of business for the handling of records and records and similar purposes, business signs, beauty parlours, coach quarters, sewerage less than 100 people, is included in this group.

Group F: Mercantile Buildings:-

This includes any building or part of building which is used as shops, offices, stores, show room for display and sale of merchandise, either wholesale or retail.

Group G: Industrial Building:-

This includes any building or part of a building in which products or materials of all kinds and properties are fabricated or processed. These include assembly plants, smoke houses, gas plants.

Group H: Storage building:-

This includes any building or part of a building which primarily used for the storage of goods, etc.

Group I: Hazardous Buildings:-

The building includes or part of a building which is used as storage, handling, manufacture or explosive materials or product which are liable to burn with extreme violence or acids or other chemical processing plants.

Building components -

usually a building is divided into 3 parts

- (1) foundation
- (2) plinth and
- (3) super structure

(i) foundation:-

It is the part of building constructed below ground level and which is in direct contact with sub-strata and transmit all the loads to the sub-soil.

plinth:- It is the building above the ground level up to the floor level above the plinth level is known as plinth area.

(ii) Super structure - It is the part of the building constructed above the plinth level.

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Parts of the structural component of building -

- (1) foundation
- (2) plinth
- (3) masonry or RCC walls
- (4) Basement, ground floor & upper floor

and also lowest & highest storey -

(vi) Doors, windows & ventilators

(vii) Roofs

(viii) Stair, lifts, ramps etc.

(ix) Building finishes like plastering, painting, white washing, flooring, etc.

(x) utility fixtures

(1) Foundation - It is also known as substructure of building. It is the most critical part of the building, which transmits the entire load of the building to the subsoil.

(2) Plinth - It is a part of superstructure located between the ground level & the floor level. The height of the plinth should not be less than

(3) Masonry or RCC wall & columns in super structure -

→ Walls are used to enclose or divide the floor space load bearing wall should be strong enough to take its own weight & super imposed load etc.

→ they should provide stability, weather resistance, fire resistance, privacy & security.

(iv) Basement, Ground Floor & Upper Floor

A floor provides support to the contents, furniture, fixtures & equipment of building.

→ Different floors divide the building into different levels to provide more accommodation on given plot of land.

→ The floor of a building at immediately above the ground is called ground floor.

→ All other floor above the ground floor is known as upper floors.

→ The floor below the ground table is known as basement floor or ^{lower} lower floor.

(v) Sills, lintels & weather sheds :-

→ Window sills are provided between the bottom of window frames & above the top of the wall below.

→ The lintels is provided above the openings of the windows, doors & ventilators.

(vi) Doors, windows & ventilators :-

Doors are provided in a building to allow the free movement outside & to the interior part of the

→ Windows & ventilators are generally provided for proper light, ventilation & vision.

(vii) Roofs :- A roof is the upper most part of a building which is constructed in the form of a frame work to give protection to the building against rain, heat, wind etc.

(viii) Stairs, lifts, ramps :-

stairs, lifts, ramps, escalators are the means of vertical transportation between.

→ out of these a stair is the most common. It is defined as sequence of steps suitably arranged for the purpose of ascent or descent between the floors or landing.

→ A ramp is a sloping surface and it is adopted as a substitute for stair for easy movement between the floors.

Building finishes like plastering, painting, etc.

→ To protect the exposed surfaces of walls and floors from the effect of atmospheric action, building finishes are used.

utility fixtures utility fixtures are built in items in the building. Ex- wooden cupboards, made in, walls shelves etc are utility fixtures.

Site investigation :-

Points of site selection

- The purpose of the building & extent of privacy is desired.
- The site should be located in fully developed area.
- The site should be located in such a way that community service like police & fire protection, cleaning of waste & street cleaning, utility services like market, cinema, bank etc. shopping facility, and means of transport, school, college, electricity, water supply, also available within short distance.
- Area of plot should be such that the building constructed on it meets the requirements of the owner.
- Shape of the plot should be irregular or not having any sharp corner.

Foundation

→ Foundation is the lowest part of the structure which provide a base for the super structure.

→ It transmit all loads of super structure to the sub soil.

→ It is also called sub structure part of building.

Purpose of foundation

→ Foundation is provided to support the super structure. It is transmit all loads of super structure to the sub soil.

Foundation is provided for the following four main purpose.

- (i) to distribute the weight of the structure over large area so as to avoid over-loading of the soil beneath.
- (ii) to load the sub-structure evenly and thus prevent unequal settlement.
- (iii) to provide a level surface for building operations.
- (iv) to take the structure deep into the ground and thus increase its stability, preventing overturning.

⑤ Types of foundation

(i) Shallow foundation

(ii) Deep foundation

(iii) Shallow foundation

Shallow foundation are those in which the width of the foundation is very large in comparison to its depth.

(iv) Shallow foundation

(i) Spread foundation

(ii) Isolated footing

(iii) Combined footing

(iv) Inverted arch footing

(v) Grillage footing

(vi) Raft / mat foundation

(vii) Strap footing or Cantilever footing

(viii) Continuous footing

Spread foundation :- The spread foundation

is a type of shallow foundation.

The spread foundation are common to use in the building industry.

The base of the structure is spread

to provide individual support

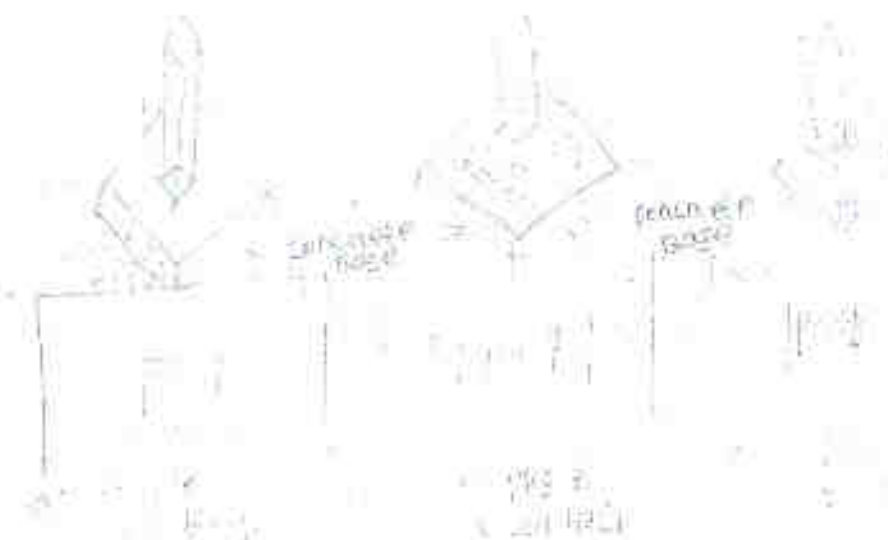
the spread foundation are used

of a structure, therefore they are

called spread foundation.

→ There are many types of spread foundation like

depth-



There are many types of spread foundations like

- (i) Isolated footing
- (ii) Combined footing
- (iii) Suspended slab footing
- (iv) Grillage footing
- (v) Raft foundation or mat foundation
- (vi) Strip footing or "continuous" footing
- (vii) Continuous footing

Foundation-

house

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part
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(1-) Wall Footing Wall footing can be either simple or stepped. Simple footing is used to carry light loads, whereas stepped footing is used to carry heavy loads.

Simple footing has only one projection on either side of the wall, whereas stepped footing has projection on either side of the wall.

(iii) Isolated beam or column footing

They are used to support individual columns. They can be either of stepped type or have projection in the concrete base. In the case of heavy loads, they can be trapezoidal if there are special limitations and they carry unequal loads.



(iv) Combined footing

A combined footing supports two or more columns in a row. The combined footing can be rectangular in shape if both other columns carry equal loads or can be trapezoidal if there are special limitations and they carry unequal loads.

Group footing or combined footing :-

Group footing consists of two or more individual footings connected by a beam called a raft. It is also sometimes known as cantilever footing.

Continuous footing :- In this, a single continuous

rafter slab is provided as the foundation for more than two columns in the row. The resultant of the column loads of the footing in the plan. This type of foundation is suitable in the earthquake area.



Inverted T-beam footing :- The inverted T-beam footing is not a common type of foundation.

→ This type of foundation is used in those cases where the bearing capacity of the soil is very poor and the load of the structure is concentrated over the walls and deep foundations are not possible.

Grillage foundation - A grillage foundation is used to transmit heavy loads from the steel column to the soil having low bearing power. This type of arrangement avoids deep excavations and provides a necessary area at the base to reduce the intensity of pressure.

Raft foundation - Raft foundation is a combined footing that covers the entire area beneath a structure and supports all the walls & columns.

Deep foundation (CIVIL 2020)

It is the foundation that its depth is greater than its width.

→ In case, the strata of good-bearing capacity is not available near the ground, the foundation of the structure has to be taken deep with the purpose of attaining a bearing stratum which is suitable in all respects.

Types of deep foundation

- (i) Piles
- (ii) Caissons
- (iii) Caissons

(a) Pile foundation

Pile foundation is generally used when simple spread foundation at a suitable depth is not possible either because the stratum of required bearing capacity is at a greater depth or steep slopes are encountered.

→ In compressible soil or water-logged soil or soil of made up type piles are used with advantage for providing safe foundation for any type of structure.

Types of piles :-

According to their function or use piles may be classified into following types

- ① Bearing piles
- ② Friction piles
- ③ Compaction piles
- ④ Sheet pile
- ⑤ Anchor piles
- ⑥ Batter piles

Bearing piles - bearing piles are those which are driven into the ground until a hard stratum is reached.

→ Such piles act as pillars supporting the super structure & transmitting the loads down to the level at which they can be safely borne by the ground.

→ Thus bearing piles by themselves do not support the load, rather they

and as a measure to increase the load
from foundation to the existing
sub-structure.

Soft soil
Hard
solid
rock

Fraction pile - When piles are required
to be driven at a site when the soil
is weak or soft to a considerable
depth. The load carried by a pile
is borne by the friction developed
between the side of the pile &
surrounding ground soil.

Soil

Fraction pile

Compaction pile - Test 2020
cheap and used to compact loose
granular soil in order to increa-
se their bearing capacity.

→ Sheet pile driven down
 and work done



Sheet pile - they are used as bulk
 heads as impervious cut off to
 reduce seepage & uplift

Anchor pile :- When piles are used
 to provide anchorages against horizon-
 tal pull from sheet piling, walls or
 other pulling forces they are
 termed as anchor pile.

Batter pile - When piles are driven at
 an inclination to resist large hori-
 zental or inclined forces, the piles
 are termed as batter piles.

Classification based on materials
 Composite

Depending upon the material used in
 their manufacture piles can be broadly
 classified as

- (i) Timber pile
- (ii) Cast iron pile

(3) Composite pile

(4) Steel pile

(1) Timber pile - Transmission of load through timber piles take place by the frictional resistance of the ground and the pile surface -

→ Timber piles prove economical for supporting light structures to be located in compressive soil and ordinary saturated with water.

→ The piles are made from timber obtained from trees like Sal, teak, deodar, babul etc.

→ It has been found that piles made from plain wood can stand action of sea water. Better & they commonly used for marine work.

→ Timber piles may be circular or square cross section.

(2) Concrete pile - End 2020

→ Convent concrete pile possess excellent compressive strength. These piles can be reinforced or prestressed type.

→ They can be divided into following two groups -

- (i) precast concrete pile
- (ii) Cast-in-situ concrete pile

(i) precast concrete pile - Precast pile may be defined as a reinforced concrete pile which is made in square, circular, rectangular or octagonal form.

⇒ The piles are cast & cured in a casting yard & transported to the site for driving.

If the space is available pile can be cast and cured near the construction work.

⇒ They are driven in a similar manner as timber piles with the help of pile drivers.

⇒ The diameter of pile normally varies from 25 cm to 65 cm & their length varies from 4.5m to 30 m.



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the name of the various type of cast-in-situ piles are

- ① simple pile
- ② friction pile
- ③ vibro pile
- ④ vibro-expanded pile
- ⑤ Raymond pile

③ Composite pile:- This is a type of construction in which piles of two different material are driven one over the other, so as to enable them to act together to perform the function of a single pile.

→ In such a combination advantage is taken of the good qualities of both the materials.

→ Composite piles are economical as they permit the utilization of the great corrosion resistance property of one material with the cheapness or strength of the other.

→ The different stages in the construction of composite pile having a timber pile at its lower part & precast concrete pile at its upper part.

→ This type of composite pile is used with the object of a churning economy in the last of piling work.



Other type of steel pile commonly used are

- (i) H-pile
- (ii) pipe-pile
- (iii) screw pile

(i) H-pile :- The use of rolled-steel H-beams to function as bearing pile is a comparatively recent development in piling industry. It pile can with stand large impact stresses developed during hard driving. This type of pile has proved to be especially use full when the pile is expected to penetrate a rock or through hard substratum.

⇒ In instead of the smaller cross-sections -
-1 area of the pipe, it can be driven
to the desired depth without jacking,
Casting or adopting other.

⇒ They require less storage space
and can be handled without much
difficulty.

iii. Pipe piles -

⇒ Seamless or welded steel piles
are often driven to function as end
bearing or friction piles.

⇒ The pipe piles may be driven
either open ended or close ended.

⇒ When the driving end of the pipe
is left open, it is called open end
pipe. Open ended piles are usually
driven to penetrate rock on
hard pan.

⇒ In case of closed end piles, the
driving end of each pipe is closed
by welding a conical steel or
cast iron shoe to the pipe end.

Screw pile

- A screw pile consist of a cast iron or steel shaft of external diameter normally varying from 15 to 30 cm & terminating in to a helical or screw base. the pile shaft may be hollow or solid.
- Screw piles function most efficiently in soft clay or loose sand.



Sheet pile 'Sheet pile' may be made up of wood, concrete or steel. steel piles are driven side by side in to the ground to form a continuous vertical wall for retaining soil.

- Depending upon the material used in their manufacture, sheet piles can be divided in to following categories.
- (a) wooden sheet piles
 - (b) precast concrete sheet pile
 - (c) steel sheet piles
 - (d) pre-stressed concrete sheet pile.

14 Oct 2020

✓ Cofferdam

A cofferdam is a temporary structure which is built to remove water from an area and make it possible to carry on the construction work under reasonably dry conditions.

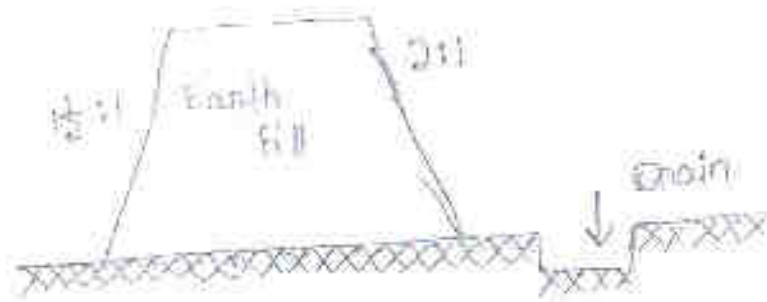
→ Cofferdams are usually required for projects such as dams, locks & construction of bridge piers & abutments.

Types of cofferdam

- (i) Earth fill cofferdam
- (ii) Rock fill cofferdam
- (iii) Rock fill crib cofferdam
- (iv) Single wall cofferdam
- (v) Double wall cofferdam
- (vi) Cellular cofferdam

(i) Earth fill cofferdam: This is the simplest form of cofferdam. Its use is limited in the vicinity where the impervious earth is available and water depth is shallow with low velocity of flow.

→ It should never be used where there is danger of overtopping by water.



(ii) Rock fill coffee dam - they are constructed by placing rock along stream - they can be used for depth of water up to about 20m. They are economical in places where rock is available in plenty.



Rock fill coffee dam

15.01.2020

Rock fill coffee dam -

→ A rock fill coffee dam is comprised of timber cribs. A crib is a frame work of wooden horizontal & cross beams laid in alternate

→ The caissons are open at the bottom & are filled with rock on gravel in earth.

→ This gives stability to the caissons against overturning or sliding.

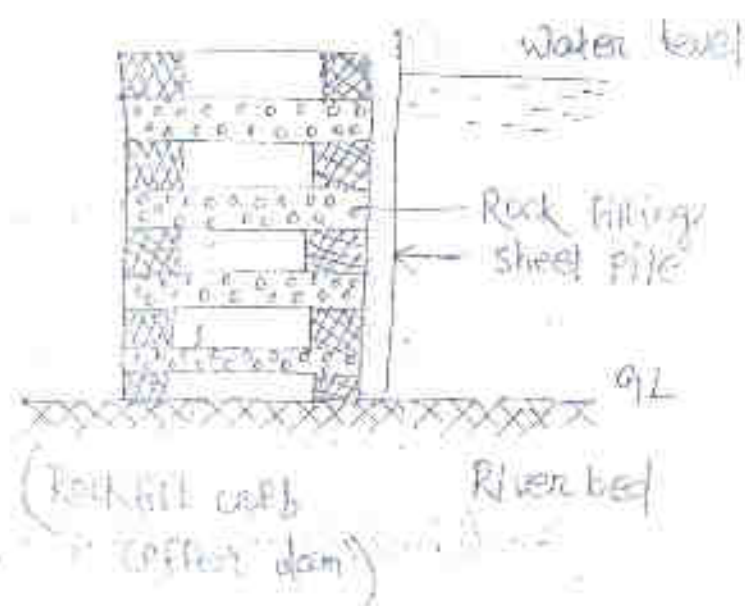
→ The following set of conditions are favourable for this type of Cofferdam.

(i) The stream has a hard bottom.

(ii) The working space is limited.

(iii) The depth of water is high.

(iv) The timber is relatively cheap.



(iii) Single wall Cofferdam :-

→ This type of Cofferdam is suitable when available working space is limited & area to be enclosed is small.

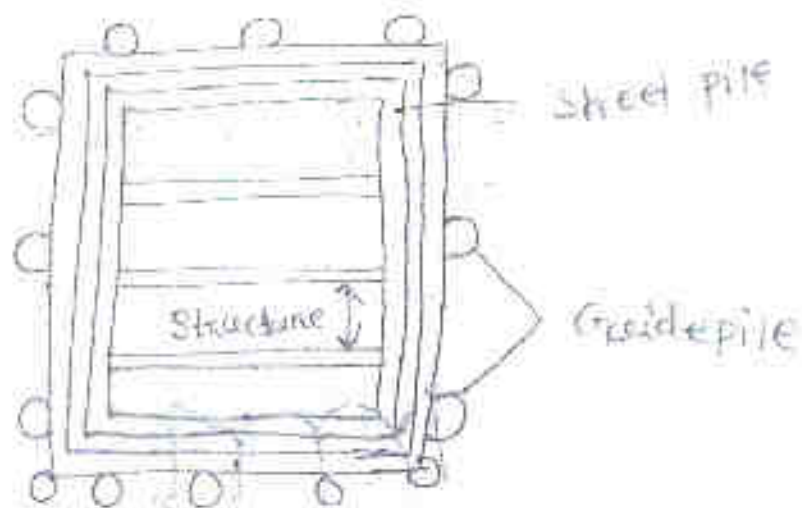
→ It may be used up to the maximum depth of water of 25m.

→ The walls of a Cofferdam are usually made up of steel sheet pile (Cementation)

available to a minimum length of 22 m

→ Reinforced & prestressed concrete sheet pile have also been used.

→ The crane operated grabs are utilized to carry out the excavation inside the enclosed space.

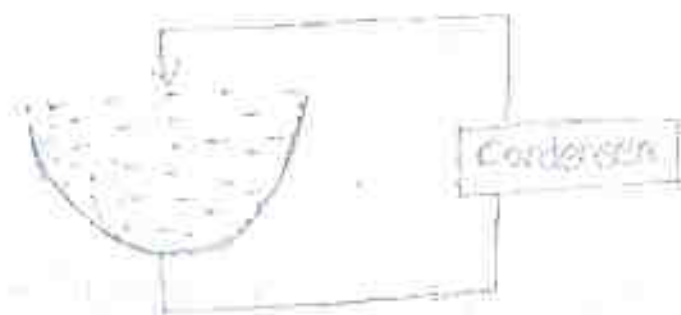


(v) Double wall cofferdam :-

→ Double wall cofferdams are provided to enclosed a larger area.

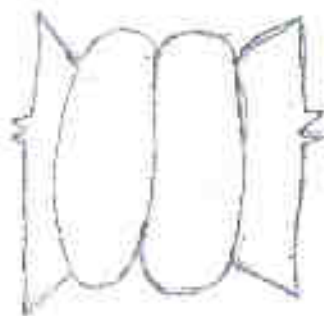
→ The double wall gives stability to the cofferdam.

→ This type is useful where secure position and space limitation are prevalent.



(iii) Cellular Cofferdam :-

- They are made of steel sheet piles and are suitable for dewatering large areas.
- They are composed of diaphragm cell series of areas are connected to straight walls.
- These type of cofferdam are quite expensive & should be used only in case of long span bridge.



Diaphragm Cellular Cofferdam.

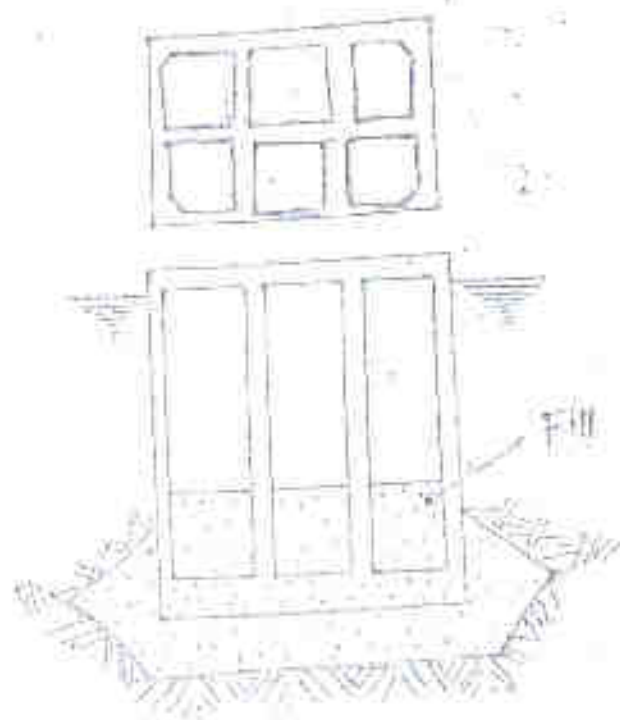
Caissons :-

- The caisson is a structure used for the purpose of placing a foundation in correct position under water.
- The term caisson, is derived from the French word Caisse meaning a box.
- It is a member with hollow portion which when installed in place by any method is filled with concrete or other material.
- Caissons are preferred in sandy soil. The caissons can be divided in the

- It is also known as pier foundation.
- (i) Box caisson
 - (ii) open caisson or wells
 - (iii) pneumatic caisson

① Box caisson -

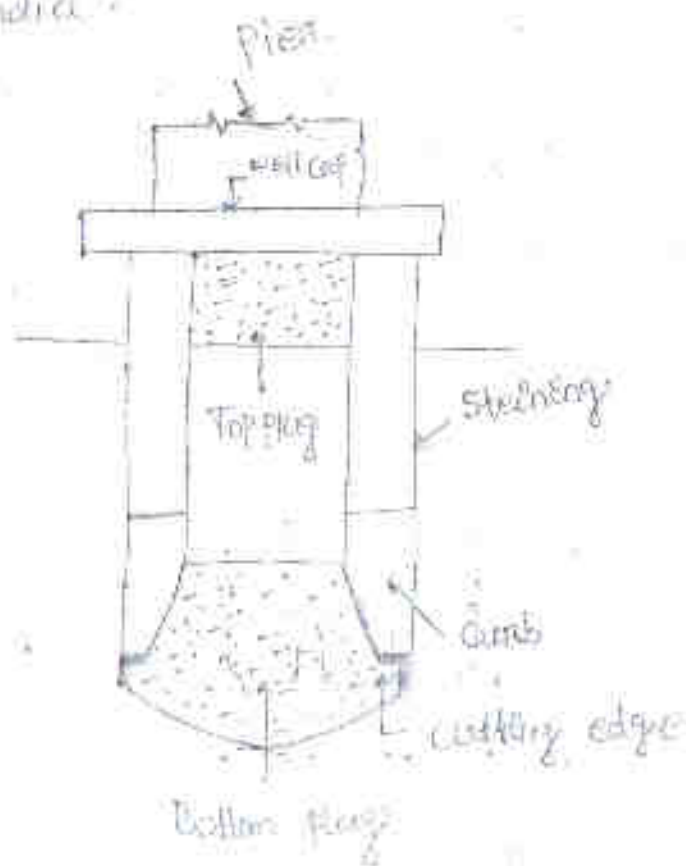
- A box caisson is a strong water-tight vessel open at the top & closed at the bottom.
- They are generally built of timber, reinforced concrete or steel.
- This type of caisson is suitable when bearing stratum is available at shallow depth & where loads are not heavy.
- To place the caisson in position, it is launched & floated to pier site where it is sunk in position.



Box caissons

(2) Open Caisson :-

- The open caissons are open both at the top & at the bottom.
- They are used on sandy or soft bearing stratum.
- They are generally built of timber, metal, reinforced concrete or masonry.
- They form the most common types of deep foundation for bridges in India.



Open caissons or wells

Pneumatic caisson

- ⇒ A pneumatic caisson is open at bottom & closed at top.
- ⇒ The compressed air is used to remove water from the working chamber & the foundation work is carried out in dry conditions.
- ⇒ The pneumatic caisson become useful when it is not possible to adopt wells.
- ⇒ The pneumatic caisson adopted when the depth of water is more than 12m.

Walls & masonry works

Walls :- A continuous vertical brick or stone structure that encloses or divides an area of land.

Purpose of wall :-

- The purposes of walls in buildings are to support roofs, floors & ceilings to enclose a space as part of building envelope along with a roof to give building form.
- To provide shelter & security.
- In addition, the wall may house various types of utilities such as electrical wiring or plumbing.

Classification of walls :-

The wall classified based on function :-

- (i) Load bearing wall
- (ii) non-load bearing wall
- (iii) Retaining wall

Load bearing wall

→ A load bearing wall is a wall that is an active structural element of a building which carries the weight of the elements above it by conducting its weight to a foundation structure.

below it.

non-load bearing wall.

⇒ A non-load bearing wall does not support floor, roof loads above.

⇒ It is not a part of the structural frame system.

⇒ Most of the time they are interior walls whose purpose is to divide the floor into rooms.

Retaining wall - Retaining walls are masonry walls used for supporting soil laterally so that it can be retained at different levels on the two sides.

(or)

A retaining wall is a structure designed & constructed to resist the lateral pressure of soil, when there is a desired change in ground elevation that exceeds the angle of repose of the soil.

Partition wall :- A dividing or a screen wall which is constructed inside the enclosed area is known as partition & it can be constructed either on ground floor or upper floors.

Requirements of partition wall -

- ⇒ It should be strong enough to carry its own dead weight.
- ⇒ It should be capable of resisting impact developed due to the use of the building.
- It should act as a sound barrier especially when it divides a room into two units.
- It should have the capacity to support suitable decorative surface.

Brick Masonry :- Brick masonry is

defined as the placement of brick in a systematic manner using mortar bind the bricks together & create solid mass that can with stand a great deal of pressure.

Some definition -

Stretchers - This is a brick laid with

its length parallel to the face or front or direction of a wall.

→ The course containing stretchers is called a stretching course.

Mortars - This is a brick laid with its breadth or width parallel to the face or front or direction of a wall.

The course containing bricks is called a header course.



✓ Aurises

The edges formed by the intersection of plane surface of brick are called the aurises & aurises should be sharp, square and free from damage.

Bed :- The lower surface of the brick when laid flat is known as the bed.

Bed joint :- The horizontal layer of mortar upon which the brick are laid is known as bed joint.

Perpend :- The vertical joints separating the bricks in either length or cross direction are known as the perpend.

Lap :- The horizontal distance between the vertical joints in successive courses is termed as lap.



Closer :- A piece of brick which is used to close up the bond at the end of brick courses is known as closer.

Types of closer :-

① Queen closer :-

→ This is obtained by cutting the brick longitudinally into two equal parts. It can also be made from two quarter bricks is known as the quarter closer.

→ A queen closer is generally placed near the quarter header to obtain the necessary lap.



11) King closer :- This is obtained by cutting a triangular portion of the brick such that half a header & half a stretcher are obtained on the adjoining cut face.

→ A king closer is used near the window & window openings to get a satisfactory arrangement of the masonry joint.



12) Bevelled closer :- This is obtained by cutting a triangular portion of half the width but of full length.

→ A bevelled closer appears as a closer on one face and the header on other face.

13) Planned closer :-

This is obtained by cutting a triangular portion of the brick through its width & making an angle of 45° to 60° with the length of the brick. It is used as a

(10) Butt :- This is a piece of brick, usually considered in relation to the length of brick & accordingly known as half butt or three quarter butt.



(11) Butt

A brick moulded with a rounded angle is termed as a bull nose.



Bond:-

A bond is an arrangement of layers of stones or bricks by which no continuous vertical joints are formed.
→ The bond distributes the load coming on the structure evenly and prevents the formation of vertical cracks.

wall
top

✓ Bonds in brick work:-

→ The bricks being of uniform size can be arranged conveniently in a variety of bonds.
→ The various types of bonds with their patented name have been constructed following are the types of bond in brick work.

quarter
bat)

- a) Stretcher bond
- b) Header bond
- c) English bond
- d) Flemish bond
- e) Soldier-wall bond
- f) Raking bond
- g) Dutch bond
- h) Brick-on-edge bond
- i) English cross bond
- - - - -

gle

→ In this type of bond, all the bricks are arranged in the stretcher courses.

→ The stretcher bond is useful for one brick partition walls as there are no headers in such walls.

→ As this bond doesn't develop proper internal bond, it should not be used for wall having thickness greater than that of one-brick wall.



(Stretcher bond)

(2) Header bond -

→ In this type of bond, all the bricks are arranged in header courses.

→ The mortar is usually kept equal to half the width of brick and this is achieved by using three-quarter brick bats in alternate courses.

→ This bond doesn't have strength to transmit pressure in the direction of the length of the wall.

→ More it is not suitable for road building
work

(Header bond)

① English bond

This type of bond is generally used in practice. It is considered as the strongest bond in brick work.

Following are the features of an English bond:

(i) The alternate courses consists of stretchers & headers.

(ii) The queen closer is put next to the outer header to develop the face half.

(iii) Each alternate header is centrally supported over a stretcher.

(iv) The bricks in the same course don't break joints with each other. The joints are straight.

(v) In this bond, the continuous vertical joints are not formed except at certain stopped ends.

(vi) A header course should never start with a queen closer.

(vii) The queen closers are not required in the stretch courses.

Elevation



Back

Back

(English bond - 1 face

$\frac{1}{2}$ bricks wall)

face
plan of header course
(English bond - 1 brick wall)

Back

Back

face
plan of header course
(English bond - 2 bricks wall)

face
plan of header course
(English bond - 2 $\frac{1}{2}$ bricks wall)



- In this arrangement of bonding brick work, each course consist of alternate headers & stretchers.
- The alternate headers of each course are centered over the stretchers in the course below.
- Every alternate course start with a header at the corner.
- For the breaking of vertical joints in the successive courses, courses are inserted in alternate courses next to the quarter headers.

→ This bond is also called as
English bond.

→ This bond is used for
the facing of the wall.

→ This bond is used for
the backing of the wall.

Since this bond is a combination of English & Flemish bond. In this work the facing of the wall consists of Flemish bond and the backing consist of English bond in each course.

→ In this system of bonding brick work course presents the same appearance both in the front & back elevation.

→ Every course front & back elevations consist of headers & stretchers laid alternately.

→ This type of bond is best suited from consideration of economy & appearance.



1 Header with

Back

Front

Back

1 1/2 Headers with

Front

Back

2 Header with

Front

English Flemish bond

④

→ The term masonry is used to indicate the art of building the structure in stone.

→ The construction of stones heading together with mortar is termed as stone masonry where the stones are available in nature or cutting and dressing to the proper shape they provide an economical material for the construction of various building components such as walls, columns, lintels, beams etc.

⑤

(1) Capital - A capital is a projecting stone which is usually provided to serve as support for roof, truss beams etc. The capitals are generally moulded to art given ornamental treatment.

(2) Cornice

→ A cornice is a course of stone provided at the top of wall.
→ It is generally moulded and given ornamental treatment.

⑥ A coping is a course of stone which is laid at the top wall so as to protect the wall from rain water.

A groove is provided on the under side sill, cornice & coping so that the rain water can be discharged clean of the wall surface. This is known as the throating.

(5) Strain Course - The horizontal course provided at suitable levels between the plinth & cornice is termed as a strain course.

The upper surface of stones used for sills cornice and coping is dressed in a sloping way so that the water may flow off easily. This is known as weathering.

The bottom surface of door or window coping is known as sill.
 → The prevent the entry of water to the interior of building. Weathering

Plinth
 Weathering
 Cornice
 Throating

Wall

Throat

Wall

Cornice

Coping

• Buttress - A buttress for sloping wall & it is provided to work as lateral support of the wall.

• Projection - A nonangular column projection from wall is known as pilaster.

① Joints in stone masonry -

In order to secure the stones firmly with each other the following joints are provided.

- (1) Butt or square joint
- (2) Rebated or lapped joint
- (3) Trapped & gorged joint
- (4) Table joint
- (5) Rusticated joint
- (6) Plugged joint

In this type of joint, the square surface of one stone is placed against that of another stone. This is the most common joint in stone.

200 Rebated or Beveled joint

In this type of joint, the rebates are provided which prevent the movement of stone.

201 Troughed joint

In this type of joint, a projection is kept on one stone & a corresponding sinking is provided in the other stone as shown in fig. This joint is also known as joggle joint & it is very rarely used.

Table joint In this type of joint a joggle is formed in the bed of the stone to prevent lateral

movement.

Plinth level

- Some times the edges of stones used for plinth walls etc. are sunk below the general level.
- The term rusticated is used to indicate such masonry.



Channel joint



Vee joint

Classification of stone masonry :-

The stone masonry is classified in to two categories.



- (i) Coursed Rubble
- (ii) Random Rubble
- (iii) Random Rubble

- (iv) Ashlar fine
- (v) Ashlar Rough
- (vi) Ashlar

(iii) Empty Rubble

(iv) Heterogeneous Rubble

(v) Filled Rubble

with addition of brick or

quarry pieces

(vi) Ashlar Chambered

(vii) Ashlar block in
course.

(A) Rubble masonry:

→ In this type of construction, the stones of irregular sizes are used.

→ The stones as obtained from quarry are taken to use in the same form or they are broken & shaped in masonry depends on 3 factors.

① The quality of mortar.

② The use of long through stone at frequent intervals.

③ The proper filling of mortar between the spaces.

Bad
filling

Good filling

2) Random Rubble Masonry → In this type of rubble masonry the heights of stones vary from 50mm to 200mm. The stones are sorted out before commencement.

→ The masonry work is then carried out in courses such that the stones in a particular course are of equal height.

→ This type of masonry is used for the construction of public buildings, residential buildings etc. The coursed rubble masonry is further divided into 3 categories.

(1) Coursed Rubble masonry I sort :-

→ In this type, the stones of the same height are used then courses are also of the same height.

→ The face stones are dressed by means of hammer & the bushings. don't project by more than 10mm. The thickness of mortar joint doesn't exceed 10mm.

(Coursed rubble masonry, I sort)

(ii) Coursed Rubble masonry III sort

→ It is similar to I sort except the followings

- (a) The stones to be used are of different heights.
- (b) The courses need not be of equal height.
- (c) Only two stones are to be used to make up the height of one course.
- (d) The thickness of the mortar joint is 12 mm.

Coursed Rubble masonry II sort

(iii) Coursed Rubble masonry III sort

→ This type is similar to I sort, except the followings

(a) The stones to be used are of different heights, the minimum being 50 mm.

(b) The courses need not be equal heights.

(c) Any 2 stones are to be used to make up the height of one course.

(ii) The thickness of masonry wall is 600 mm

(iii) An example rubble masonry =

- In this type of rubble masonry, the stones are not dressed, but they are used as they are available from the quarrying except knocking out some corners.
- The courses are not maintained regularly.
- The larger stones are laid first and the space between them are then filled up by spalls or shingles as shown in figure.
- The wall is brought to a level every 300 mm to 350 mm.
- This type of rubble masonry being cheaper, is used for the construction of compound walls, godowns, labour quarters, etc.

[Coursed rubble masonry is not shown]

(Uncoursed rubble masonry)

16

→ In this type of rubble masonry the stones of irregular sizes & shapes are used. The stones are arranged so as to have a good appearance.

→ It is to be noted that more skill is required to make this masonry structurally stable.

⇒ If the face stones are chisel-dressed and the thickness of mortar joint doesn't exceed 6mm, it is known as the random rubble masonry (1. sort). If the faces are hammer-dressed & thickness of mortar joint doesn't exceed 10mm, it is known as random rubble masonry.

→ This type of masonry is used for residential building.



(Random rubble masonry)

(iv) Dry Rubble masonry :-

- This is just similar in construction to the coursed rubble masonry in sort except that no mortar is used in the joints.
- This type of construction is the cheapest but it requires more skill in construction.

(v) Polygonal Rubble masonry :-

- Polygonal Rubble masonry the stones are hammer-dressed & the stones selected for face work are dressed in an irregular polygonal shape.
- In this type of construction more skill is required as the stones are irregular shape. It is difficult to adjust them with help and to stability.

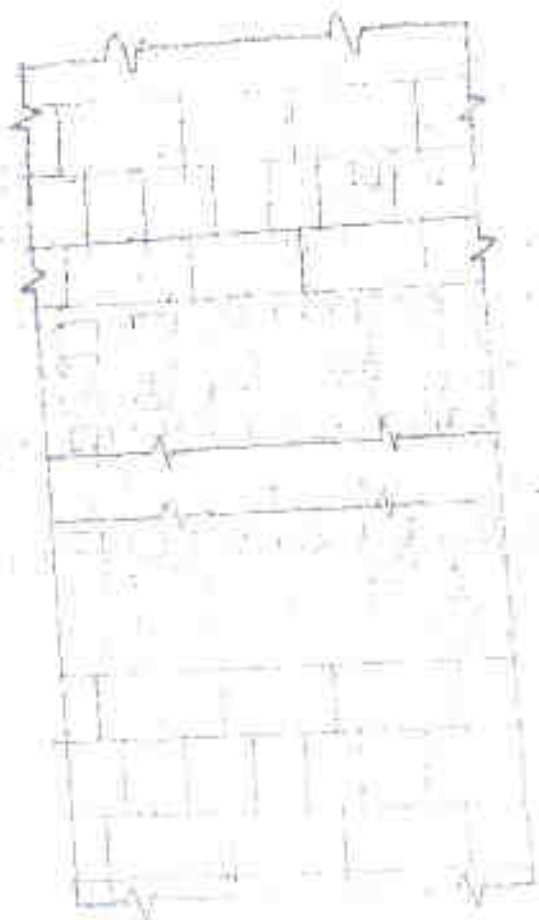


(Polygonal rubble masonry)

23 Nov 2020

Flint rubble masonry :-

- In this type of rubble masonry the stones used are flints which are irregularly shaped nodules of silica. The width & thickness vary from 80 mm to 150 mm & the length varies from 150 mm to 300 mm.
- The stones are extremely hard but they are brittle & therefore they break easily.
- The face arrangement may be either coursed or uncoursed.
- This type of masonry is used at places where the flints are available readily.



(Flint rubble masonry)

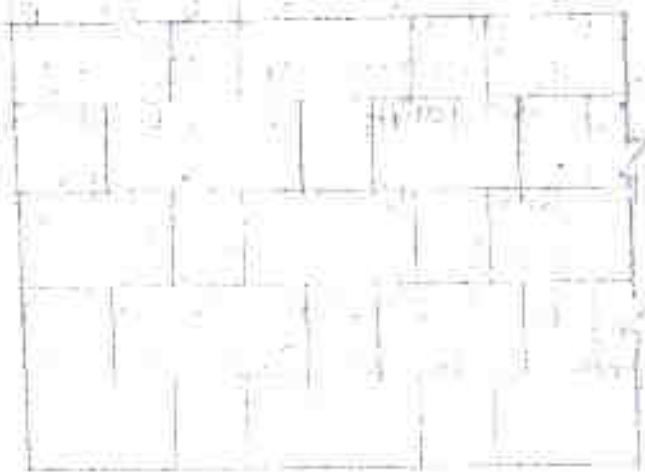
(5) Ashlar masonry :-

- In this type of construction, the square or rectangular blocks of stones are used.
- The courses are not necessarily of the same height. The height of stone varies from 250mm. to 300mm.
- The length of stone should not exceed three times the height.

Following are the different types of Ashlar masonry.

(1) Ashlar fine masonry :-

In this type of Ashlar masonry, the beds, sides and faces are finely chisel-dressed. The stones are arranged in proper bond & the thickness of the mortar joints doesn't exceed 3mm. This type of construction gives perfectly smooth appearance but it is costly in construction.



(Ashlar fine masonry)

(ii) Ashlar rough tooled masonry

→ In this type of ashlar masonry, the beds and sides are finely chiseled but the face is made rough by means of tools. The thickness of mortar joint does not exceed 6mm.

→ This type of work is also known as the bastard ashlar.

(iii) Ashlar Rock or quarry faced masonry :-

→ In this type of ashlar masonry a strip about 25mm wide & made by means of chisel is provided around the perimeter of every stone. But the remaining portion of the face is left in the same form as received from quarry.

(iv) Ashlar chamfered masonry :-

→ In this type of ashlar masonry the strip is provided as above. But it is chamfered or beveled at an angle of 45° by means of chisel for a depth of about 25mm.

→ Another strip 12mm wide is then provided on the remaining exposed face of the stone & the surface inside this strip is left in the same form as received from quarry.

iv) Ashlar block in Course masonry :-

- This type of ashlar masonry occupies an intermediate position between the rubble masonry & the ashlar masonry.
- ⇒ The faces of stones are generally hammer dressed and the thickness of mortar joint doesn't exceed 6mm.
- ⇒ The depth of course varies from 200mm. to 300mm.
- ⇒ This type of construction is used for heavy engineering works.

25 Nov 2020

new chapter

Doors, Windows & Ventilations

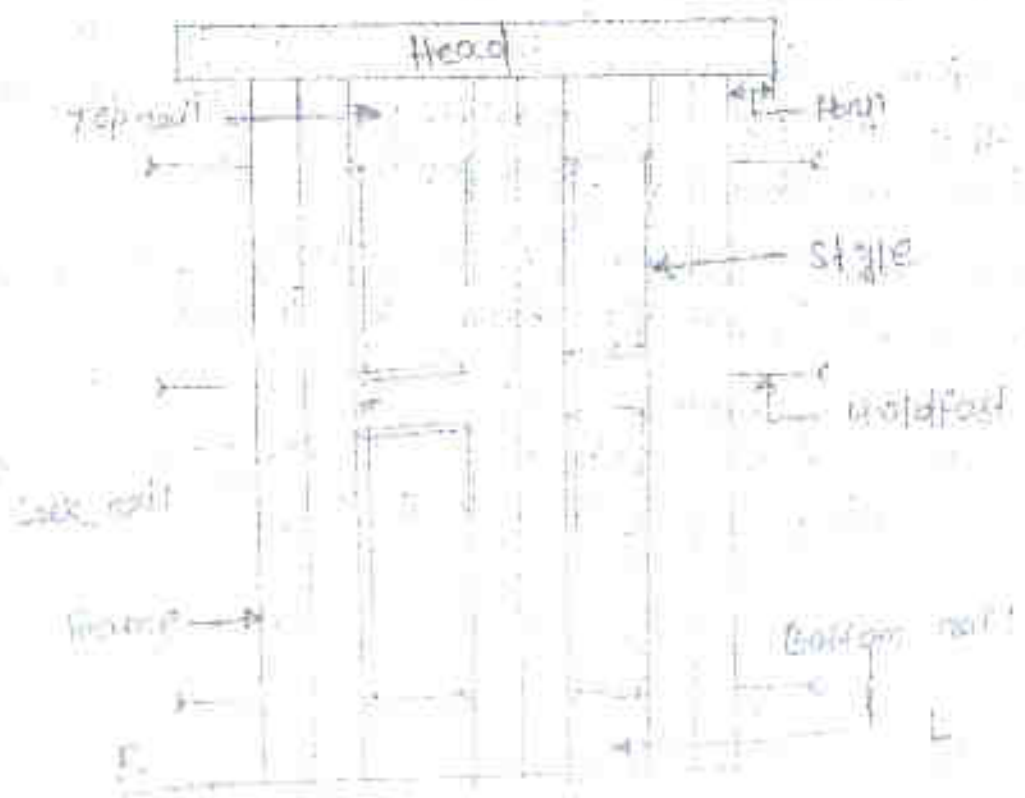
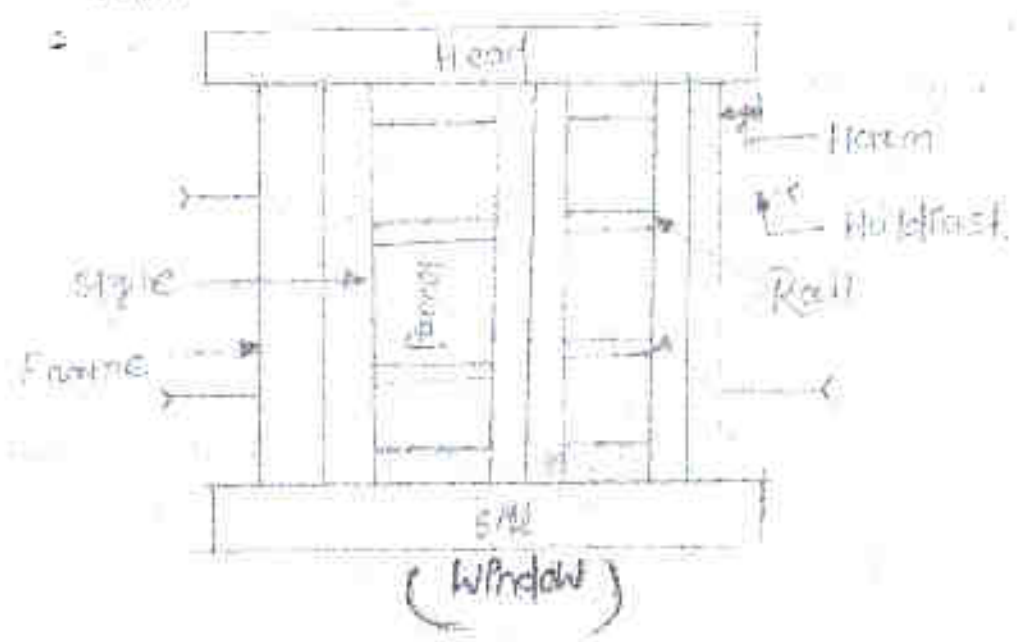
Doors :- A door may be defined as an operable barrier secured in an opening in a wall for the purpose of providing access to the users of the structure.

- ⇒ The door shutter It basically consist of two parts, namely frame & shutter.
- ⇒ The door shutter is held in position by the door frame which in turn is fixed in the opening of the wall by some suitable means.

Window :- A window may be defined as an opening made in a wall for the purpose of providing day light, vision & ventilation.

→ It also consist of two parts i.e frame & shutter.

→ The window frame is suitably fixed in the wall and the window shutter is held in position by the window frame.



Technical terms :-

Frame:- This consists of a group of members which form a support for a door or window.

Style:- This is the outside vertical member of the shutter of a door or window.

Head:- The top or uppermost horizontal part of a frame is known as head.

Sill:- The lower most or bottom horizontal part of a window frame is known as the sill.
The frames are usually not provided with the sills.

Top rail:- This is the topmost horizontal member of the shutter.

Lock rail:- This is the middle horizontal member of the shutter where the locking arrangement is provided.

Intermediate or Cross rail :-

The additional horizontal rails fixed between the top & bottom rails of a shutter is known as intermediate or cross rail.

Panel This is the area of shutter enclosed between the adjacent rails.

Hold fast:- This is generally in the form of a mild steel. The 3 nos of hold fast are provided on each side of door frame.

22 Dec 2020

Shutter

> The entire assembly of light sections and rails is known as shutter. style panels made

Sash - This is a special type of frame made of light section and designed to carry glow. A sash consist of two vertical styles a top rail & a bottom rail or sash can be divided vertically horizontally by providing bars. This bars are known as sash bar or glazing bars.

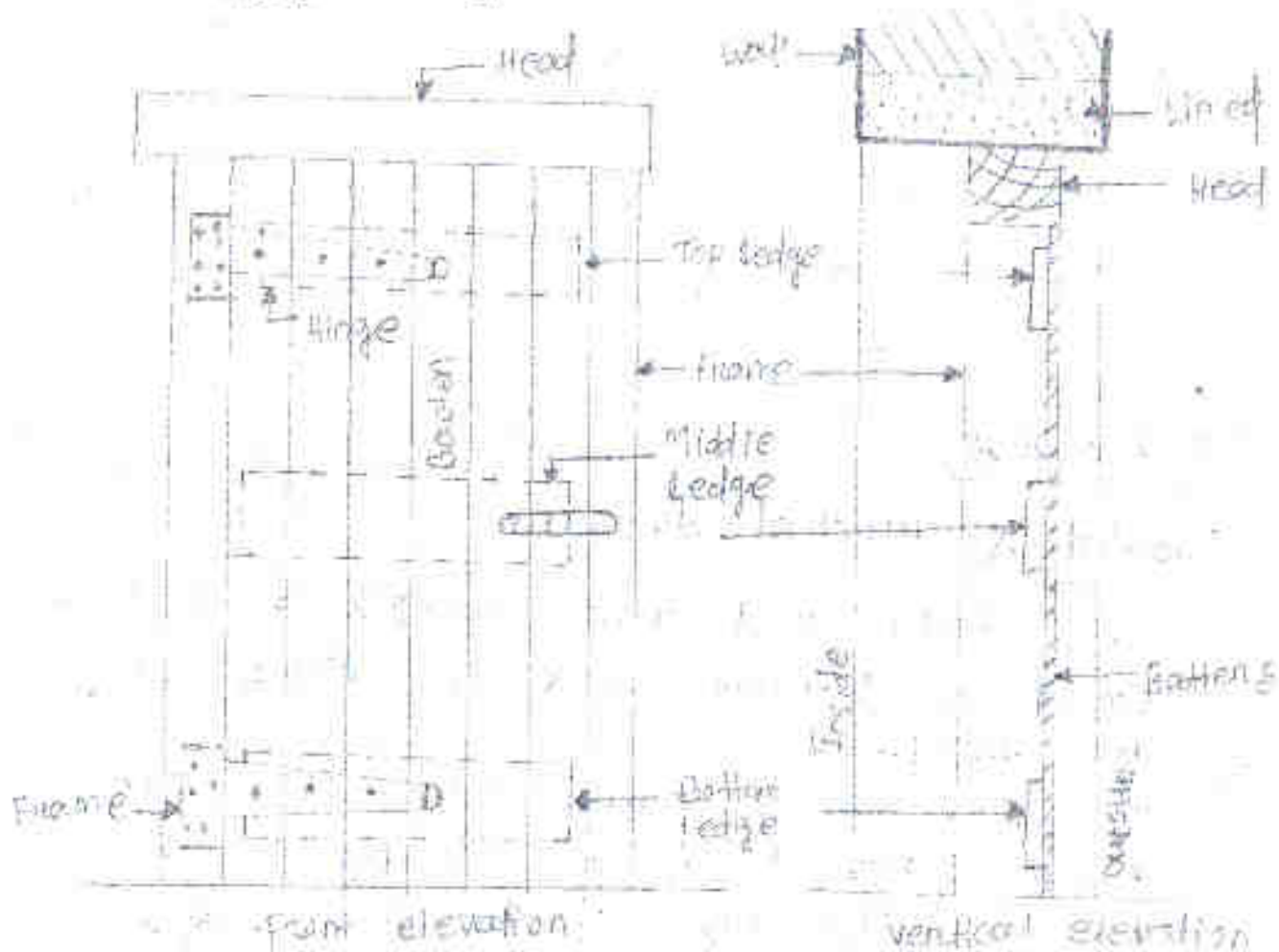
✓ Types of doors :-

> Depending upon the type of material arrangement of different components method of construction etc. the common types of doors used in the buildings can be grouped as follows.

- (i) Ledged doors
- (ii) Ledged & braced doors
- (iii) Ledged & framed doors
- (iv) Ledged, framed, & braced doors.
- (v) framed & panelled doors
- (vi) Glazed or sash doors
- (vii) Flush doors
- (viii) Revolving doors
- (ix) Rolling steel doors
- (x) sliding steel doors
- (xi) swingy doors

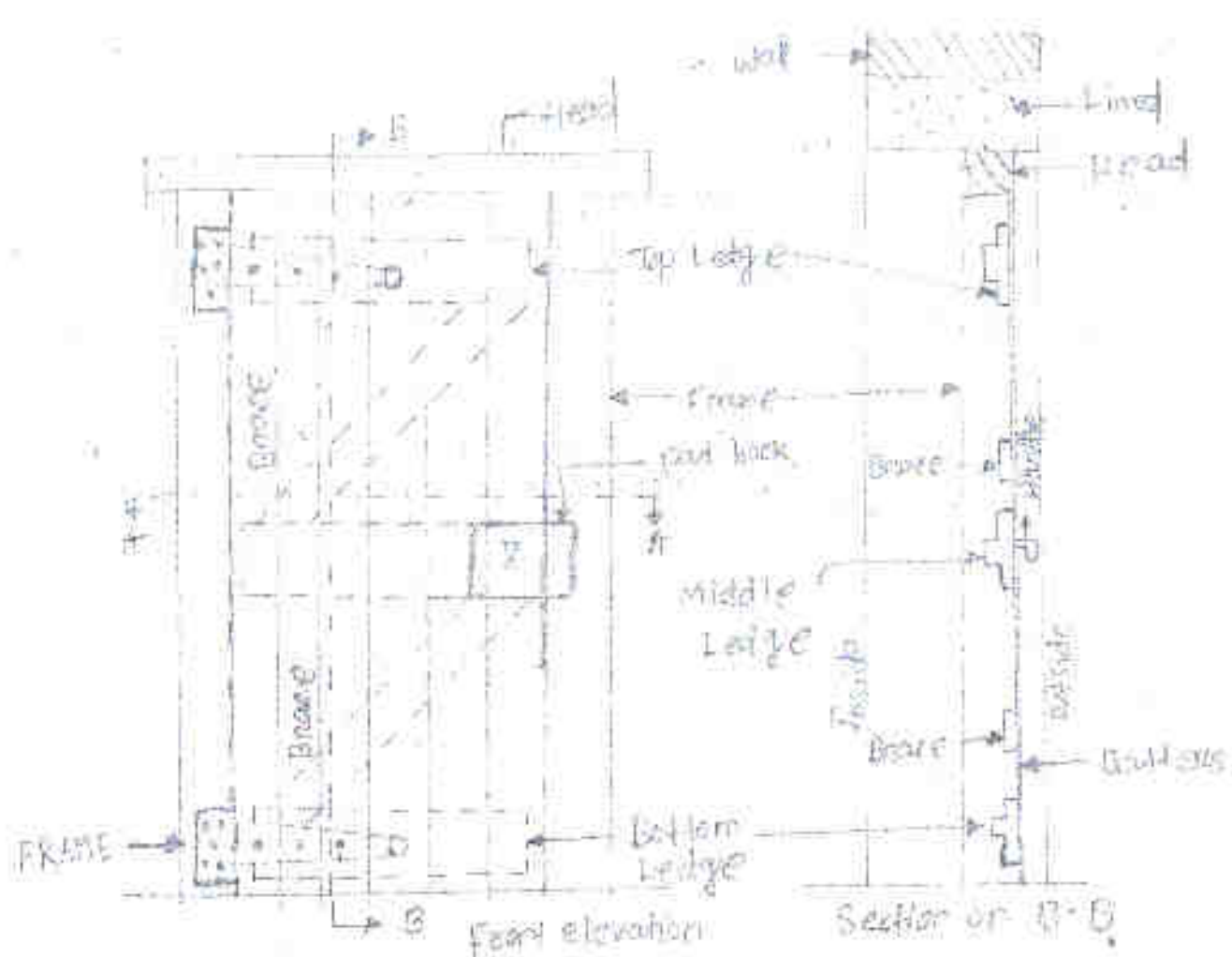
Ledged doors :-

- ⇒ A ledged door is formed of the vertical boards known as the battens, which are secured by horizontal supports known as the ledges.
- ⇒ The battens are $100\text{mm} - 150\text{mm}$ wide & $20\text{mm} - 30\text{mm}$ thick.
- ⇒ This is the simplest form of door. It is used where strength & appearance not important.



⑩ Ledged & braced doors :-

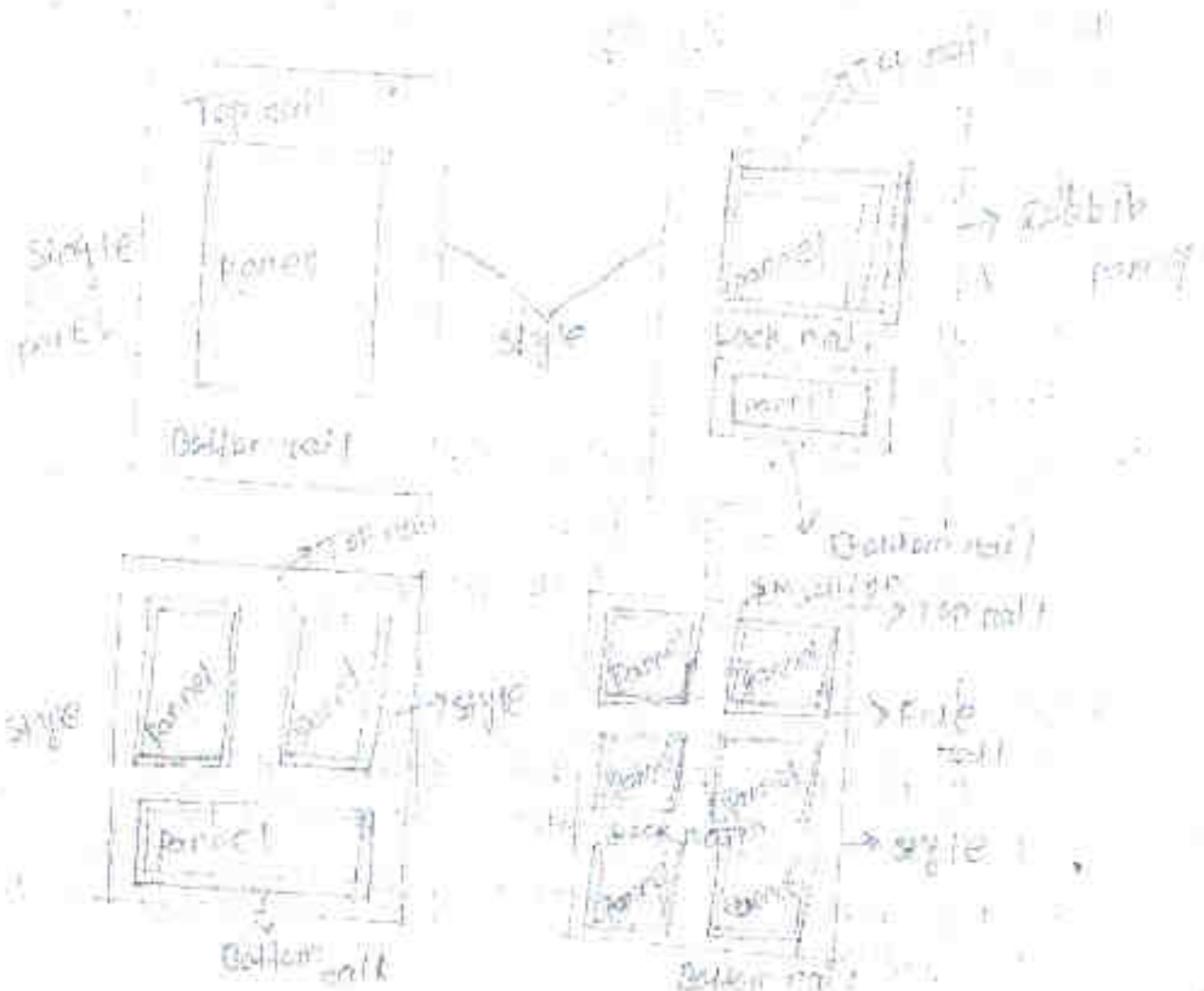
- ⇒ These are similar to the ledged doors except that the diagonal members, known as the braces.
- ⇒ The braces are generally $100\text{mm} - 150\text{mm}$ wide & 30mm thick. The braces give rigidity to the door & hence the doors of this type are useful wide openings.



3 Dec 2020

Framed & panelled doors

- ⇒ This is the most usual variety of doors. It consist of a frame work in which panel are fitted.
- ⇒ The thickness of panel is about 20mm. The panel secured in position by grooves made inside edge of the frame work.
- ⇒ The numbers & size of panels depend upon the architect's design or owner's design but the number varies from one to nine. panels are moulded to add to the beauty of the door.



Door with three panels with six panels

→ For small openings, the shutter are of single leaf while double leaf shutter are used for large openings.

Glazed or sash doors

In order to admit more light in addition to that coming from the windows, the fully glazed or partly paneled or partly glazed doors are used.



⇒ The glazed or sash doors are useful for hospital, office, library, showroom, bank etc.

Flush Door :- 4 Dec 2020

A flush door consist of a framework of rails & styles & it is covered with plywood or hard board.

⇒ there are two varieties of flush door.

- (i) a framed flush door
- (ii) a laminated flush door

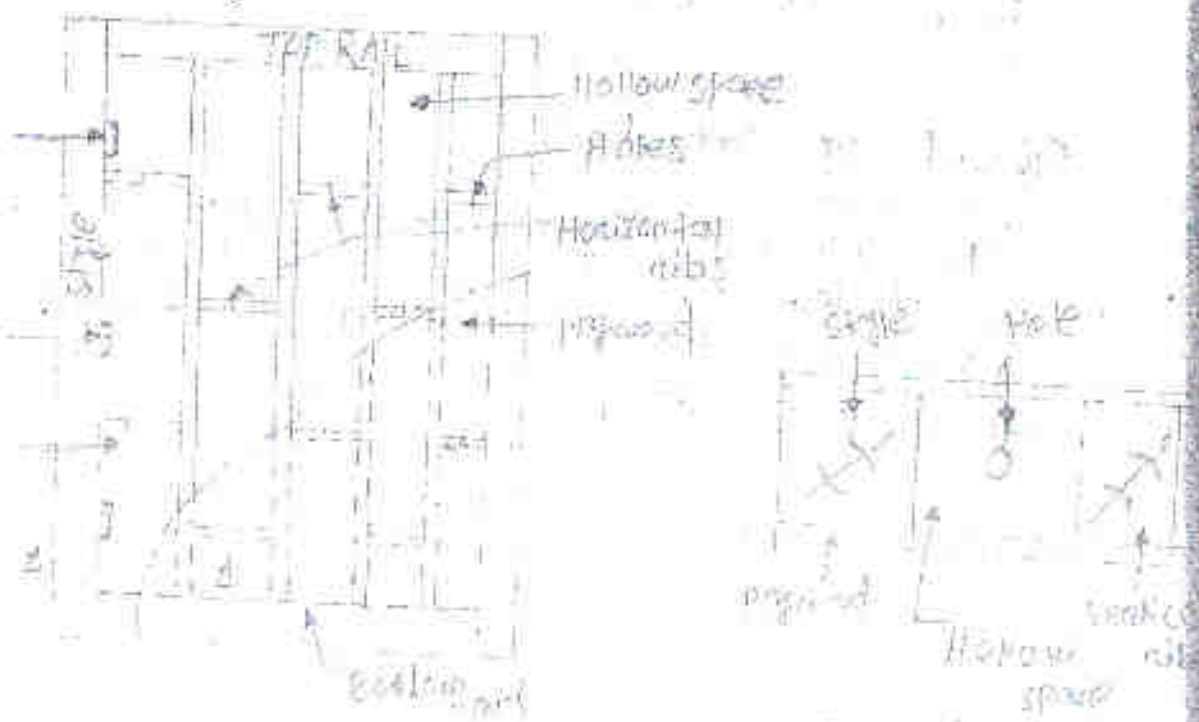
Framed flush door :-

A framed flush door consist of style rails, horizontal ribs, vertical ribs and plywood.

⇒ The holes in horizontal ribs are provided for ventilation.

⇒ The vertical ribs rest on rails.

⇒ The flush doors, with hollow space are light in weight & cheap. But as they are weak.

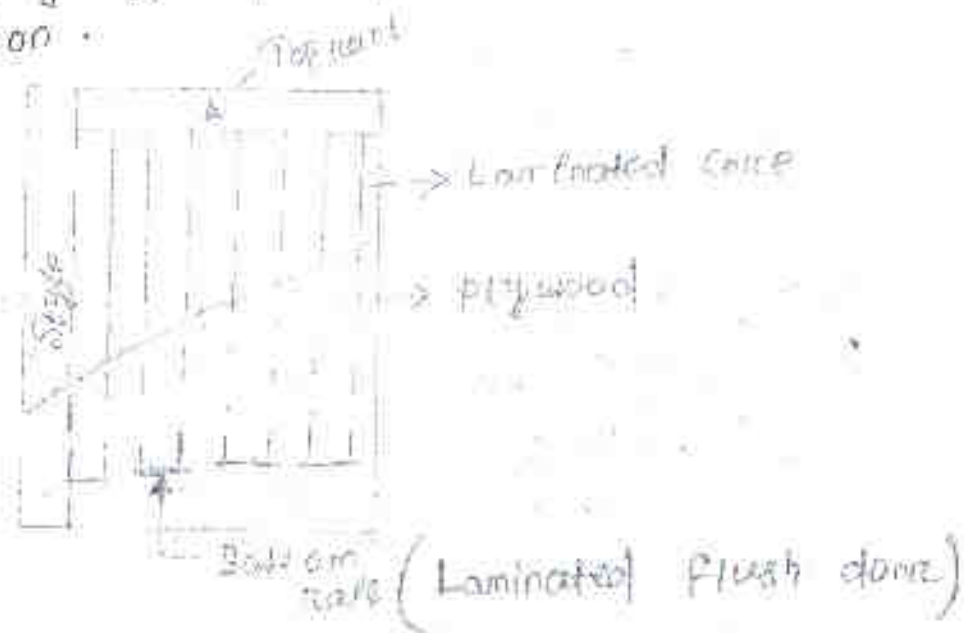


(Framed flush door)

Laminated flush door :-

A laminated flush door consist of styles, rails, laminated core & plywood. The laminate of wood are glued together under great pressure.

⇒ The plywood sheets on either side are also glued together to the laminated core under great pressure. Thus a laminated flush door is heavy & required more material for construction.



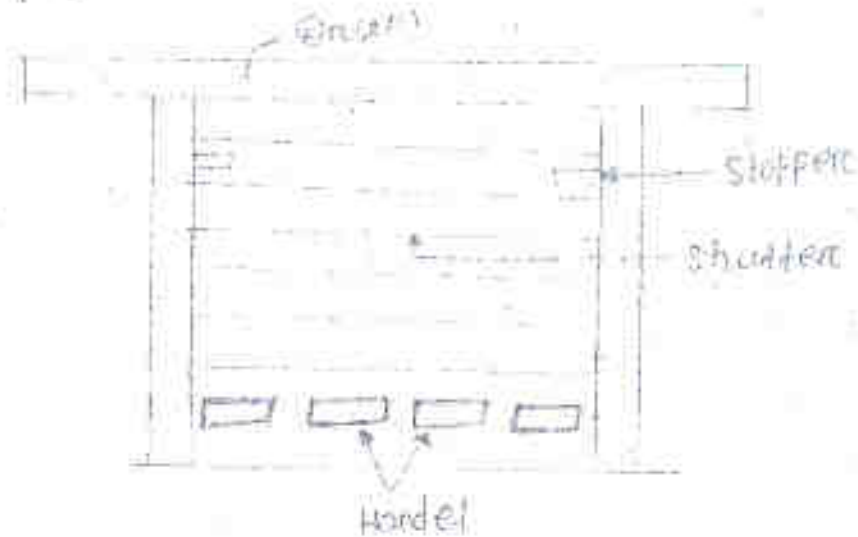
Revolving doors :- A revolving door essentially consist of a centrally placed mullion or pivot in a circular opening.

→ The revolving shutter or leaves which are four in number are radially attached to pivot.

Rolling steel doors :- A rolling steel door consist of a frame, a drum and a shutter of thin steel plates or iron sheets of thickness about 1mm.

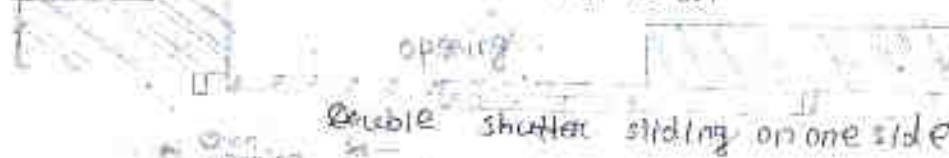
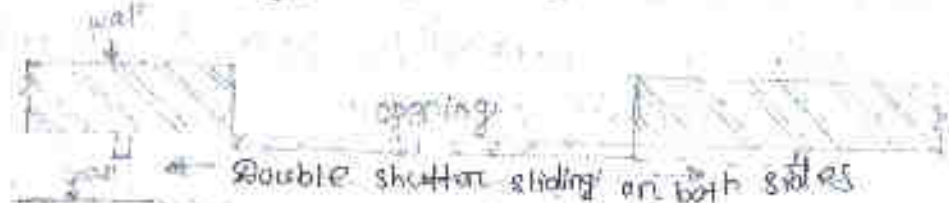
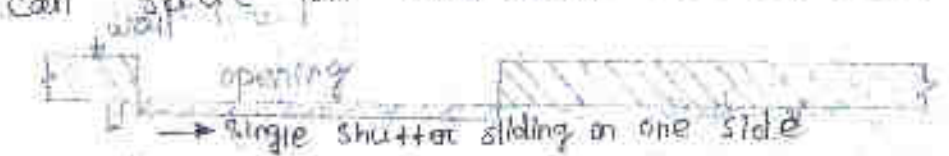
⇒ The grooves of about 25mm thickness are left in the frame.

→ A horizontal shaft & springs are provided in the drum at the top. The diameter of drum is about 200mm to 300mm. The shutters usually rolls in turns. Thus a slight pull or push will close or open the shutter.



Sliding door :- In this type of doors, the shutter slides on the side with the help of runner & guide.

→ The shutters may be one or several leaves & can slide on one side or both sides.

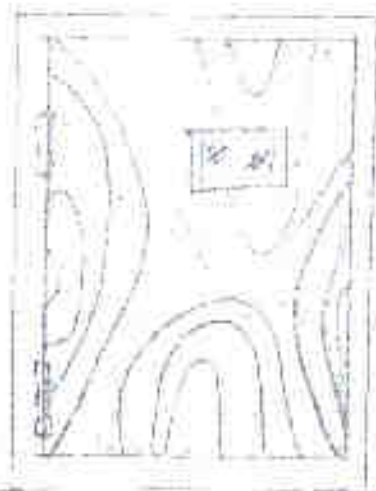


Front view of sliding door with single shutter

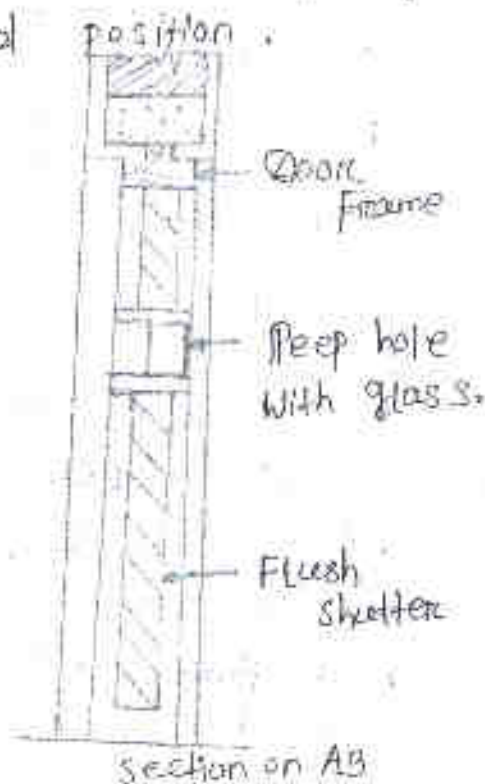
Swing doors

A swing door is provided with special hinges known as the double action spring hinges & thus the shutters of the door are held in closed position, when the door is not used.

⇒ The shutter may be of one or several leaves. When a door is to be used, a light push is made the action of spring brings the shutters in closed position.



Elevation



The action of spring brings the shutters in closed position.

Types of windows :-

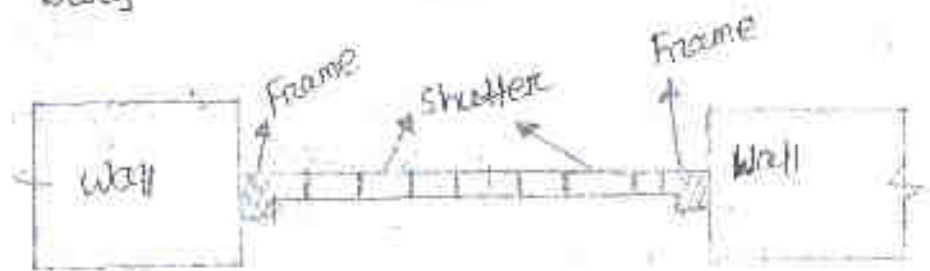
Depending upon the manner of fixing materials used for construction, nature of operational movement of shutters, etc. the common types of window are follows.

- ① Casement windows
- ② Double-hung windows
- ③ Pivoted windows
- ④ Sliding windows
- ⑤ Sash or glazed windows
- ⑥ Metal windows
- ⑦ Circular windows
- ⑧ Corner windows
- ⑨ Gable windows
- ⑩ Skylights

① Casement windows :-

→ These are the windows the shutters of which open like doors.

→ The construction of casement window is similar to the door construction & it consists of a frame, styles, rails, verticals horizontal sash bars



(Wooden casement windows)

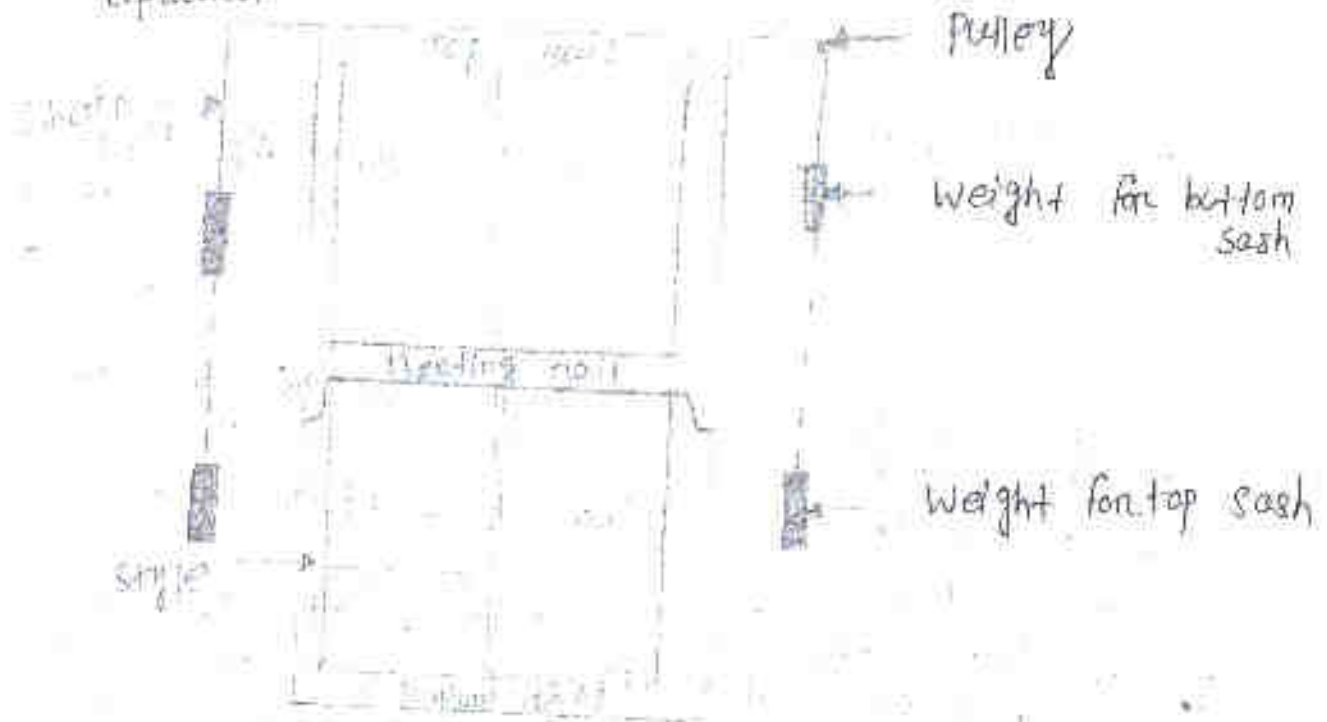
② Double-hung windows

These windows consist of a pair of shutters which can slide with in the grooves provided for each sash.

→ It is so arranged a pair of metal

connected by cord.

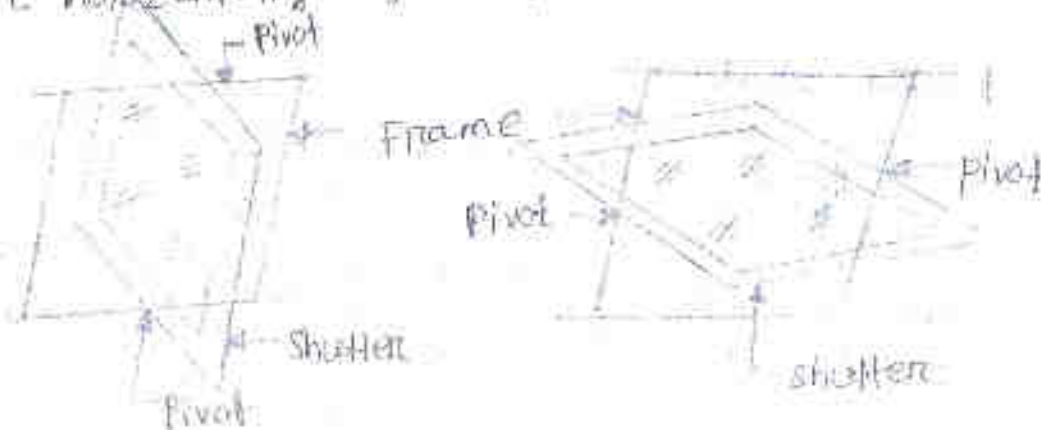
⇒ It is so arranged that the upper sash moves in the downward direction thus opening at the top, and the lower sash moves in the upward direction thus opening at the bottom.



(Double-hung window)

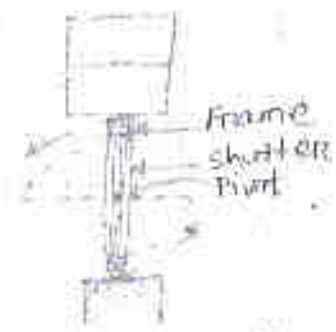
2) Pivoted windows - to some extent

- ⇒ In this type of windows, the shutters are allowed to swing round the pivots.
- ⇒ The frame of a pivoted windows just similar to casement windows except that no rebats are provided.
- ⇒ The windows may be vertically pivoted or horizontally pivoted.





Vertically Pivoted Windows



Horizontally Pivoted Window

Sliding windows

Sliding windows are similar to the sliding door & the shutters move on the roller bearings either horizontally or vertically.

⇒ Suitable openings are provided in the walls to receive the shutter when windows are opened. Such windows are provided in trains, buses, bank counter etc.

④ Sash or glazed window :-

These are fully glazed casement windows. The sashes are rebated to receive glass panels. The width & depth of rebate are about 15 mm & 5 mm respectively.

→ The glass is secured in position either by putty or by small fillets, known as glazing beads.

⑤ Metal Windows

These are now-a-days widely used especially for public buildings.

→ The metal used in construction may be mild steel, bronze or other alloys.

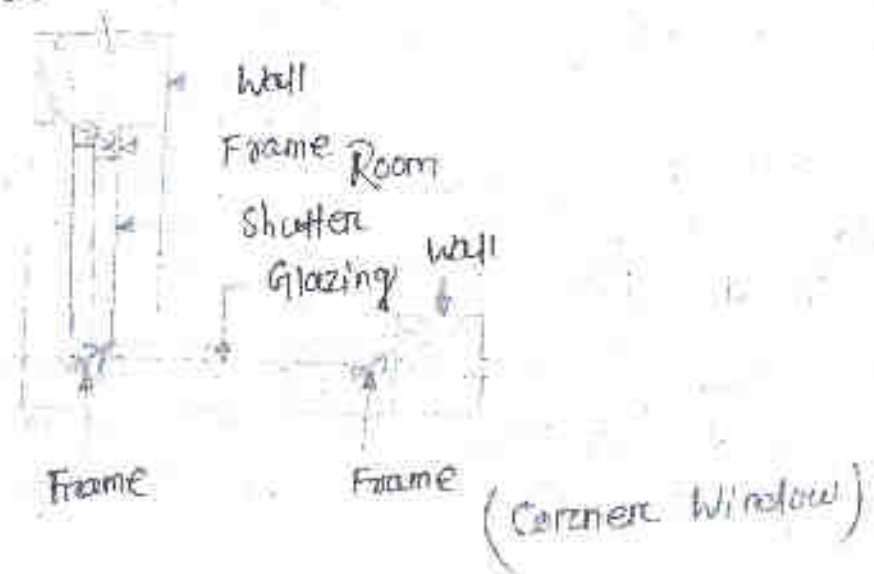
→ The steel windows are manufactured in standard sizes & are widely used metal windows.

① Circular windows

These are pivoted windows of circular shape. They are useful for factories, workshop etc.

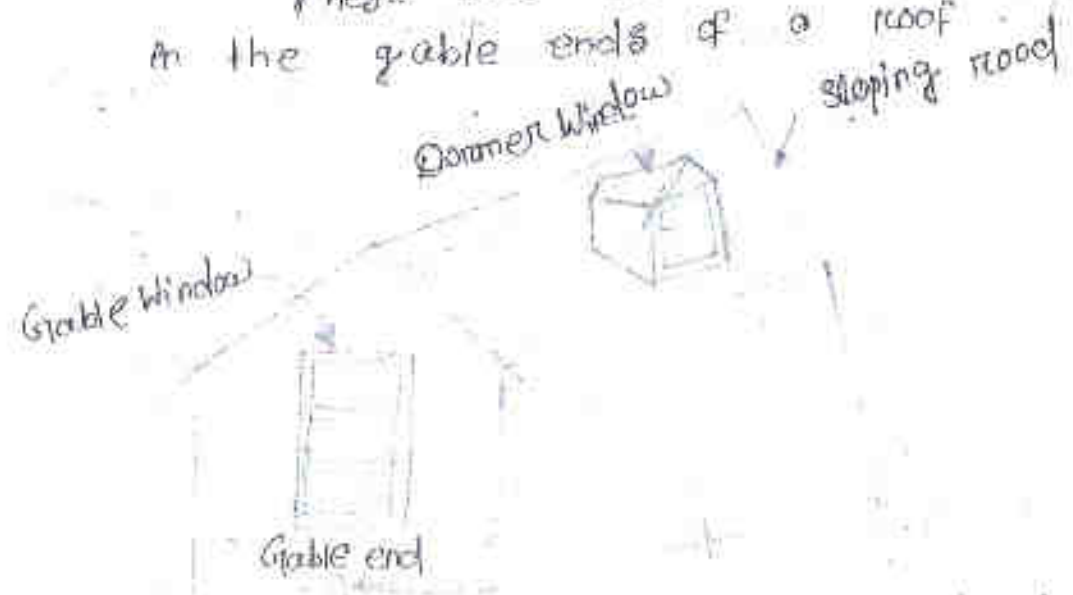
② Corner windows

These windows are provided at the corner of a room. They are placed at the corner of room & thus they have two faces in two perpendicular direction.



③ Gable windows

These are the windows which are provided in the gable ends of a roof.



(Gable window and dormer window)

Dormer windows

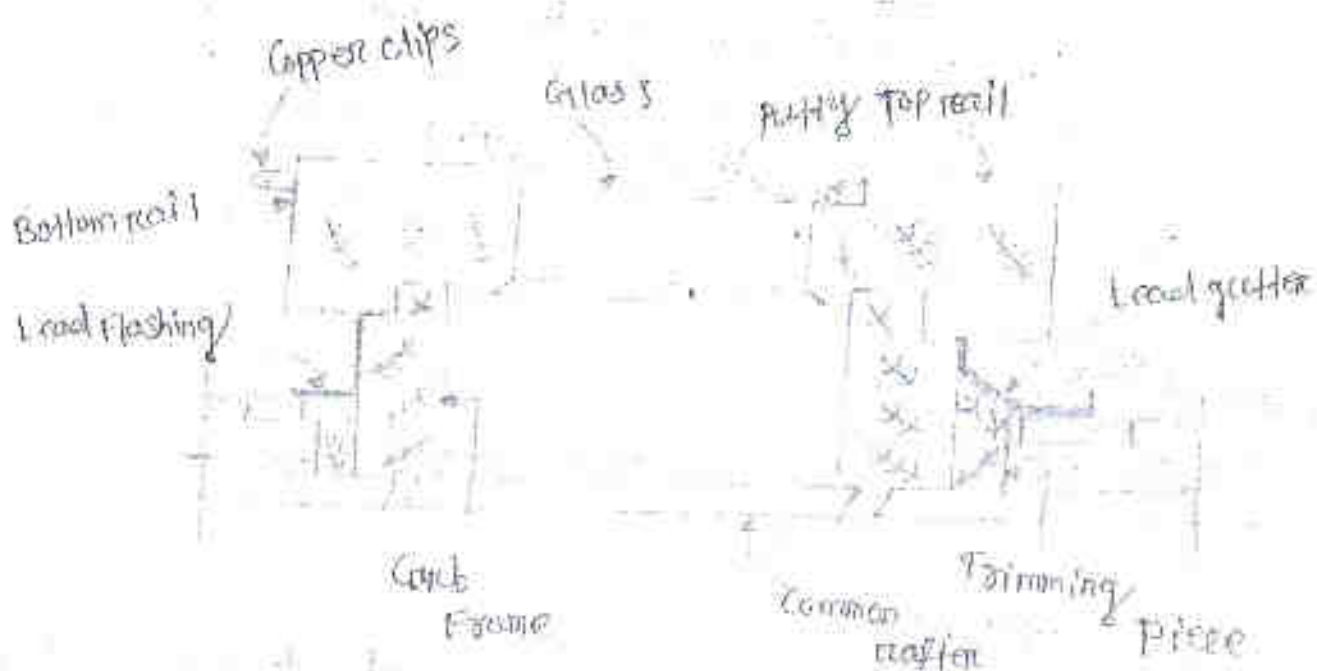
These are the windows provided sloping roofs.

- The main purpose of providing dormer windows is to admit light & air to rooms which are constructed with in or below the roof slopes.

Skylight :- These are the windows which are provided on the sloping surface of a pitch roof. The common rafters are suitably trimmed and the skylight is erected on a curb frame.

- As skylights are ~~may be~~ mainly meant for light, they are usually provided with the fixed glass panels.

- The opening of skylight is properly treated by lead flashing to make water-proof of roof ~~edges~~ surrounding the openings.



In order to sub-divide the portion between the plinth level or basement level & roof level, the solid construction are carried out. These construction are known as floor & the expose top surfaces of floors are termed as flooring.

⑤ Types of floor -

The floors are classified in to two categories.

- ① Timber floor (Timber only use)
- ② Composite floor (1 or more material use)

Timber floor - In this type of floors only timber is used as material. Following are the types of timber floor.

- ① Basement or ground floor of timber
- ② Single joist timber floors
- ③ Double joist timber floors
- ④ Framed or truss joist timber floor
- ⑤ Basement or ground floor of timber

In addition, to carry out drains or drains, the timber floors are constructed on the ground floor.

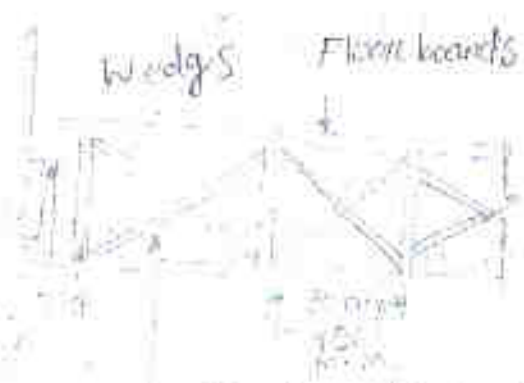
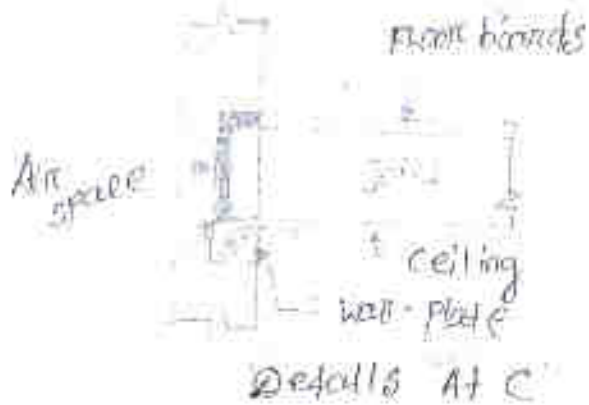


(Basement or ground floor of timber)

(2) Single Joist Timber Floors :-

- These floors consist of single joist which are placed below the floor boards. The joist are usually placed at a c/c distance of 300 mm. to 450 mm.
- ⇒ The joist are supported on wall plates at their ends.
- ⇒ The single joist timber floor can be adopted for a maximum span about 3.60 m.





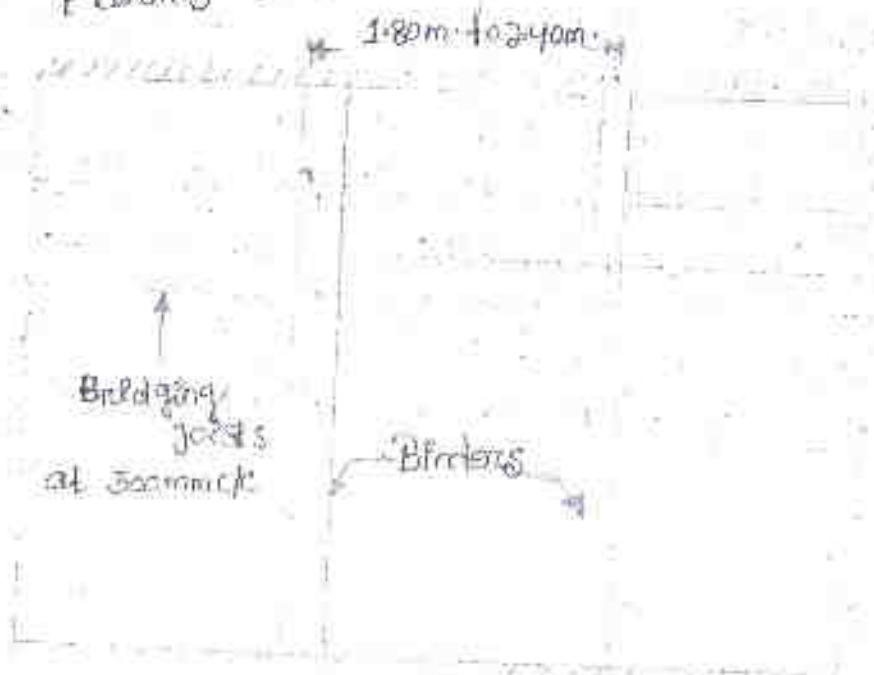
(Details of single joist timber section on AB Floors)

Double joist timber floors =

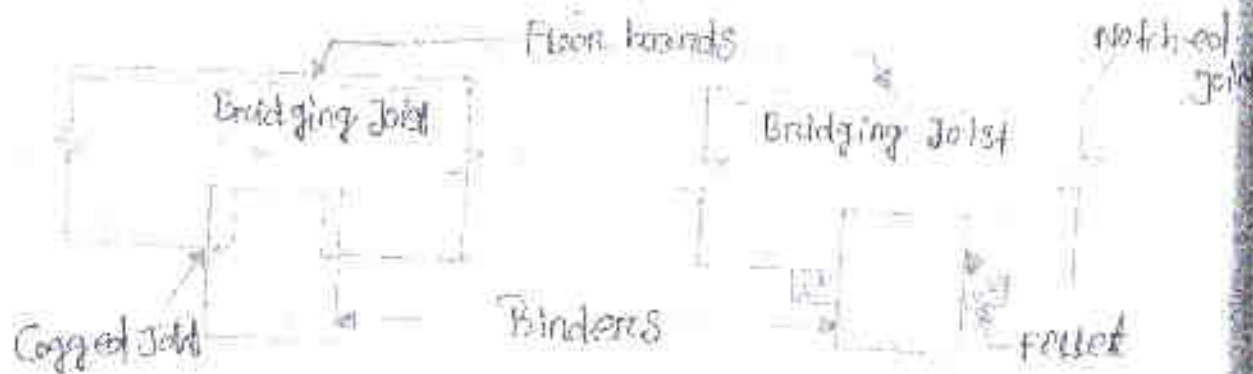
⇒ In this type of floors, the intermediate supports known as the binders, are provided for the bridging joist. The binders are generally placed at a c-to-c distance of 1.80 mt to 2.40 mt.

⇒ The ends of binders rest on wooden or stone blocks.

⇒ The double joist timber floors are stronger than the single joist timber floors.



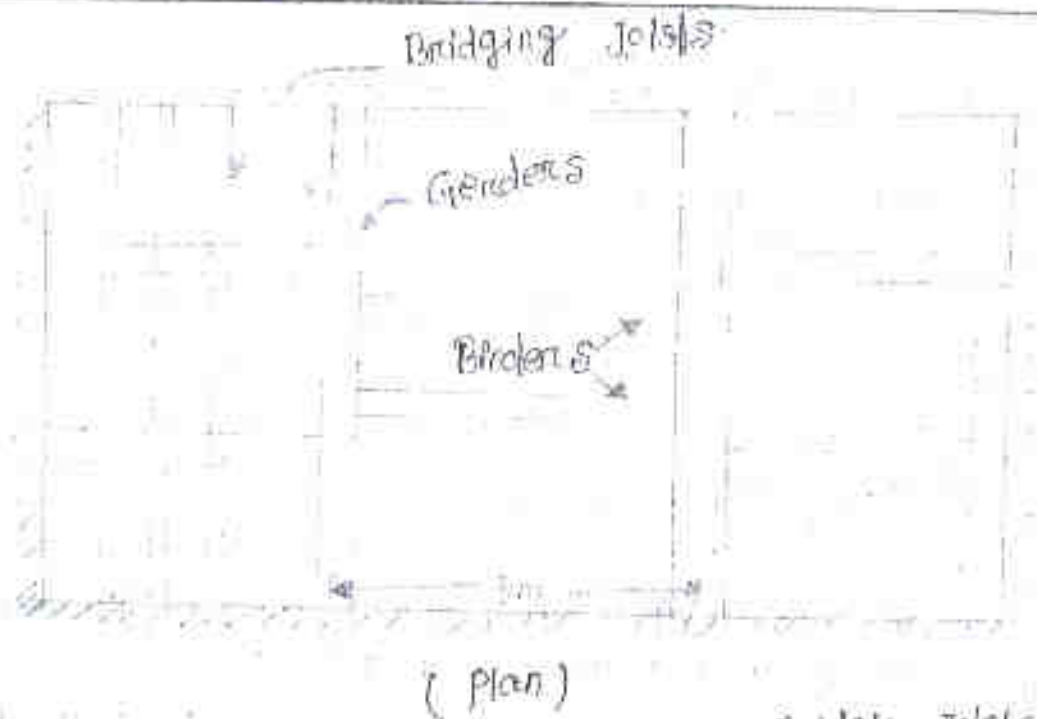
(Plan of double joist timber floor)



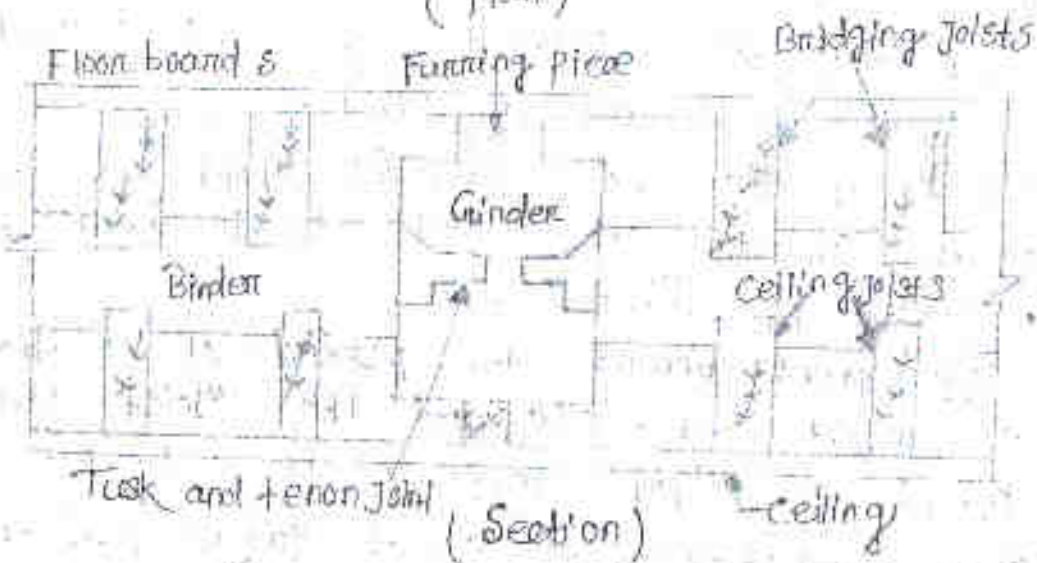
(Methods of fixing binders with joists)

(4) Framed or triple joist timber floor :-

- ⇒ In this type of floors the intermediate supports, known as the girders, are provided for the binders.
- ⇒ Thus, this type of floor consists of girder, binders, bridging joists and floor boards.
- ⇒ The girders are generally placed at a c/c distance of 3m.
- ⇒ The binders are staggered and connected to the girders by tusk & tension joint. Alternatively, the ends of binders are supported on the iron stirrup which are fixed to the girders.
- ⇒ This type of timber floor is suitable for span greater than 7.50m.



(Plan)



(Section)

(Details of framed timber floors)

23 Dec 2020

(5) Composite Floors :-

The floors composed of more than one material are known as the composite floor and they are found to possess the following advantages over the timber floors.

- ① The composite floor resist fire in a better way & they are more sound proof than timber floor.
- ② The composite floors can be easily cleaned and hence they possess better hygienic properties than the timber floors.

Following are the types of Composite floor -

- (i) Double flag stone floor
- (ii) Filler joist floor
- (iii) Jack arch floor
- (iv) Rec Floor

(i) Double flag stone floor

- In this type of floors the flag stones are used in the two layers.
- If the span is about 4m, only rolled steel joist are provided.
- But if the span exceeds 4m, a framework consist of rolled steel beam & joist is formed.
- The steel beams are placed at a dist of about 3m c/c and the joist are placed at right angle to the beams.
- The flag stones of about 40mm thickness and of suitable width are fixed on the flange & upper flange.
- The joists of top layer of flag stones finished in a better way to give a nice appearance.
- The filling of selected earth or concrete is done in the space betⁿ the two of flag stone.



(Double Flagstone Floor)

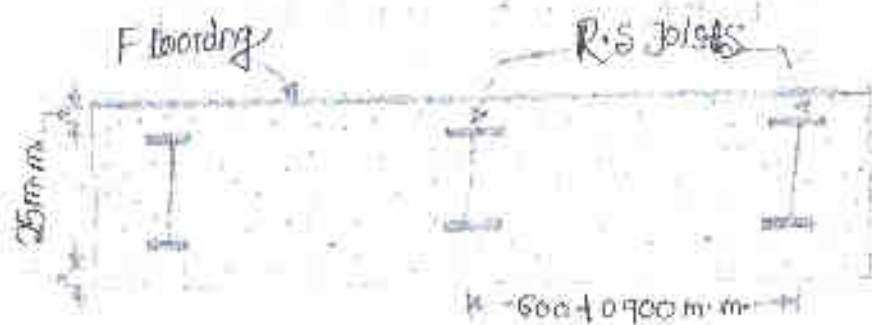
① Filler Joist Floor

In this type of floors, the small sections of rolled steel joists are placed in concrete.

⇒ The joist may either rest on wall, or on steel beams.

⇒ The joist act as a reinforcement & are spaced at a c/c distance of 600mm to 900mm.

⇒ The concrete should completely surround the rolled steel joist & beams with a minimum cover of 25mm over the filler joist.



(Filler Joist Floor)

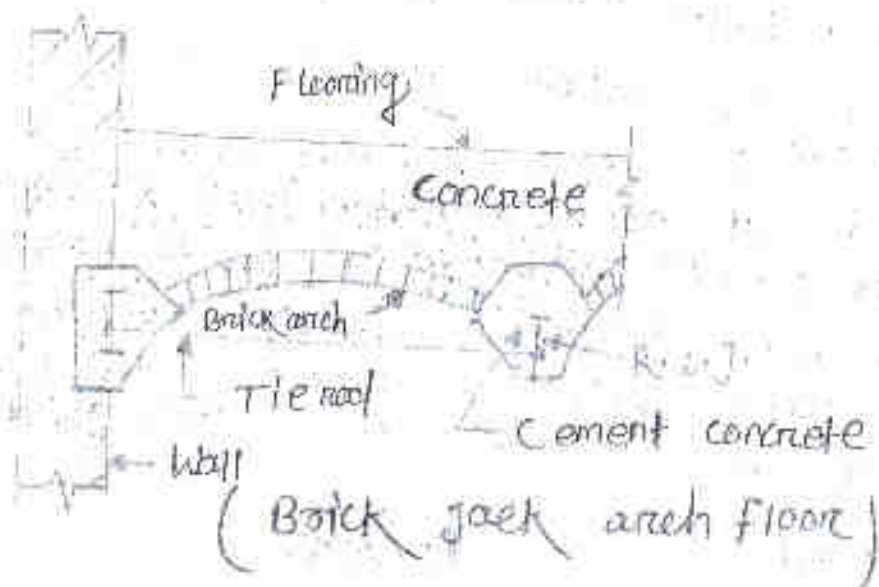
24 Dec 2020

(iii) Jack arch floor :-

→ In this type of floors, the brick arches or cement concrete arches are constructed and these arches rest on steel joist. The Joist

→ The Joist are placed at a distance of 800mm to 1200mm. c/c distance.

→ The only disadvantages of this type floor is that it doesn't give a plain ceiling surface.



Stair

→ A stair is defined as a sequence of steps & it is provided to afford the means of ascent & descent between the floors or landings.

→ The apartment or room of a building in which the stair is located is known as a stair case & the opening or space occupied by the stair is known as stair way.

P.M.P

Technical Terms :-

✓ Baluster :- This is the vertical member which is fixed between string and handrail to give support to handrail.

Balustrade or banister :-

The combined frame work of handrail and baluster is known as balustrade.

Flight :- This is defined as an unbroken series of steps between the landings.

Goiny :- This is the horizontal distance between the faces of two consecutive riser.

Handrail

28 Dec 2020

The inclined rail over the string is known as a handrail.

Head Room

The vertical distance between the nosings of one flight & the nosing of flight immediately above is known as the headroom.



Landing

The horizontal platform between flights of a stair is known as the landing. A landing facilitates changes in direction & provides an opportunity for taking rest during the use of a stair.

Nosing

The projecting part of the tread beyond the face of riser is known as nosing.

Rise

This is the vertical distance between two successive treads is known as rise.

Tread

The horizontal upper portion of a step is known as a tread.

Riser

The vertical or front member of a step which is connected to the tread is known as riser.

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Newel post :- This is the vertical member which is placed at the ends of flight to connect the ends of string & handrails.

Run :- The total length of a stair in a horizontal plane is known as the run.

Scotia :- This is an additional finish or moulding provided to the nosing or tread to improve the elevation of step & to provide strength to the nosing.

Soffit :- The under surface of stair is known as the soffit.

Types of stairs :-

The stairs are classified as follows

- ① Straight stairs
- ② Turning stairs
- ③ Circular or helical or spiral stair
- ④ Geometrical stair

① Straight stairs :- In case of straight stair all steps lead in one direction only. This type of stair may consist of one or more flights & they are used when the space available for stair case is long both narrow width.



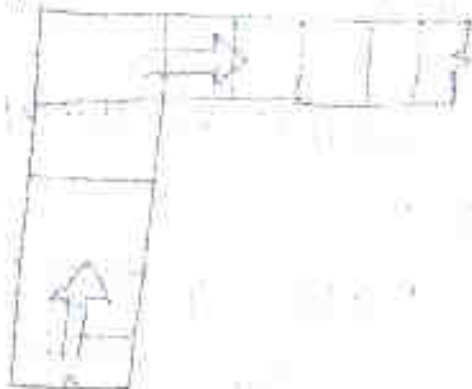
(Straight stair)

Turning stair :- In case of turning stair, the flights take turn. The various types of turning stair as follows.

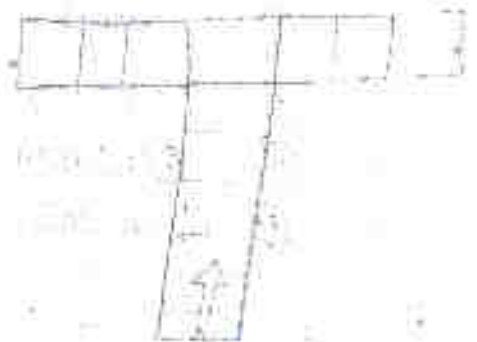
① Quarter-turn stair

→ A stair turning through one right angle is known as a quarter-turn stair.
 → If a quarter-turn stair is branched in two flights at a landing is known as bifurcated stair.

→ This type of stair is commonly used in public building near their entrance.



(Quarter-turn stair)

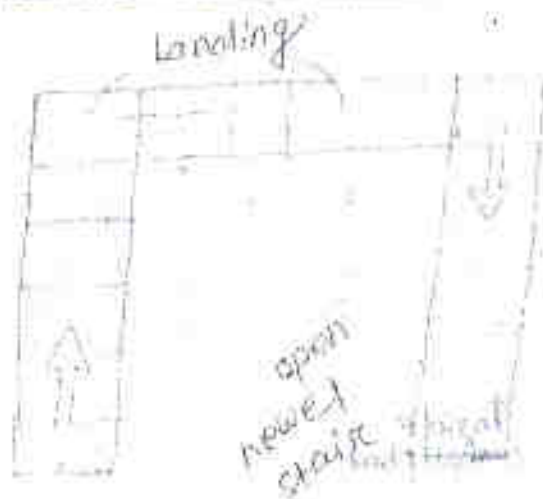


(Bifurcated stair)

② Half-turn stair :-

→ A stair turning through two right angles is known as a half-turn stair.

→ A half-turn stair may be dog-leg type or open newel type.



4 June 2021

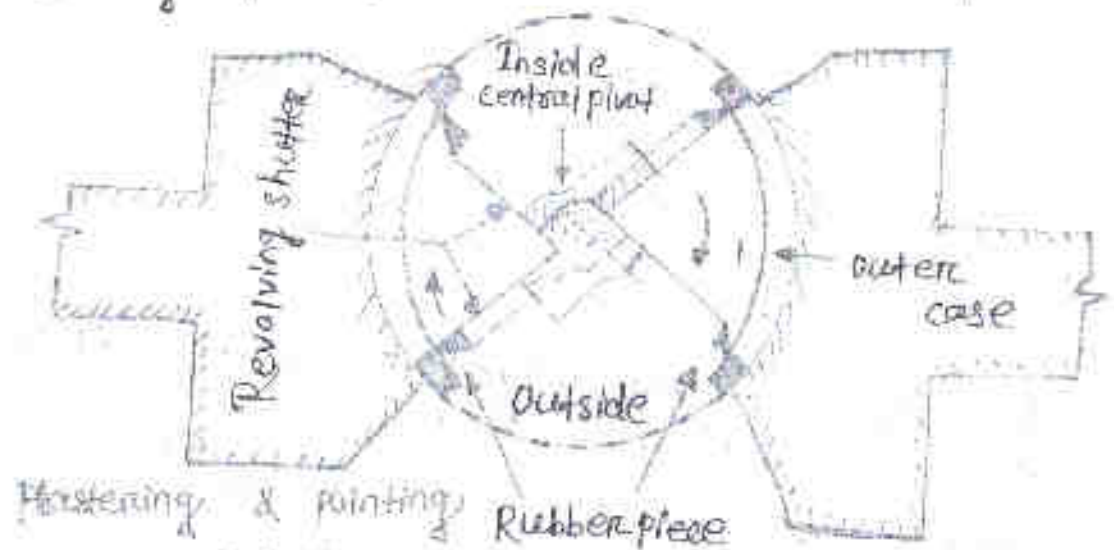
- In case of dog-legged stairs, the flights run in opposite direction.
- These stairs are useful where total width of space available for the stair case is equal to twice the width of steps.
- In case of an open newel stair there is a well or hole or opening between the flights.
- This well may be rectangular or of any geometrical shape.

Three-quarter turn stair :-

- Turning through 3 right angles is known as three-quarter turn stair.
- This type of stair is used when the length of the staircase is limited.

Circular or helical or spiral stair :-

→ In this type of stair the steps radiate the center & they don't have either any landing & any intermediate level part.



Plastering :- The term plastering is used to describe the thin plastic covering that is applied on the surface of walls & ceiling.

→ The plastering remove the unevenness of the surface & some times the plastering is used to develop decorative effects.

Requirement of good plaster :-

→ Following are the qualities of plastering material. So as to turn good plaster.

- (i) It should adhere to the back ground & should remain adhered during all variations of the climatic changes.
- (ii) It should be cheap & economical.
- (iii) It should be hard & durable.
- (iv) It should be possible to apply it during all weather conditions.
- (v) It should possess good workability.

Type of plastering :-

- (i) Lime mortar
- (ii) Cement mortar
- (iii) Water - proof mortar

(iii) Water - proof mortar :-

This mortar is water-proof & it is prepared by mixing one part of cement, 1 two part of sand and powdered at the rate of 120 N/m^2 of sand. In the water to be used 0.75 N of soft soap is dissolved per one litre of water & this soap water is added to the dry mix.

6 Jan 2021

Types of plaster finishes :-

There are various forms of external finishes as follows :-

- (i) Lime mortar - The lime mortar consists of equal volumes of lime and sand and these two materials are carefully ground in a mortar mill. The fat lime is recommended for plaster work because the fat lime contains 75% of CaO and it combines with CO_2 of atmosphere and gives CaCO_3 quickly. Thus, the lime sets quickly, but it imparts low strength and hence, it can be used only for plaster work. The hydraulic lime contains particles which slake slowly as they come in contact with atmosphere. This results into blisters on the surface known as the blowing. The sand to be used for preparing lime mortar for plastering work should be clean, coarse and free from organic impurities.

In order to improve the binding properties of mortar a kind of fragrant gumgugul is added to the lime mortar. The quantity of gugal is about 16 N per m^3 of mortar. The gugal is boiled with enough quantity of fresh water before it is mixed with the lime mortar. In order to improve the adhesive and tensile properties of the lime mortar, the hemp (fibres of rope) is added to the lime mortar. The quantity of hemp is about 10 N per m^3 of mortar. The mortar thus prepared is kept for 2 days before use and it is turned once in a day to make the mortar of uniform nature.

(ii) Cement mortar :-

The cement mortar consists of one part of cement to four parts of clean & coarse and angular river sand by volume. The materials are thoroughly mixed in dry condition before water is added to them. The mixing of materials is done on a watertight platform and mortar of one cement bag only is prepared at a time and this quantity of mortar is consumed within 30 minutes after adding water.

Types of Plaster finishes :-

There are various forms of external finishes as follows.

- (i) Sand-faced finish
- (ii) Pebble-dash / dry-dash finish
- (iii) Rough-cast finish
- (iv) Smooth cast finish
- (v) Acoustic plaster

(vi)

(1) Sand-faced finish :-

The first coat of sand-faced cement plaster is in cement mortar of proportion 1:4 i.e. one part of cement to four parts of coarse & angular river sand by volume. The thickness of first coat is now less than 12 mm. The first coat is to be well-watered for at least 7 days. The first coat, provided with zigzag lines such that the first coat adheres well with the second coat.

The second coat of sand-faced cement plaster is carried out in proportion 1:1 the thickness of second coat is 2 mm. The second coat is to be applied on the first coat after 7 days of completion of first coat. The sand to be used in the mortar for the second coat is to be perfectly screened so that sand of uniform size appears on the surface. The sponge is used in the second coat and it is applied when the surface coat is wet and it is so worked that the density of sand grains appearing on the surface is equal and uniform. After completion of the second coat, the surface is kept well watered at least for 15 days.

(2) Pebble dash or dry dash finish :-

In this type of finish, the finishing coat is made 12 mm thick and clean pebbles of size varying from 10 mm to 20 mm are dashed against the surface so that they are held in position by the mortar already applied. The pebbles may be lightly pressed into the mortar with the help of wooden float.

Rough cast finish or splatter dash finish :-

The mortar contains coarse-grained sand and the usual proportion is 1:3 i.e. one part of cement to three parts of sand by

volume - The mortar is dashed against the surface by means of large trowel and its surface is roughly finished by the light movements of a wooden float.

(4) Smooth - Cast Finish

This finish is just similar to the rough-cast finish except that the fine-grained sand is used instead of coarse-grained sand.

Peper Finish - This is just another form of rough-cast finish. The rendering coat of 12 mm thickness is prepared as in case of pebble-dash finish and while the coat is wet, the pieces of gravel or flint are pressed with hand on the surface. It is possible to have beautiful patterns and ornamental designs on the surface. It is possible to have beautiful patterns and ornamental designs on the surface by selecting materials of different colours.

Scrapped Finish - In this type of finish, the final coat of 6 mm to 12 mm thickness is applied and it is allowed to become stiff for few hours. The surface in the scrapped in patterns for a depth of 3 mm by suitable tool such as steel straight edge or old saw blade. The scrapped finish is less liable to the cracks.

Acoustic plaster - This surface is prepared when it is desired to give acoustical treatment to the hall or room. The plastered surface is provided with minute openings which absorb the sound. The plaster is usually applied in two coats, each having a

thickness of 6mm. The finishes of the surface should be carried out in such a way that it results in the formation of a uniform porous surface. For finishing work, it is preferable to use wooden floats in place of steel floats.

7 June 2021

Painting :-

The term painting is used to denote the finishing of mortar joints of either stone masonry or brick and plaster masonry.

Purpose of painting / object of painting & plastering

- (i) To improve the appearance of the structure as a whole & to give smooth surface.
- (ii) To protect the exposed surfaces from the effect of atmospheric action.
- (iii) To rectify the defective workmanship.

Types of painting :-

The painting can be carried out in a number of shapes following are the usual types of painting.

(i) Beaded painting :-

This type of painting is formed by a steel or iron rod with a concave edge. Beaded painting is good in appearance. But it is difficult to maintain as it can be easily damaged.

Flush painting :- This type of painting is formed by removing the excess mortar from the joint. The joint is made flush with the surface of the joint.

not give good appearance. But it is durable as it does not provide any space for collecting of dust, water, etc.

Recessed pointing: In this type of pointing, the face of the pointing is kept vertical and it is pressed inside the wall surface by a suitable tool.

Rubbed or keyed or grooved pointing:-

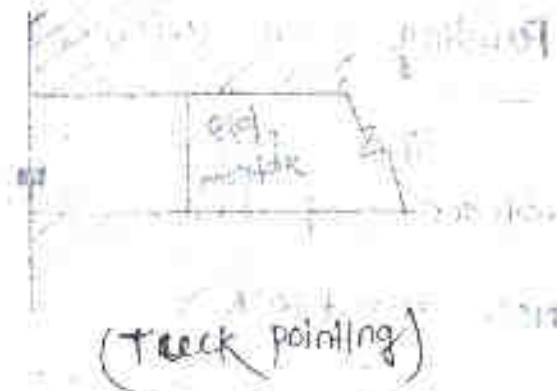
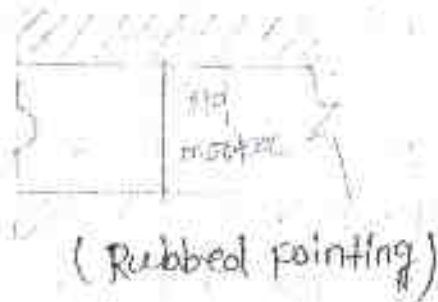
In this type of pointing, a groove is formed by a pointer as shown. This type of pointing gives better appearance and is generally adopted.

Struck pointing:- In this type of pointing, the face of pointing is kept inclined as shown. The upper edge of joint is about 10 mm inside the face of masonry. This joint disposes water easily. If the lower edge of joint is kept inside the face of masonry, it is known as overhand struck pointing. But it will not form a satisfactory joint as water will be collected in the joint.

Flush pointing: In this type of pointing, a groove is formed at the centre of joint. The width and depth of groove are 5 mm and 3 mm respectively. The groove is then filled up by white lime putty with a projection of 3 mm. If projection is done in the mortar, it is called bastard or half-flush pointing.

Weathered pointing

In this type of pointing, the mortar is laid in the form of a vee shape as shown.



Painting

The paints are coatings of fluid materials and they are applied over the surfaces of timber and metal.

Objects of painting

Following are the objects of painting

- (i) To protect the surface from weathering effects of the atmosphere & action by other liquids, fumes and gases.
- (ii) It prevents decay of wood & corrosion in metal.
- (iii) It is used to give good appearance to the surface.
- (iv) It provides good surface for easy cleaning.

Painting on different surfaces -

The process of painting depends on the nature of the surface to be painted.

- (i) New woodwork - Normally four coats of paint are required for new woodwork. The process of painting is carried out as follows.
 - (i) The surface of woodwork is prepared to receive the paint for satisfactory working. It is necessary that the woodwork is sufficiently seasoned and it does not contain more than 15 percent moisture at the time of painting. The surface of woodwork is thoroughly cleaned and the heads of nails are punched to a depth of 3 mm below the surface.

- (ii) The surface of the woodwork is then knotted.
- (iii) The priming coat is then applied on the surface of new woodwork. Generally the priming coat is applied before the woodwork is placed in position.
- (iv) The process of stopping is then carried out.
- (v) The subsequent coats of paint, namely, under coats and finishing coats, are then applied on the surface. The extreme care should be taken to see that the finishing coat presents smooth and even surface and that no brush marks are seen on the finished work.

(2) Repainting old woodwork -

If the paint on the old woodwork has cracked or has developed blisters, it is to be removed. If the surface has become greasy, it should be cleaned by rubbing down sand-paper or fine pumice stone. The old paint can also be removed by applying any one of the following three solvents -

- (i) A solution containing 2% of caustic soda to a litre of water is prepared and used to wash the surface. The paint dissolved and the surface has become ~~enough~~ clean.
- (ii) A mixture consisting of one part of soft soap and two parts of potash is applied on the surface in a hot state and allowed to stay for about 24 hours. The surface is then washed with hot water.

(iii) A mixture consisting of equal part of washing soda and quicklime is brought to a paste form by adding required quantity of water. It is applied on the surface and kept for about an hour. The surface is then washed with water.

After removing old paint from the surface, the woodwork is painted as in case of painting on new woodwork.

3) New Iron-work and steelwork :- The surface of

iron or steel to receive the paint should be free from rust, grease, dirt, etc. The suitable equipment such as wire brushes, scrapers, etc. are used to remove all loose scales + marks etc. from the surface. The water with caustic soda or lime is used to remove grease. The cleaned surface is provided with a film of phosphate acid. This film protects the surface from rust and also facilitates the adhesion of paint. The coats of paint are then applied.

The paint suitable to iron and steel surface should be selected for each coat. The finishing coat should present a smooth finish and precaution should be taken to avoid the presence of brush marks on the final painted surface.

Method of painting :-

Brush :- It is necessary to have good brushes for painting. The brushes should be composed of bristles and brushes are not of horse hairs. The bristles are elastic and they can be

possess good 'point-holding' capacity. The
bristles are split at ends and in this respect
they can be distinguished from horse hairs.

It is preferable to use a round brush
in painting. The new brushes should be soaked
in water up to level of bristles for a period
of about two hours and then the brush should be
allowed to dry for a period of about one hour.
During painting, the brush should be immersed
in paint upto about one-third length of the
bristle and the excess paint should be removed
removed by gently pressing the brush is
against the inside surface of the pot. After
the work is over, the brushes should be
cleaned at once with kerosene.

(2) Paints:- The ready-mixed paints of different
make and various brand are available in the
market. They are available in different
tints and can be applied in the same for as
received. The ready-mixed paints are normally
expensive and they are to be used soon after
opening the sealed container because of the fact
that volatilisation of the vehicle and solvent will
take place when exposed to the atmosphere
oxygen. If the ready-mixed paint is kept
exposed to air for a long duration, the solidifica-
-on of the base and the pigment occurs.

The procedure for preparing paint from stiff
paint is as follows:-

- (i) The sufficient stiff paint is taken in a pot.
The remaining stiff paint is to be covered or
left with a layer of linseed oil.
- (ii) The linseed oil which may either be raw or
boiled oil is then mixed with stiff

- (iii) The other ingredients of paint are then added.
- (iv) If a colour is required, suitable pigment is added and thoroughly mixed.
- (v) A second pot is taken and it is covered with a canvas which is tied tightly.
- (vi) The mixed paint is then allowed to pass through ~~the~~ the canvas of second pot. The brushes may be used for this purpose.
- (vii) The paint is then ready for use. The mixed paint may be prevented from drying by maintaining a thin film of linseed oil or of water at top.

8 Jan 2021

spray painting :-

Instead of the ordinary brushes a spraying pistol may be used for painting work.

→ The pistol work where compressed air and the paint thrown through the pistol on the surface forms a thin uniform layer of paint of the surface.

Following are the advantages of spray painting :-

- (i) The speed of work increases.
- (ii) Give aesthetic appearance.
- (iii) Less labour required.
- (iv) The mechanical equipment is such that the paint remains always in a state of motion.

Distemping :-

The main object of applying distemper to the plastered surface is to create a smooth surface.

→ The distempers are available in the market under different trade name.

→ They are cheaper than paint & varnishes & they present a neat appearance & they are available in a variety of colours.

White washing :- White washing is a process

giving wash of slaked lime prepared with water, to the plastered surface some other agents like gum rice water, fevilcol etc. are also added to the base material of white wash is a fat lime or sheet lime.

11 June 2021

Colour washing :-

→ This is prepared by adding the colouring pigment to the screened white wash. It should be seen that the colouring pigment is not affected by the presence of lime.

→ Ordinarily the yellow earth is popular for colour washings.

→ Generally the walls are coloured wash & ceilings are white washed.

→ The mixture is to be kept constantly stirring during use.

→ The colour wash is applied in the same fashion as the white wash. A satisfactory wash doesn't give out power.

when the finished surface is rubbed with fingers.

→ The process of colourwashing imparts cleanliness & pleasant appearance surfaces which are treated.

Termite - proofing :-

Meaning of the term termite proofing :-

The termites are popularly known as white ants though they are in no way related to the ants.

→ The term termite-proofing is used to indicate the treatment which is given to a building so as to prevent or control the growth of termite in a building.

Method of termite - proofing :-

The methods of termite-proofing mention below. The drywood termites can be effectively controlled by using preservative-treated timber. The methods of termite proofing can broadly be classified into the following two groups -

- ① soil treatment with chemical
- ② structural barriers

13 Jan 2021

✓ Damp - proof course (DPC)

Meaning of the term damp proofing

One of the basic requirements in case of all the buildings is that the structure remain dry as far as possible. If this condition is not satisfied, it is likely that the building may become uninhabitable and unsafe from structural point of view. Hence in order to prevent the entry of damp in to a building, the courses is known as the damp - proof course.

Materials used for damp proofing :-

Following are the materials which are commonly used for the damp - proofing :-

① Hot Bitumen :- This is a flexible material and is placed on the bedding of concrete or mortar. This material should be applied with a min thickness of 3mm.

Mastic asphalt :- This is a semi-rigid material and it forms an excellent impervious layer for damp - proofing. It can withstand only very slight distortion. The good asphalt is a very durable & completely impervious material.

Bituminous felts :- This is a flexible material. It is easy to clay and is available in rolls of normal width. It is laid on a layer of cement mortar.

(4) Metal sheet :- The sheets of lead, copper and aluminium can be used as the members of damp-proofing.

(5) Combination of sheets & felts :-

A lead foil is sandwiched betⁿ as phalt or bituminous felt. This is known as the lead core & it is found to be economical & durable.

(6) Stone :- 15 June 2021

The two courses of sound and dense stone such as granites, slate etc laid in cement mortar with vertical breaking joint can work as an effective damp-proofing course.

> The stone should extend for full width of wall, sometimes the stone can be fixed as in case of roof surfaces.

(7) Bricks :- The dense bricks absorbing water less than 4.50% of their weight can be used for damp proofing at places where the damp is not excessive.

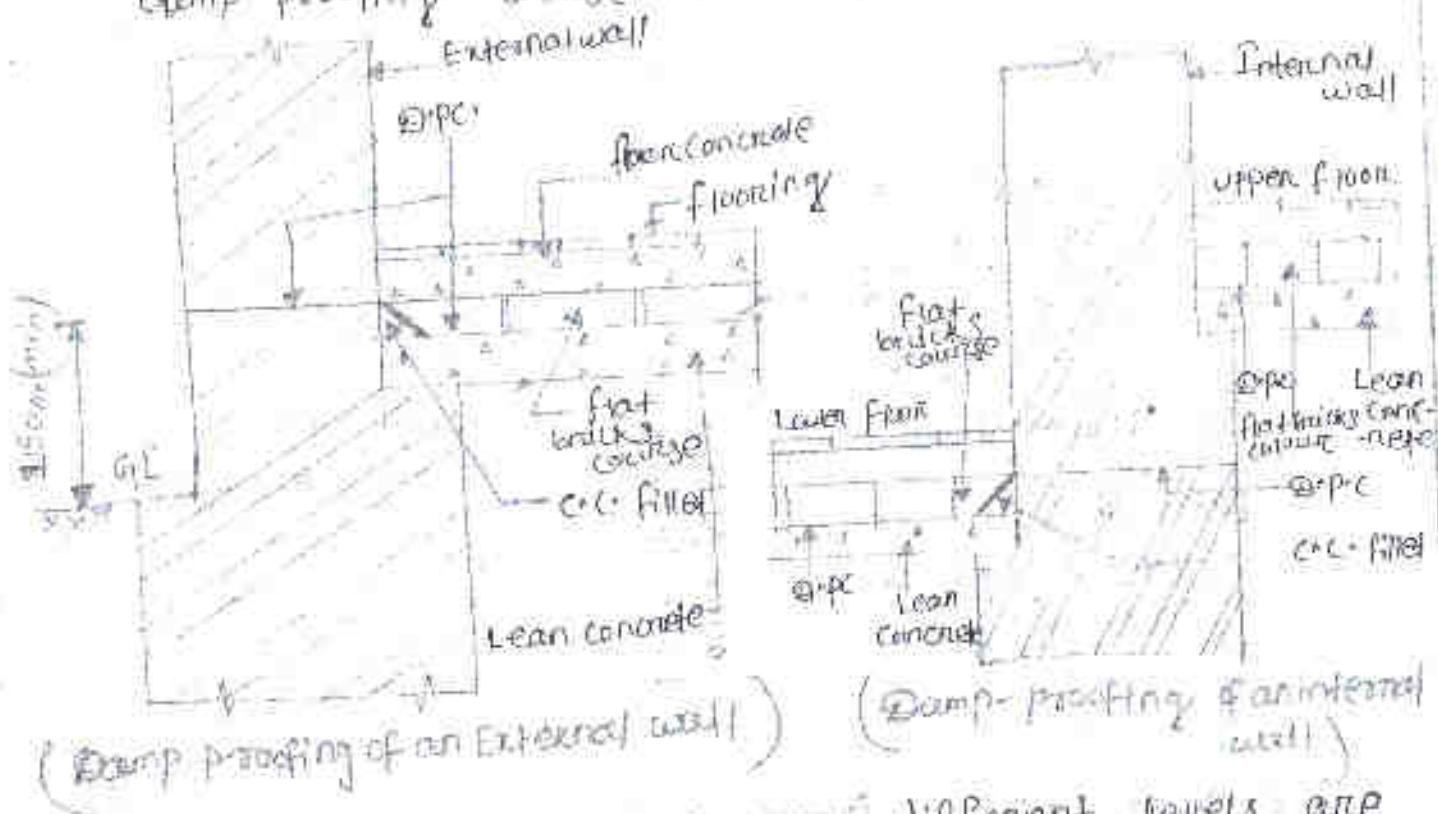
> The joints are kept open such bricks are widely used when a damp-proofing course is to be inserted in an existing wall.

Methods of damp-proofing :-

There are various methods of damp-proofing and depending upon the nature of surface, situation of the structure and amount of dampness - the proper method is selected.

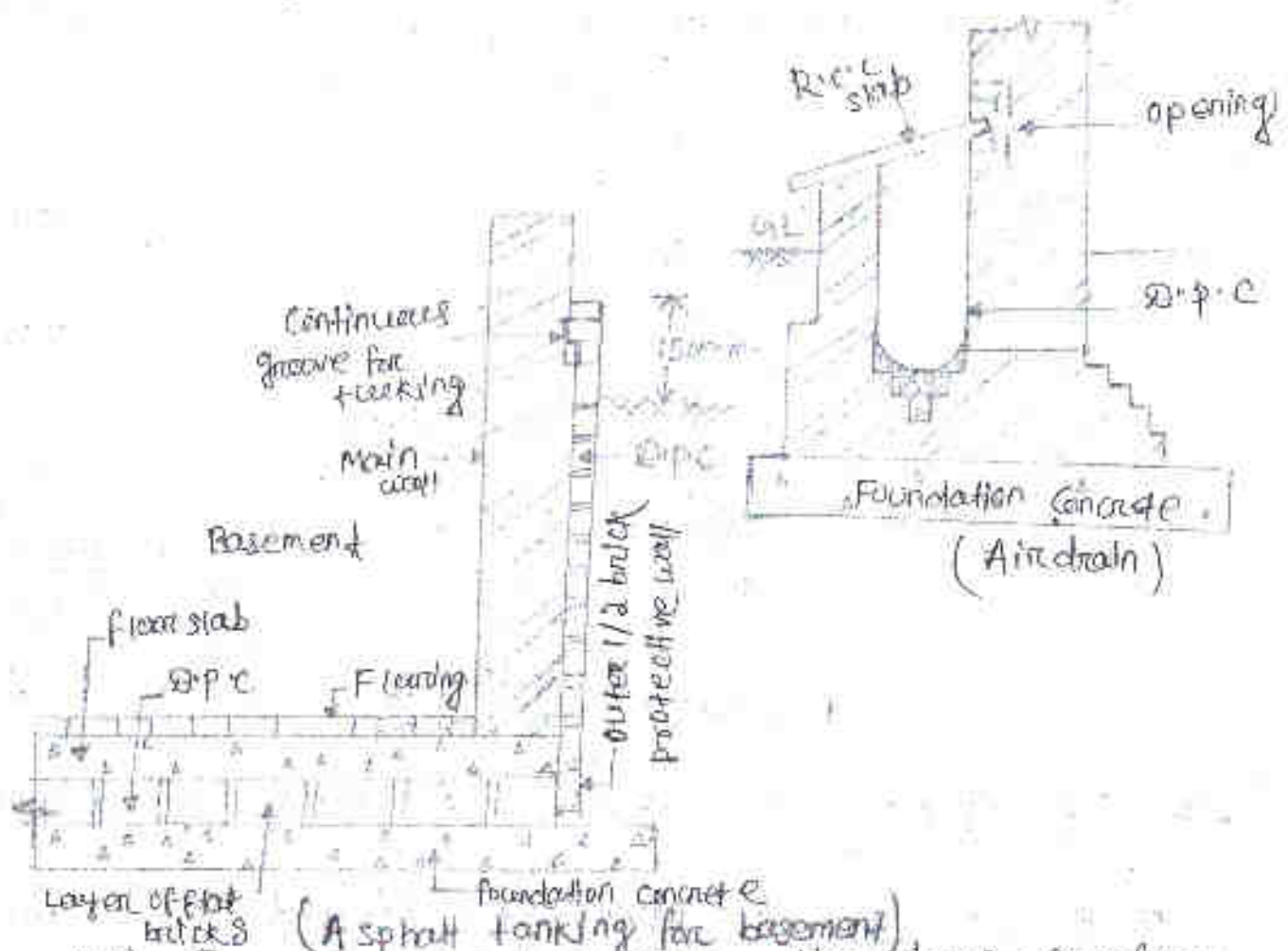
Following are the methods or measures adopted to prevent entry of dampness

- (i) If the level of the ground floor is in level with the ground surface or just above it, the damp proofing course is provided as shown in fig. the material should be flexible and it should be stepped vertically through the wall to meet the damp proofing course of the solid floor.



- (ii) If two ground floors at different levels are connected by an internal wall, the damp proofing course may be provided. It should be noted that the damp proofing course on the internal wall is in level with the lower floor level.
- (iii) In order to prevent the rising of moisture from the adjacent ground, the air drain may be provided. An air drain is a narrow hollow space which is constructed parallel to the external wall. The width of air drain is about 20 mm to 30 mm. The openings with gratings are provided at regular intervals for the passage of air. The

wall forming the air drain rests on the foundation concrete of the main wall and is carried about 150 mm above the ground level. The top of air drain is covered either by an R.C.C. slab or a stone and necessary arrangements are provided for the inspection of the air drain. The vertical and horizontal damp proofing course are provided, as shown.



(iv) In case of basements, the damp-proofing course should be properly provided otherwise the basements become useless except for the storage of material unaffected by damp. The usual practice is to provide asphalt painting tanking.

The important points to be observed in case of asphalt tanking are as follow.

- (a) The layer of asphalt should be continuous.
- (b) The vertical and horizontal damp-proofing course if necessary.

(c) The vertical damp-proofing course should be taken above ground level for a minimum distance of 150mm.

(d) The sequence of construction should be: inner wall, asphalt layer and, protective wall. The reverse sequence may also be adopted but with less success.

(e) The thickness of horizontal asphalt layer etc at basement floor level is 30mm and it is laid in three coats. The thickness of vertical asphalt layer is 20mm and it is laid in three coats.

The treatment of asphalt tanking is adopted when the subsoil water table is not very high. It is possible that the vertical @p.c. A protective flooring of flat bricks is provided on the foundation concrete to protect the @p.c. from damage during the construction of floor slab.

(f) The rain water gutters in case of pitched roofs may be constructed in cement concrete and standard rain water fitting may be used. Further the gutters may be lined with bituminous materials or burnt clay products.

(vi). The cement paints, when applied suitably, acts as effective vertical damp-proofing courses.

(vii) For cheaply constructed buildings, the damp-proofing course may be provided in the form of a layer of well burnt bricks which are dipped in hot tar and pitch.

(viii) In case of a sloping ground the damp-proofing course should be stepped such that it remains at a minimum vertical distance of 150mm above ground as shown. The damp-proofing course may be of any suitable flexible material such as bituminous felt etc.



(Stepped damp-proofing course)

(ix) The construction of cavity walls considerably prevents the entry of damp inside the building. Suitable damp-proofing courses may be provided on these walls.

(x) The provision of coping on a wall prevents considerably the entry of damp from the top surface of the walls.

(xi) The good workmanship and use of materials of better quality on face of the walls immensely help in preventing the entry of damp inside the buildings.

(xii) For providing damp-proof course in an existing wall, the following procedure is adopted.

(a) The level at which the damp-proof course is to be provided is carefully decided after considering the ground level and the floor level. It is usually kept about 150mm above the ground level or floor level whichever is higher.

(b) A special saw made of steel blades is used to make a cut at the corner of the wall.

- (c) The loose bricks from the course just above the cut are carefully removed.

19 Jan 2021

Green Building

Introduction

- A green building is a building that in its design, construction or operation reduces or eliminates negative impacts and creates positive impacts on our climate & natural environment.
- * A green building preserves precious natural resources and improves our quality of life.
 - * There are a number of features which can make a building green these include:
 - (i) Efficient use of energy water and other resources.
 - (ii) Use of renewable energy, solar energy
 - (iii) Pollution and waste reduction measures
 - (iv) Use of materials that are non-toxic, ethical & sustainable.

Concept of Green building -

Green building promotes the efficiency of building with regard to the use of water, energy & materials while reducing the building impact on individuals health & the environment through better design, construction, operation.

- Green building is one which uses less water, optimises energy efficiency & provide healthier life.

⇒ Following are the advantages of green building.

⇒ Protective health

⇒ Improving employees productivity

⇒ Conservation of water, energy and natural resources.

⇒ Reduction in CO₂ gases

⇒ Reduction of pollution & global warming

⇒ Use of non-toxic & sustainable material

⇒ Building which is suitable for all condition.